-NOTE- THE FOLLOWING UECN'S ARE OUTSTANDING DWG NO. 978/3-00/ Century Data TABULATION CLARIFICATION AGAINST THIS DOCUMENT. SHEET 2 OF 7 REV. SHEET CUEENULNDMBER 8205 DATE 1-30-72 978/3-001 DASH NO. B1 / OF 7 REMARKS DATE RLP DATE PARTS LIST ASSY, WAINTENANCE DOCUMENT R.L. PARKINSON 1-16-72 DASH NUMBERS ON TAB BLOCK SHEETS REFER TO DASH NEXT ASSEMBLY 91768 MODEL 114 REVISION RECORD NUMBERS OF THE FRANK ASSEMBLY DRAWING APPROVED DESCRIPTION DESCRIPTION 91020-XXX. PROD REL PER ECN 3457 360 DECENTION INCORPORATED VECN 4861 PER RECORD CHANGE BI ECN 5037 BW 1502 REVISION CONTROL 1. REVISION CONTROL OF LISTED DRAWINGS SHOULD REFLECT CONFIGURATION OF THE MACHINE AT THE TIME OF SHIPMENT 2. IDENTIFY DNY DRAWING WITH OUTSTANDING VECN'S AGAINST THEM & INCLUDE PERTINENT ECN'S 3. IDENTIFY ANY DRAWING THAT HAS BEEN DEVIATED. WITH DEU GOU NO! & INC. DEU. ECN 4. IDENTIFY MAINTENANCE DOCUMENT PACKAGE WITH MODEL, SERIAL AND FINAL ASSEMBLY NUMBERS. OF THE MACHINE PL 978/3-00/ COS E018-370 F4500-011 5/71 DWG NO. 978/3-00/

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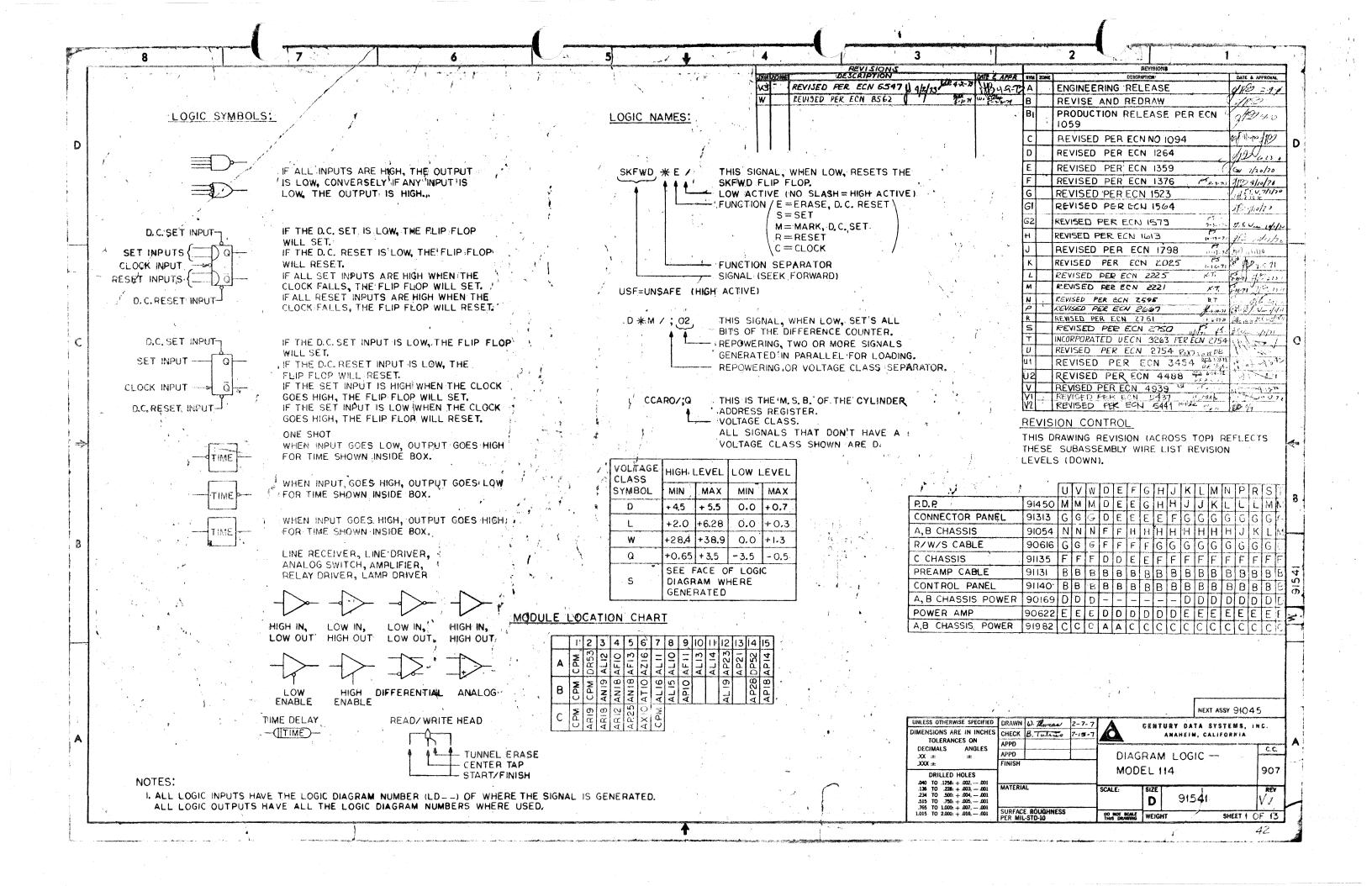
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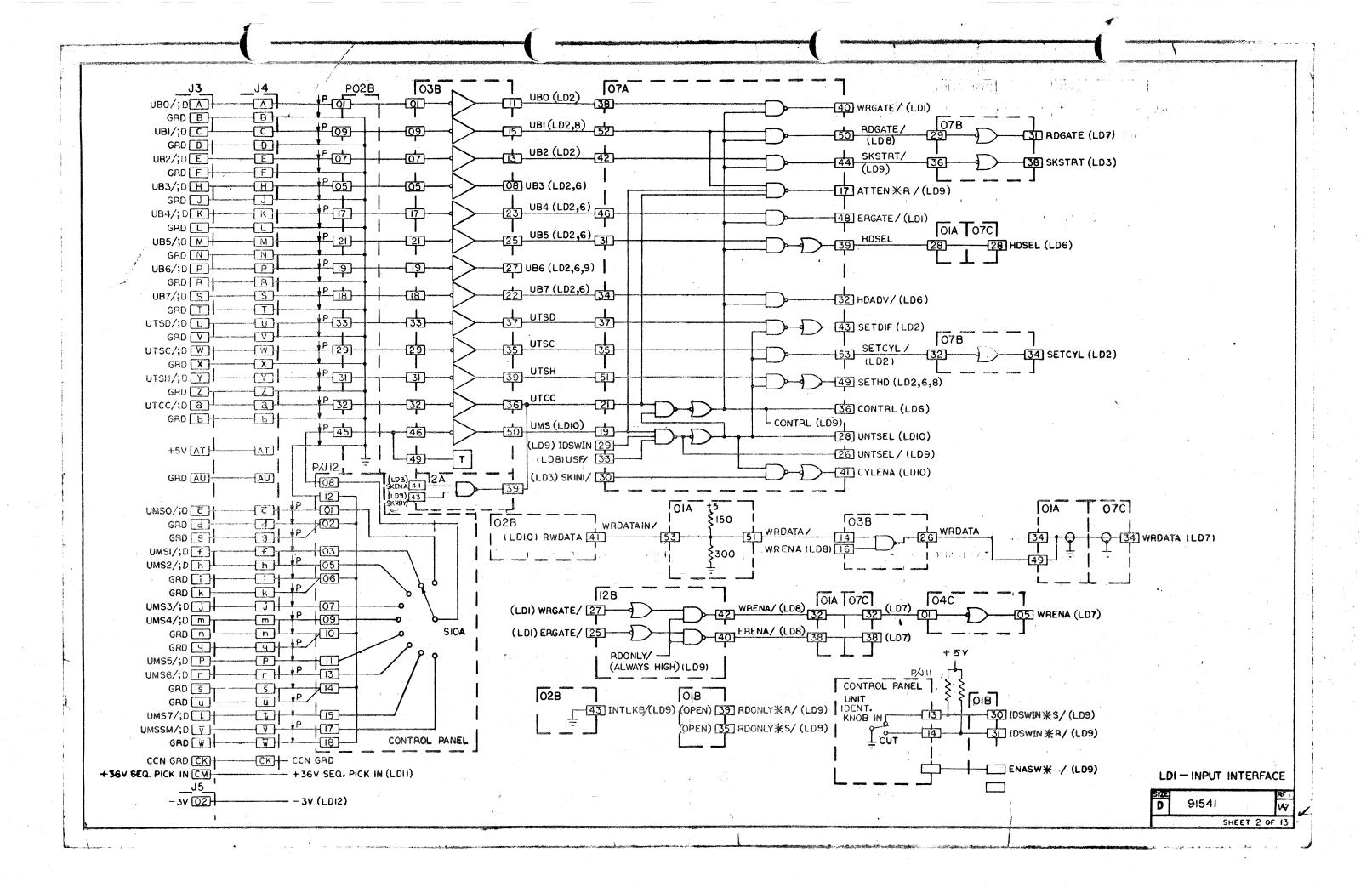
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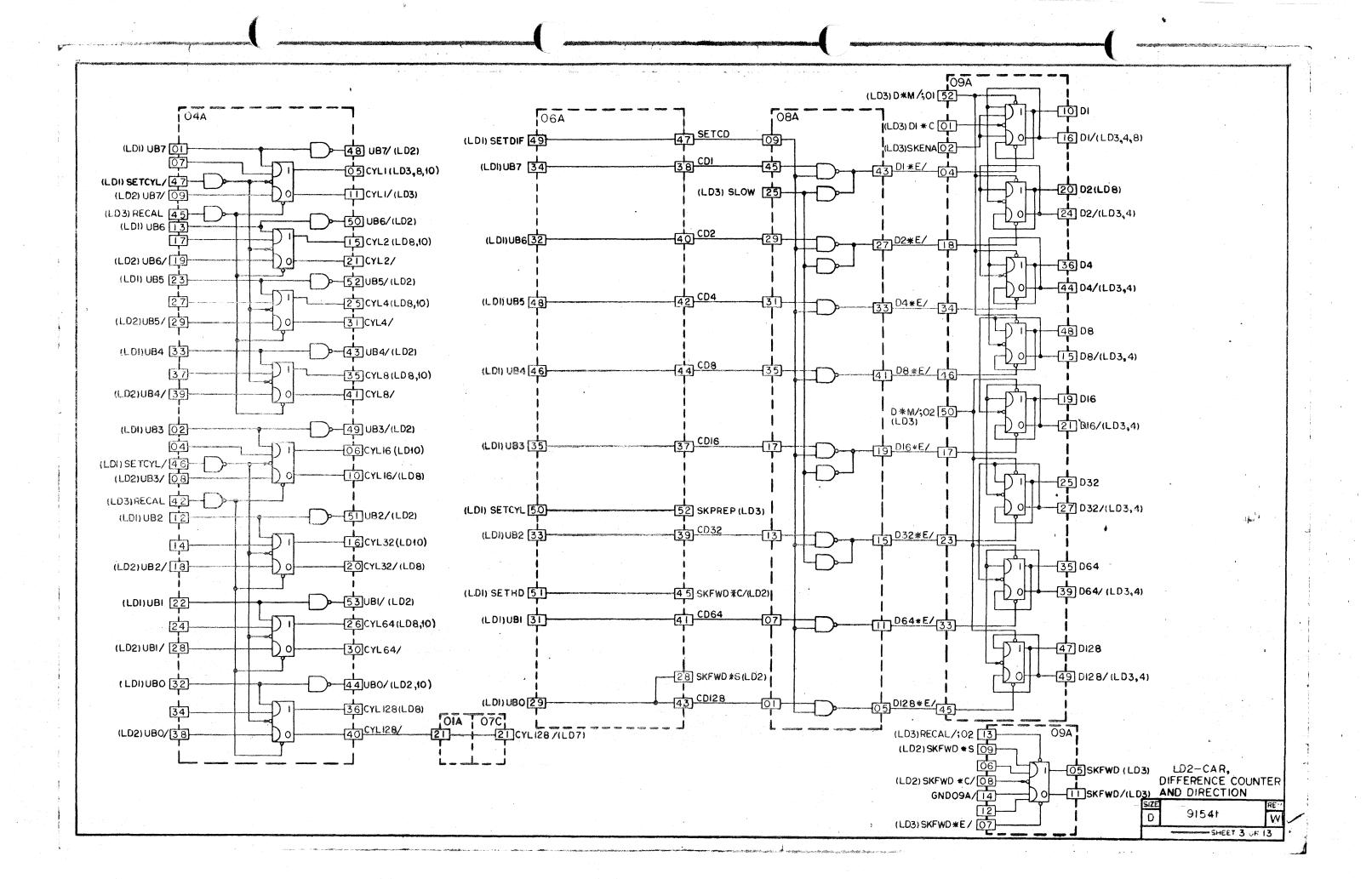
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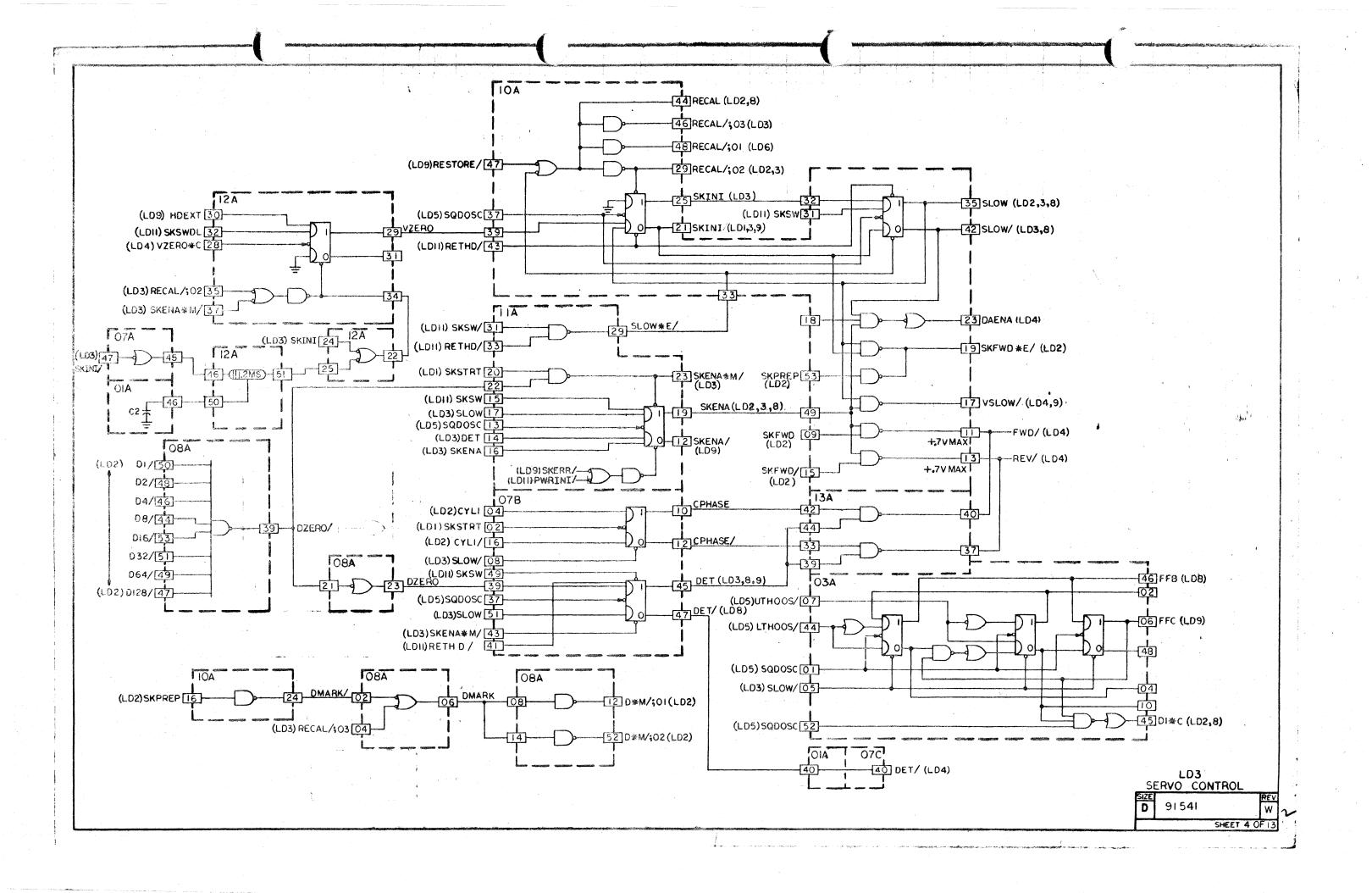
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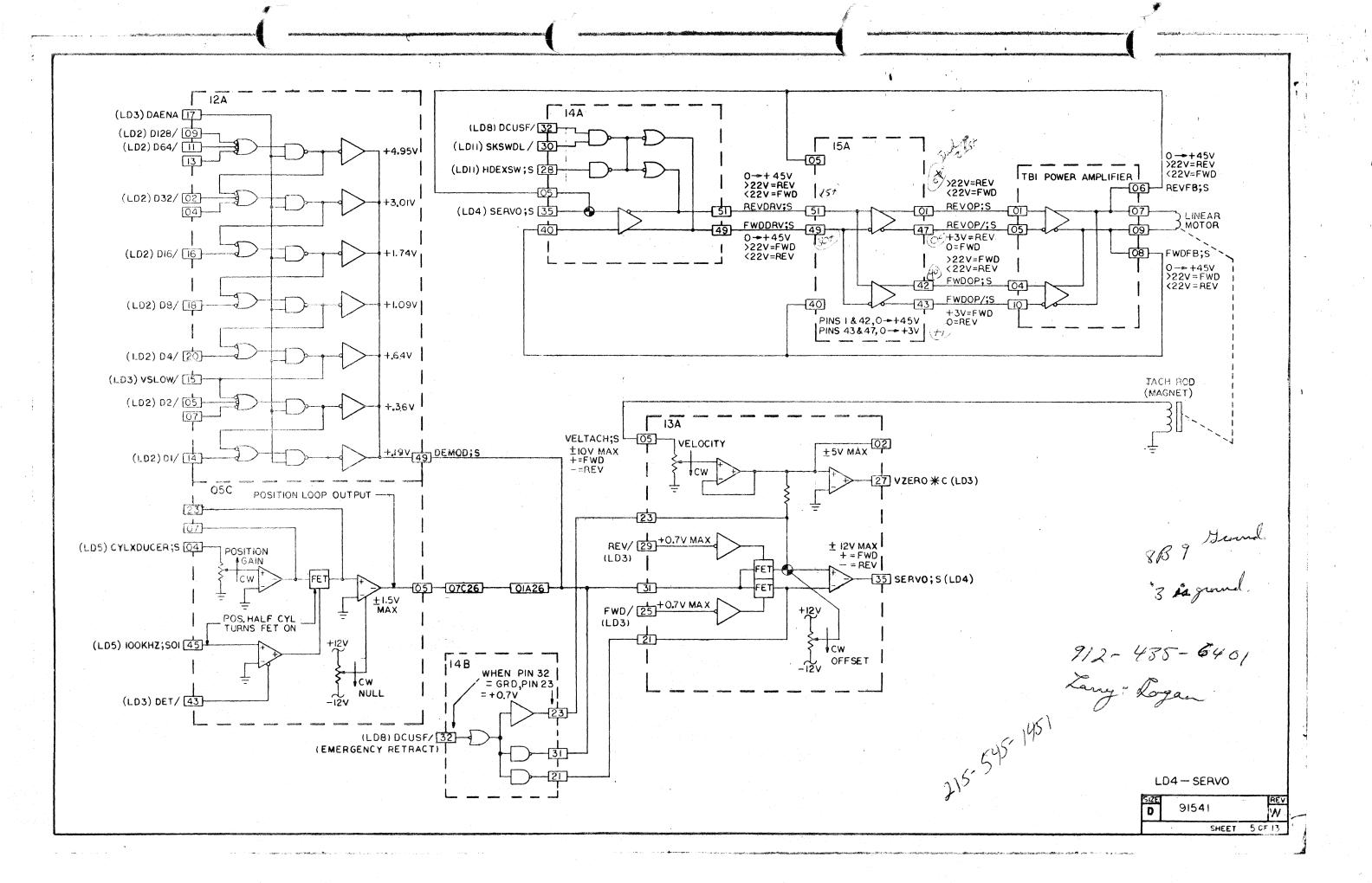
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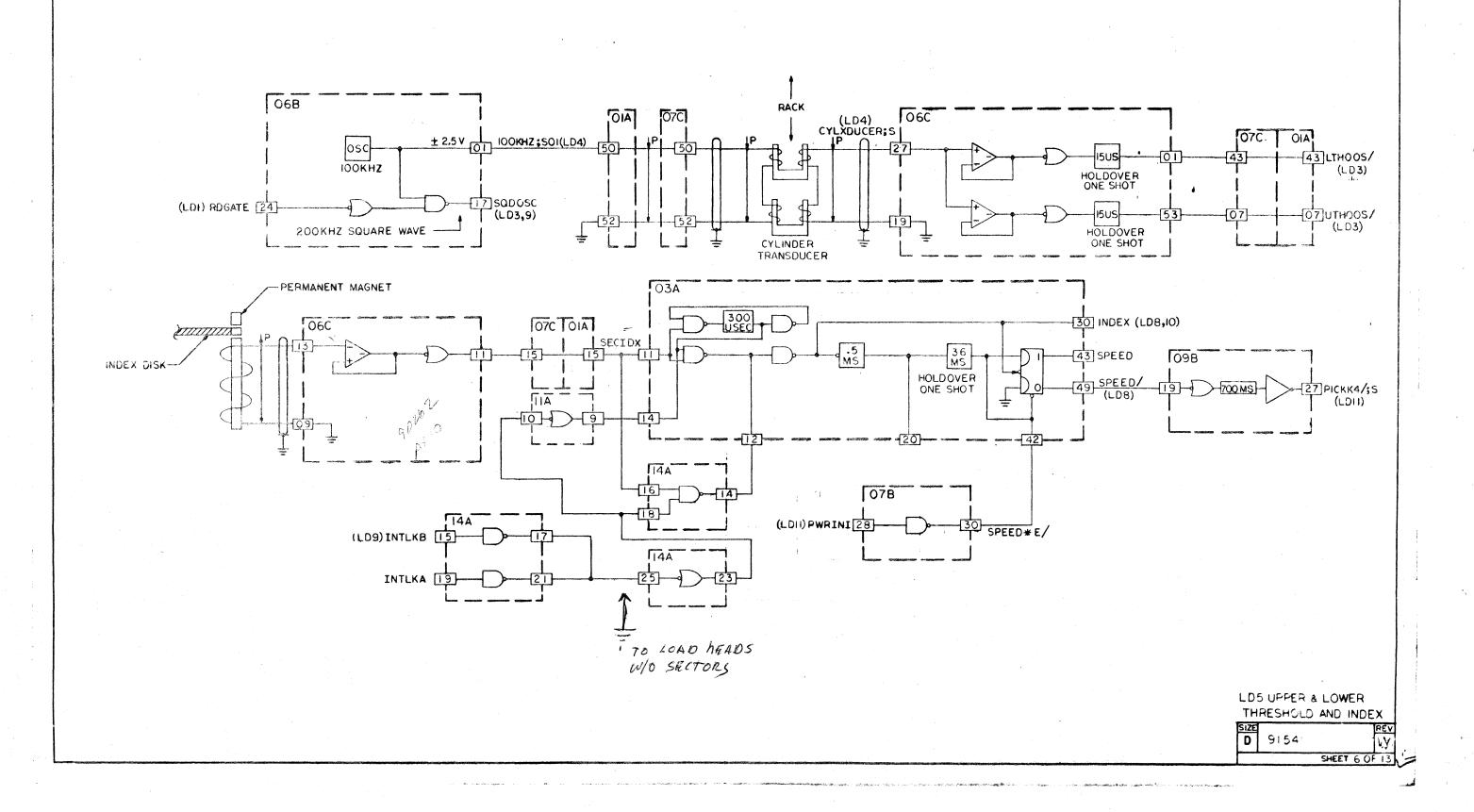


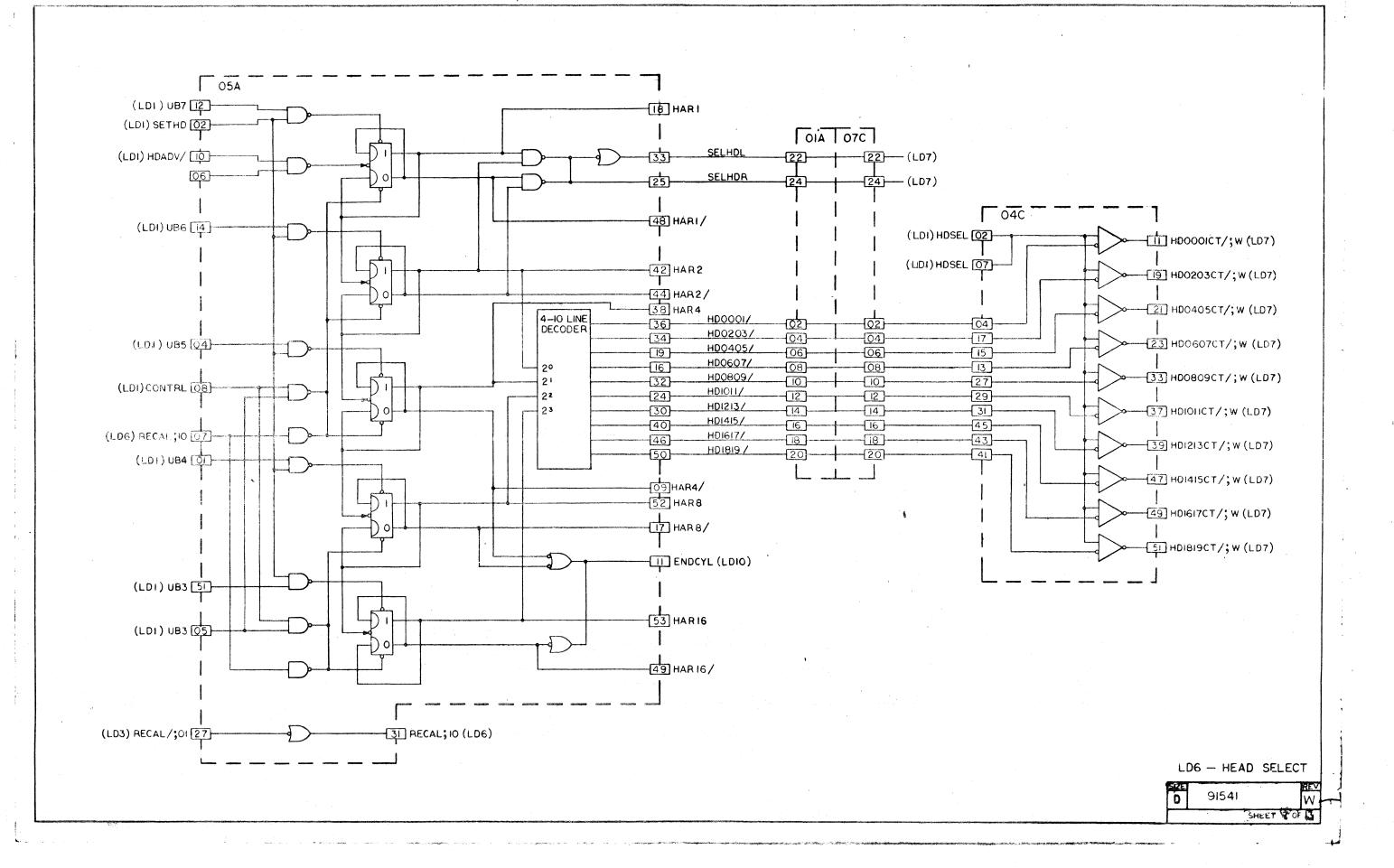


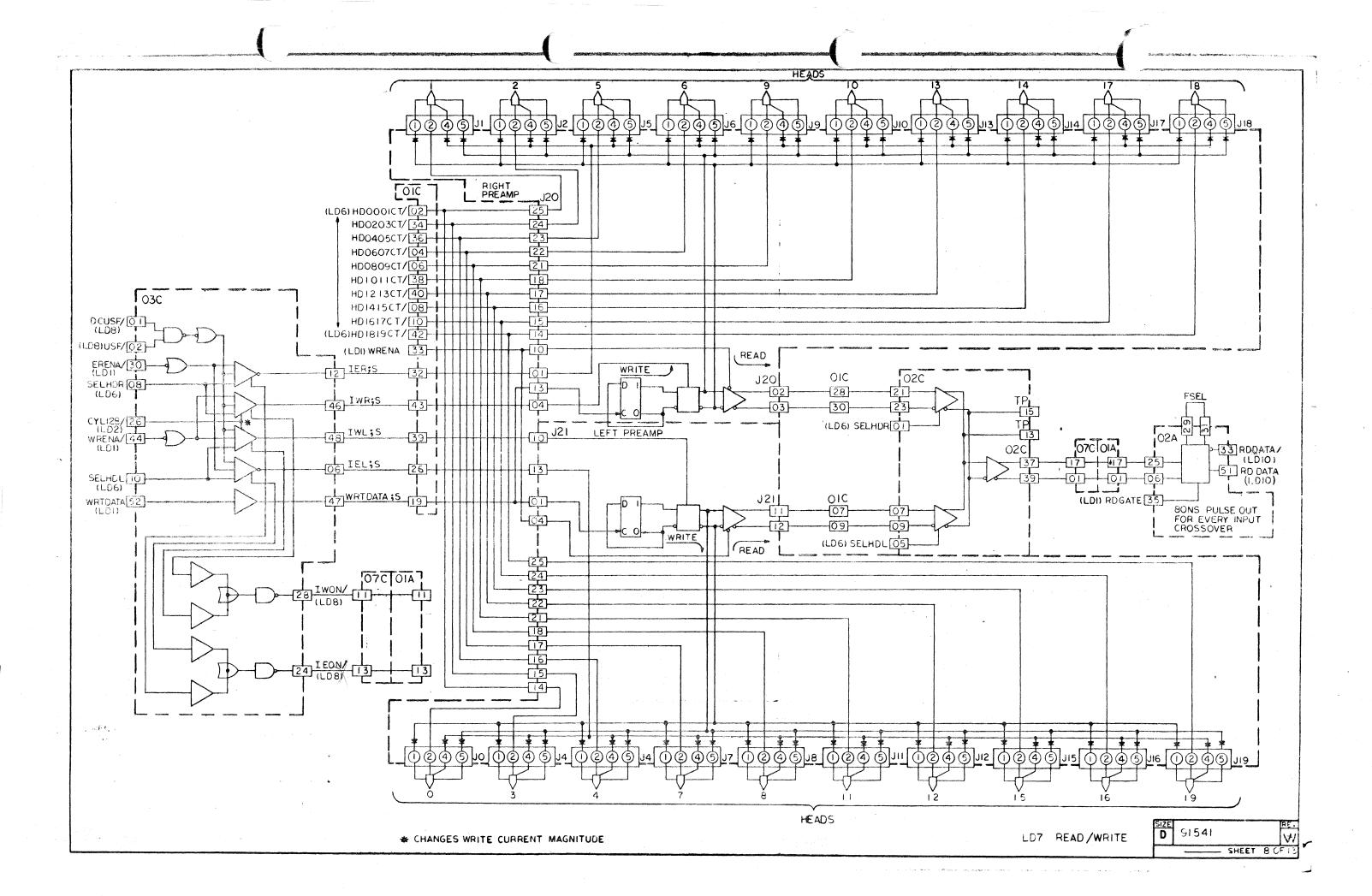


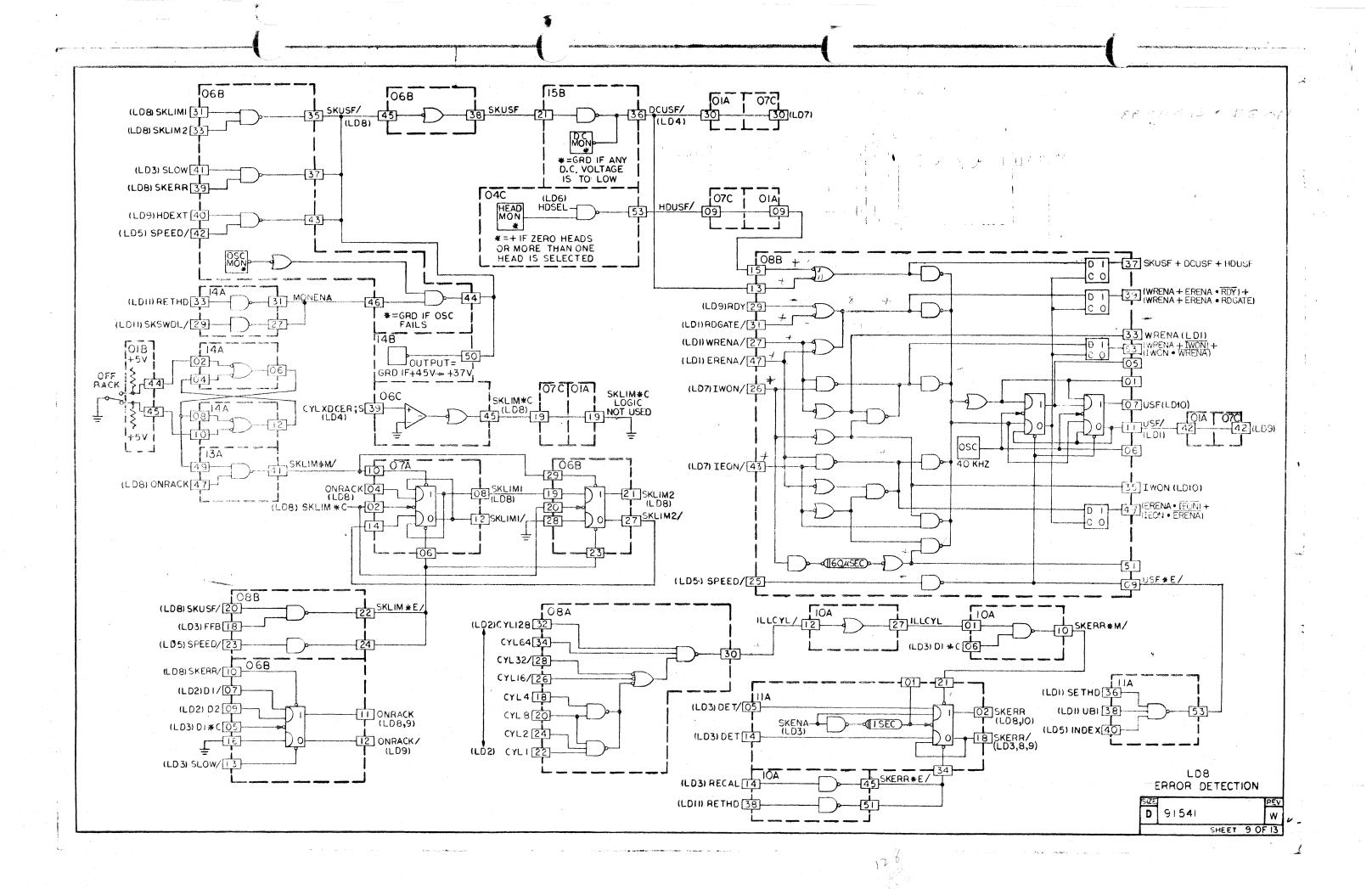


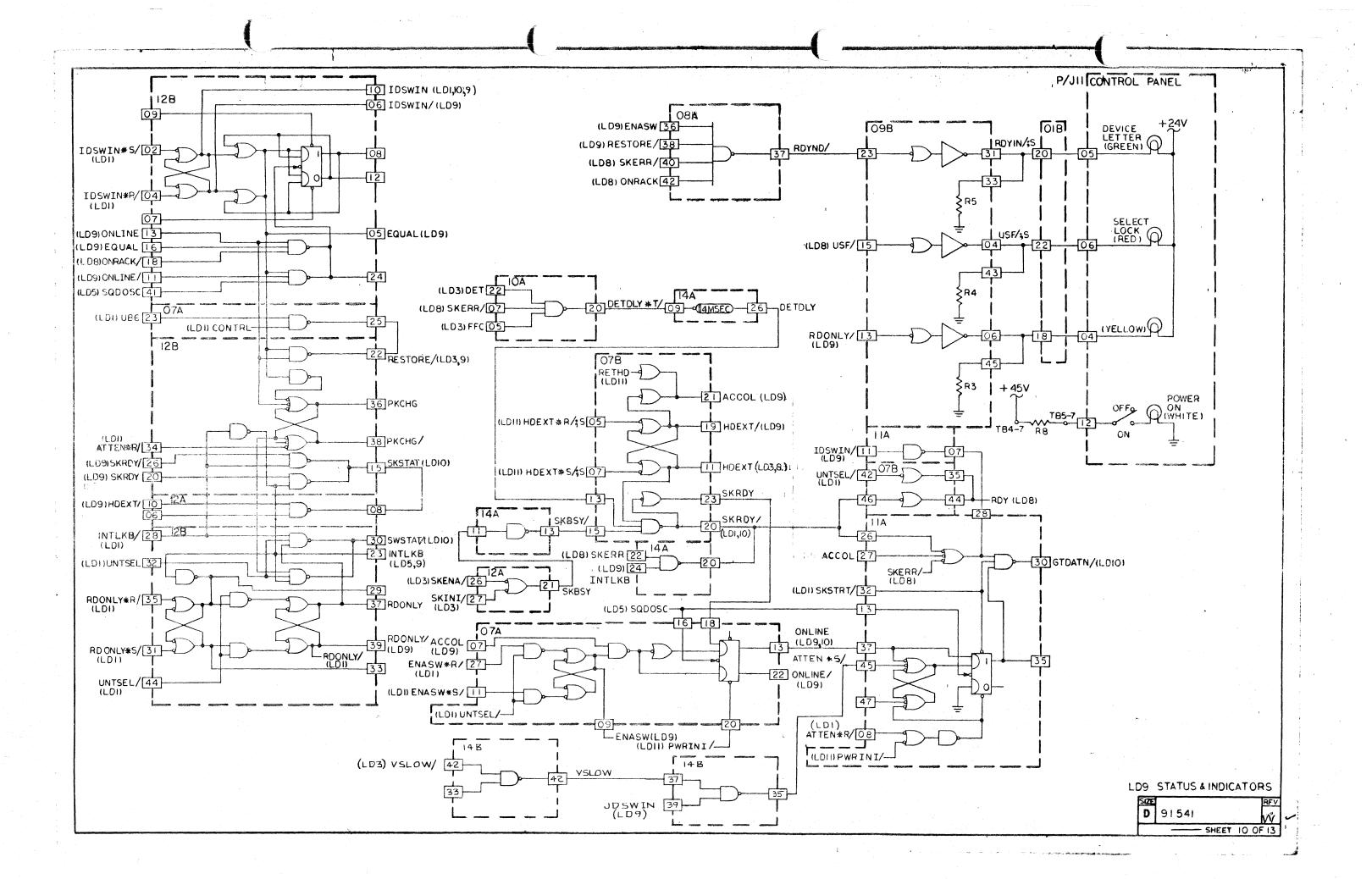


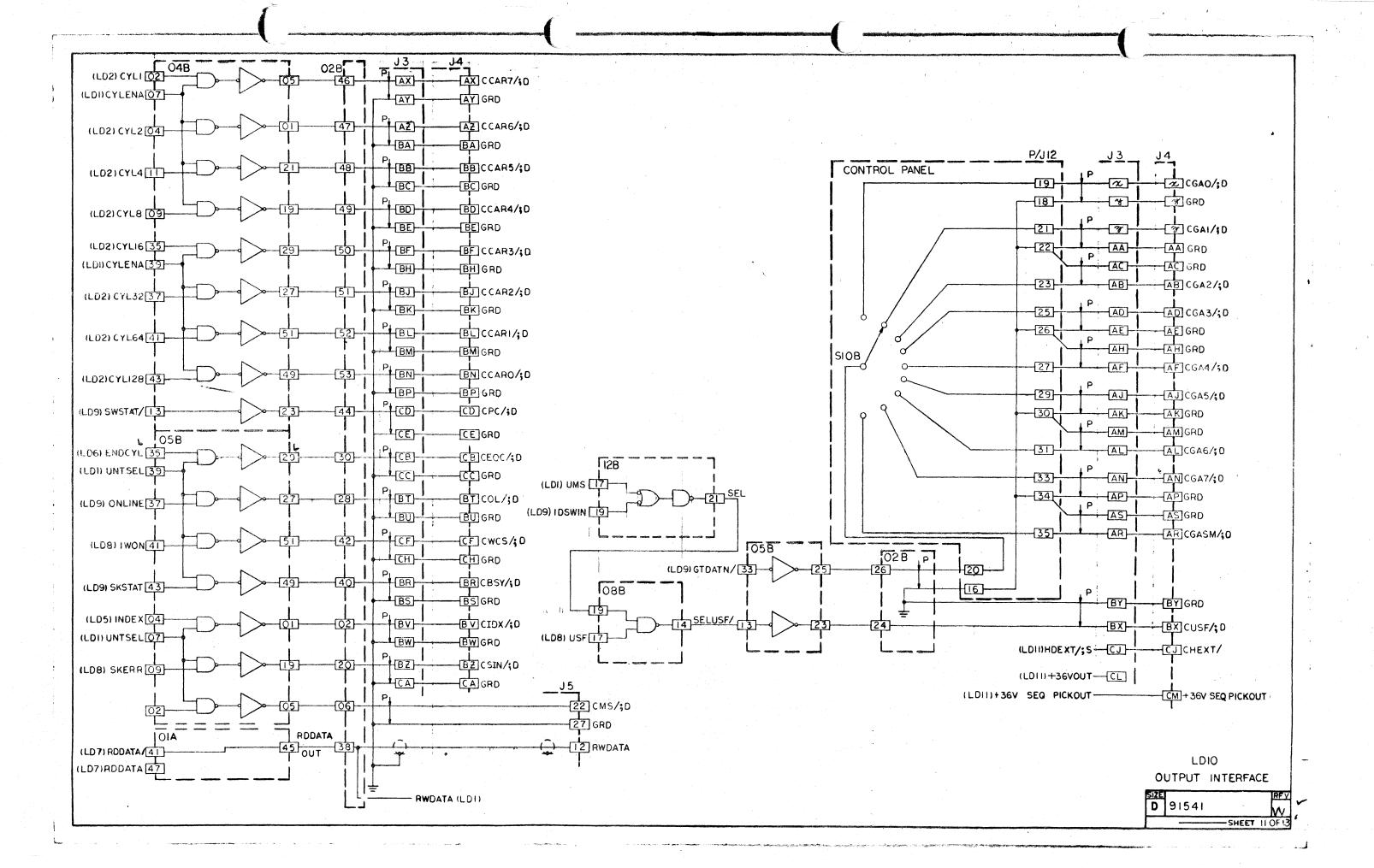


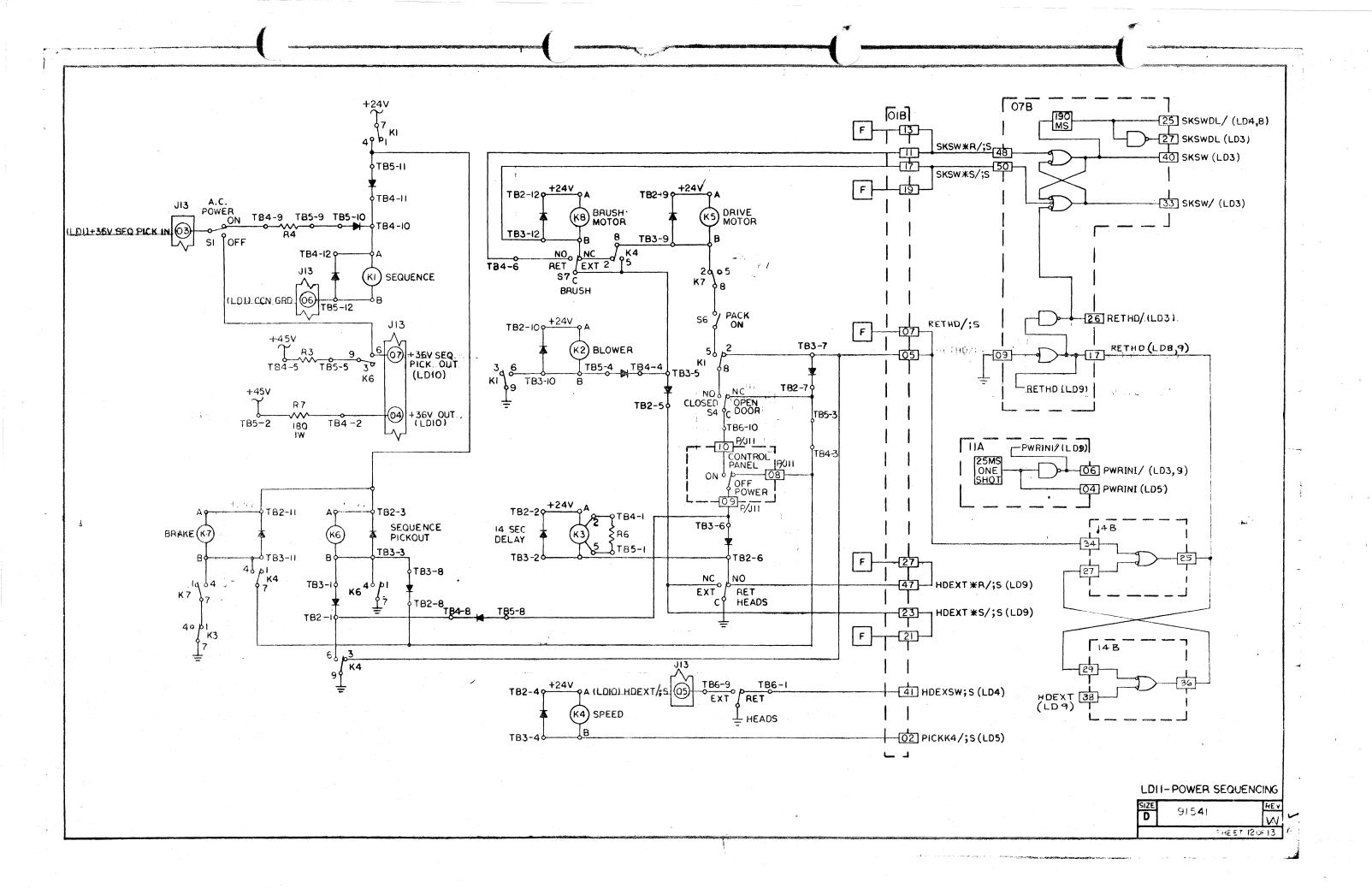


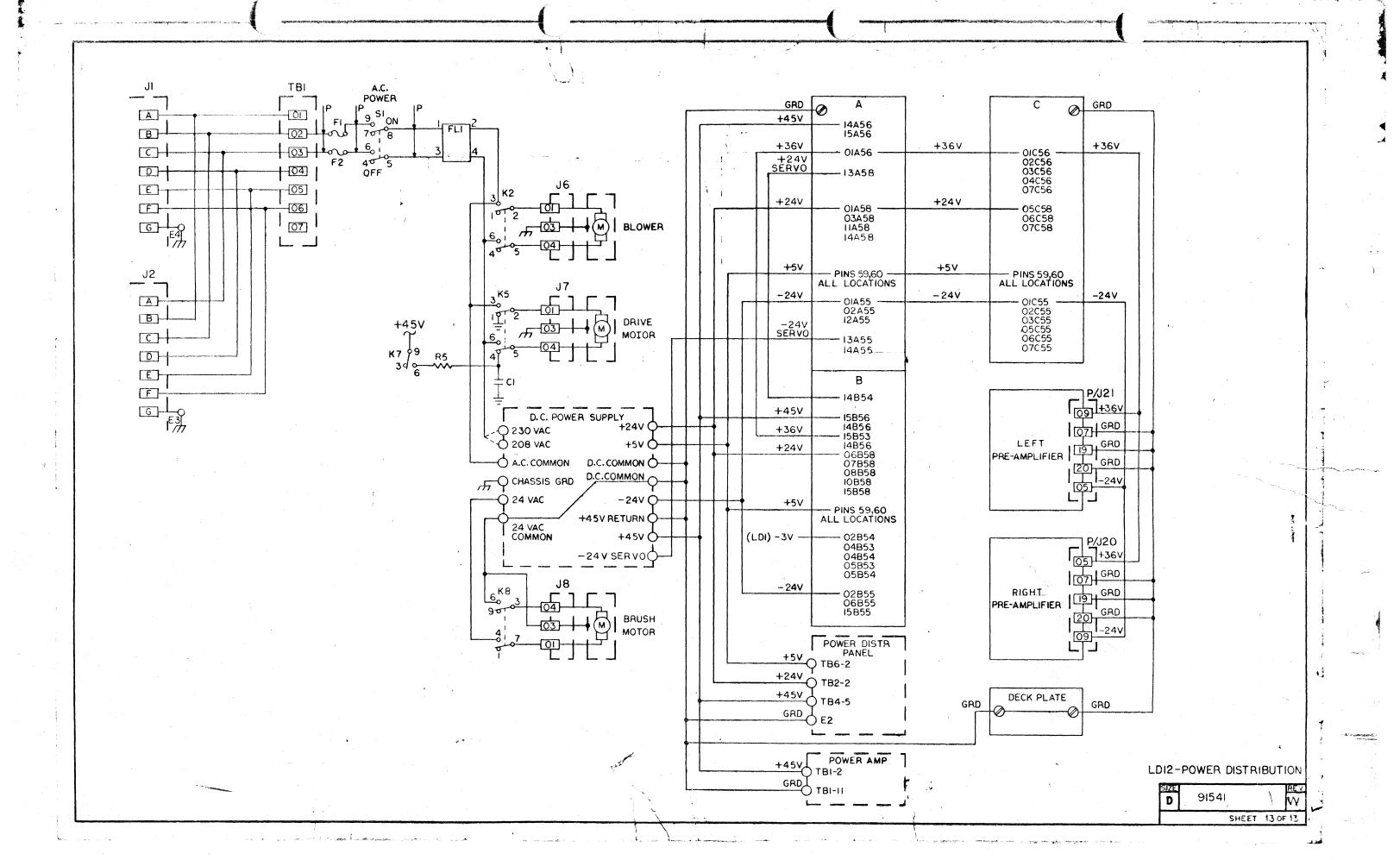


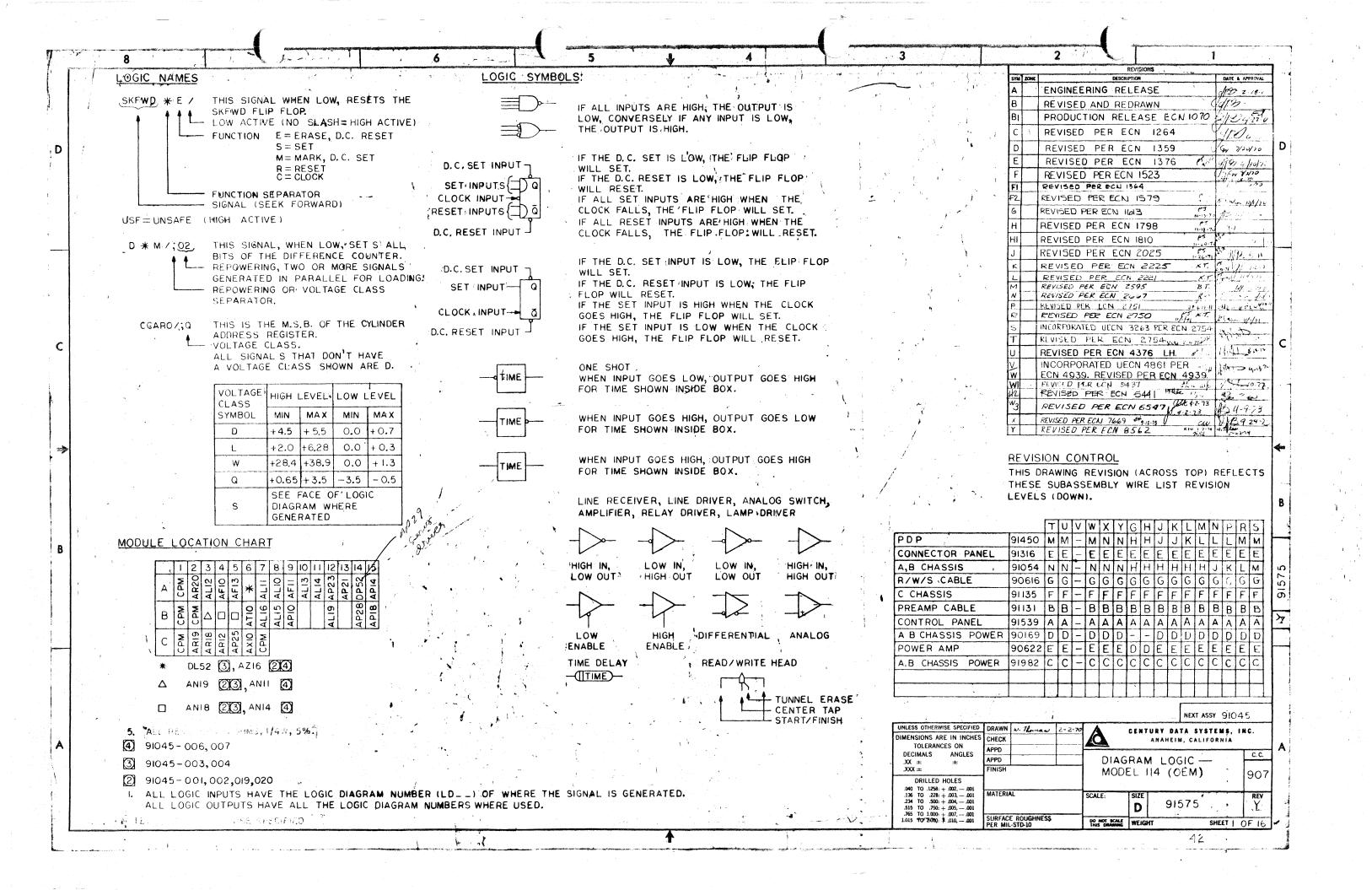


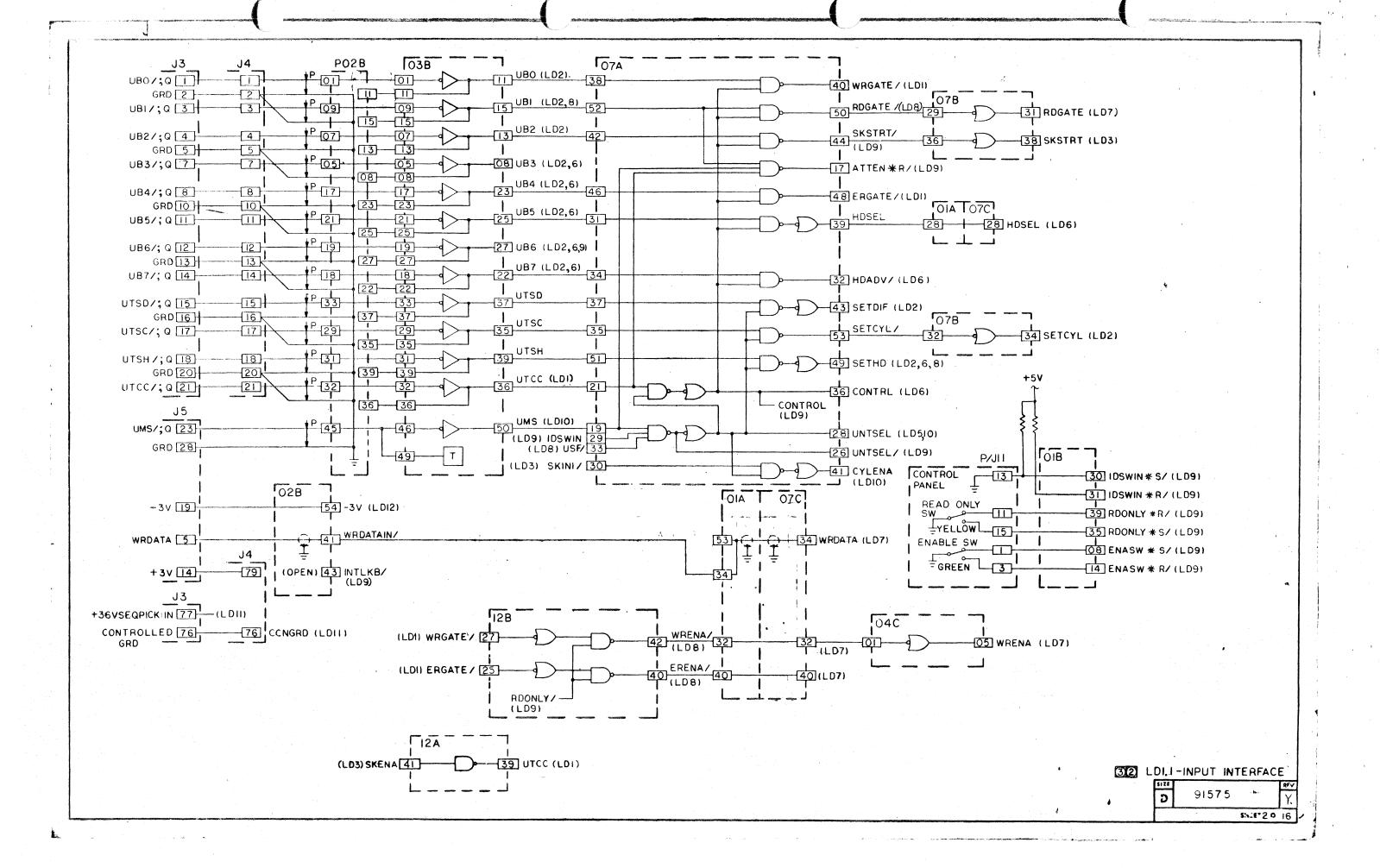


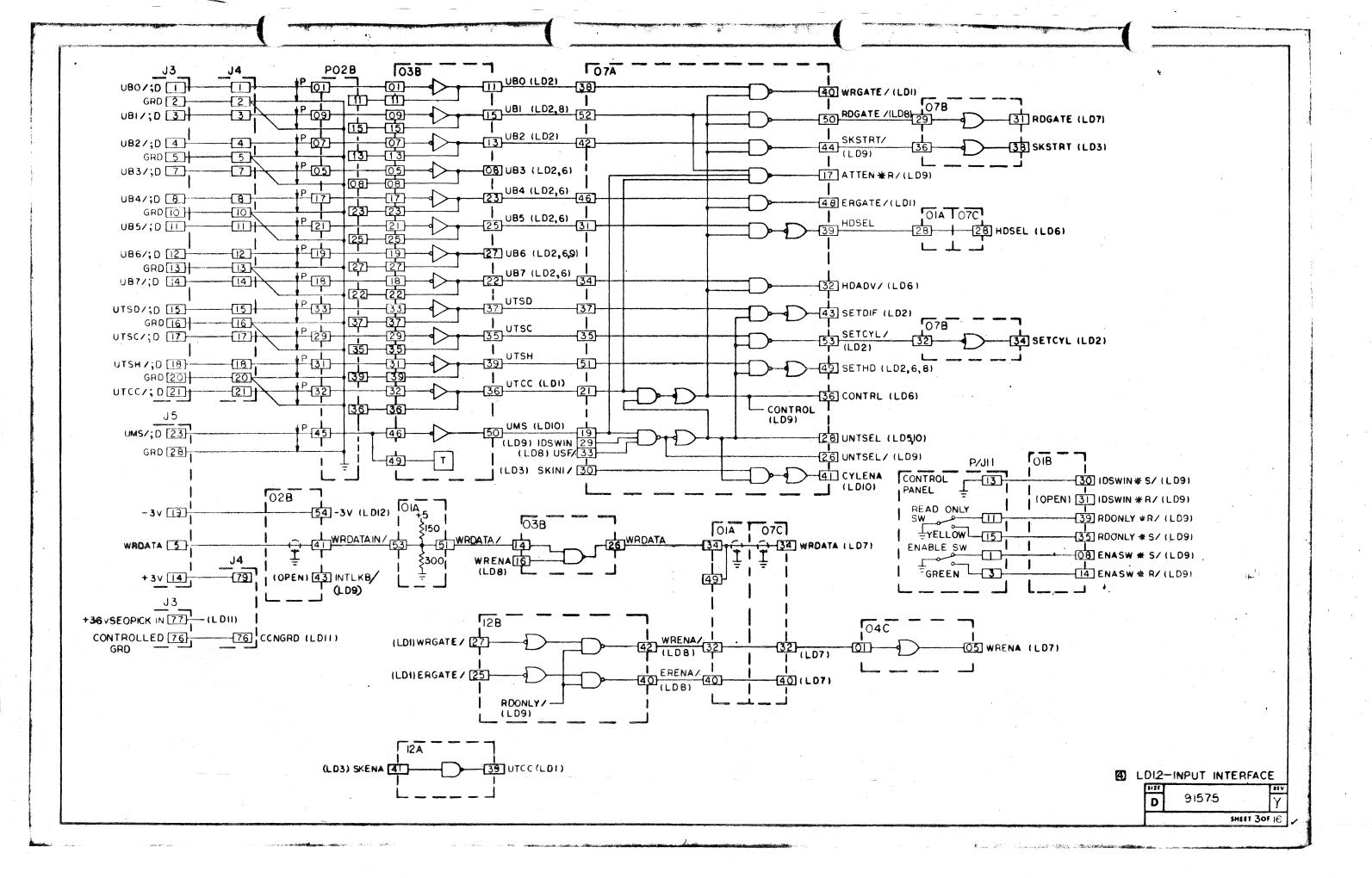


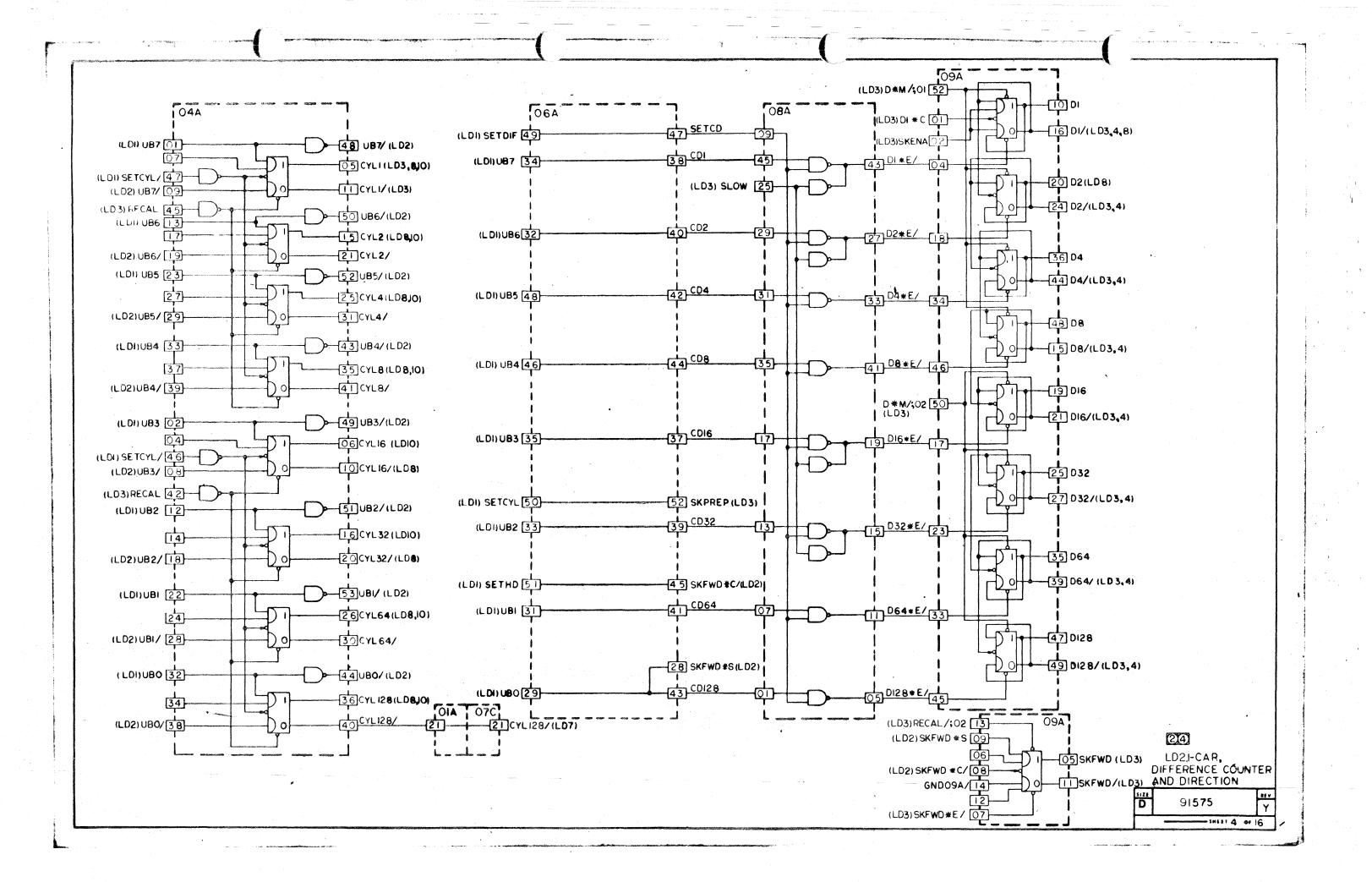


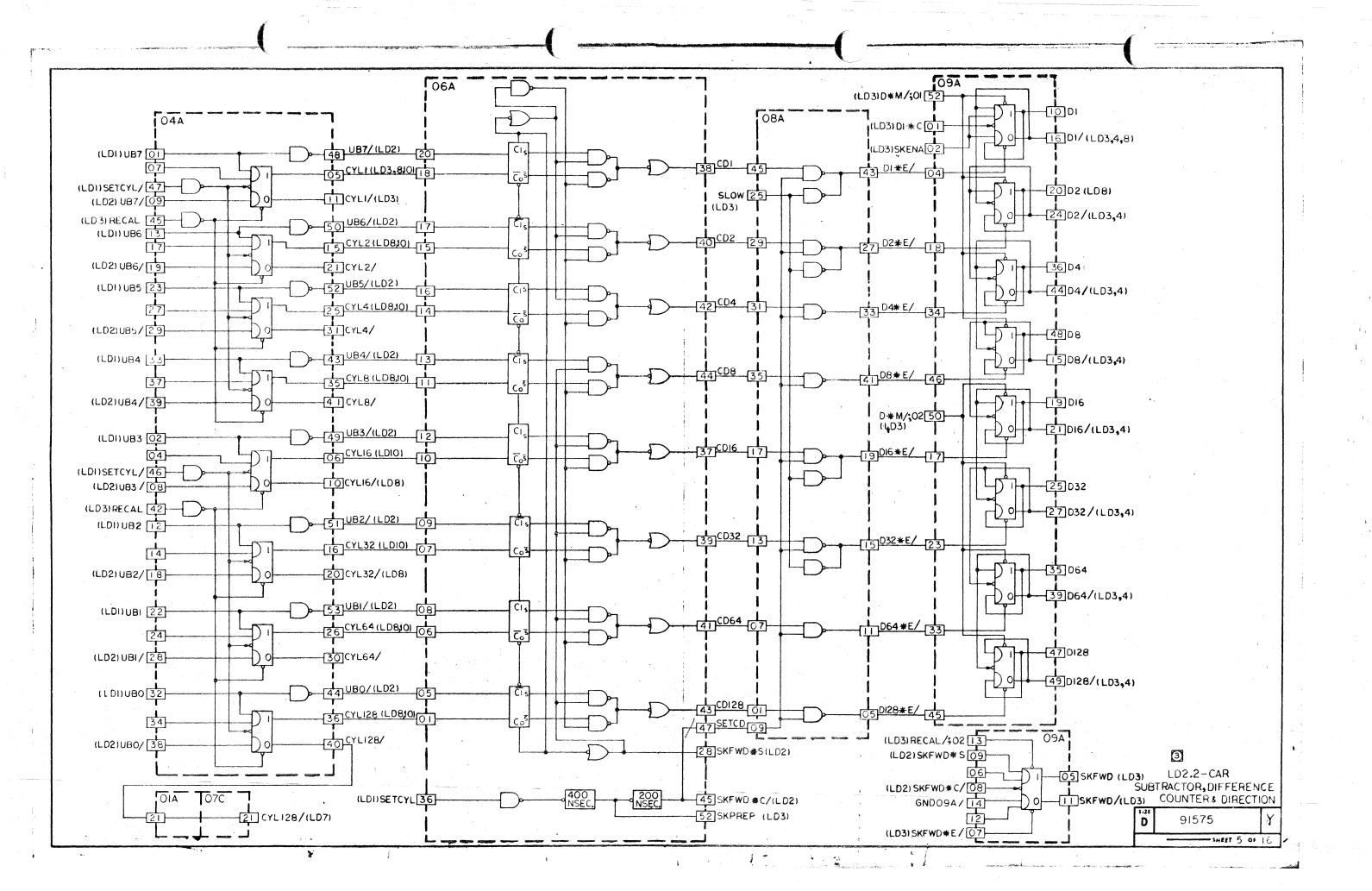


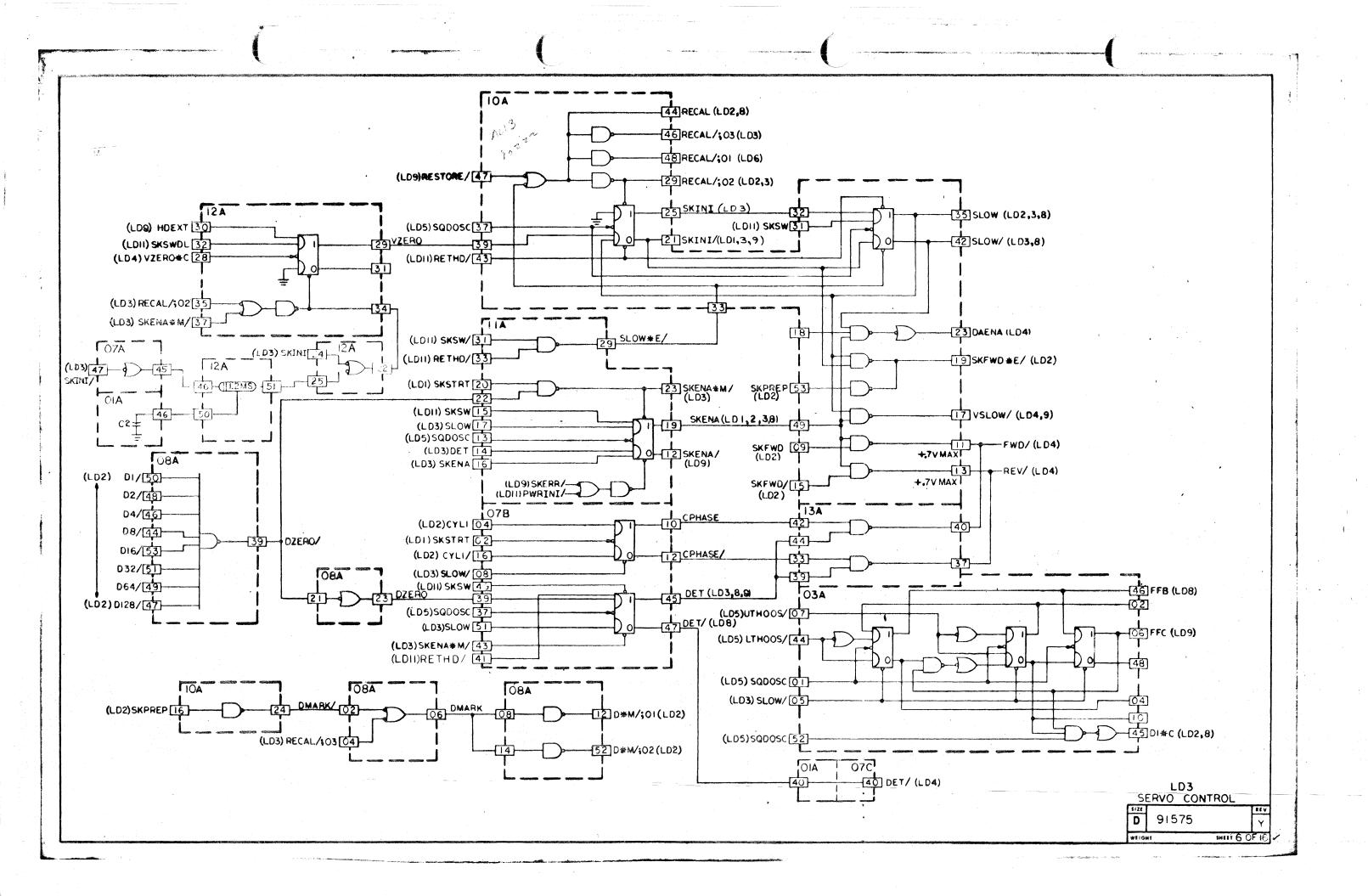


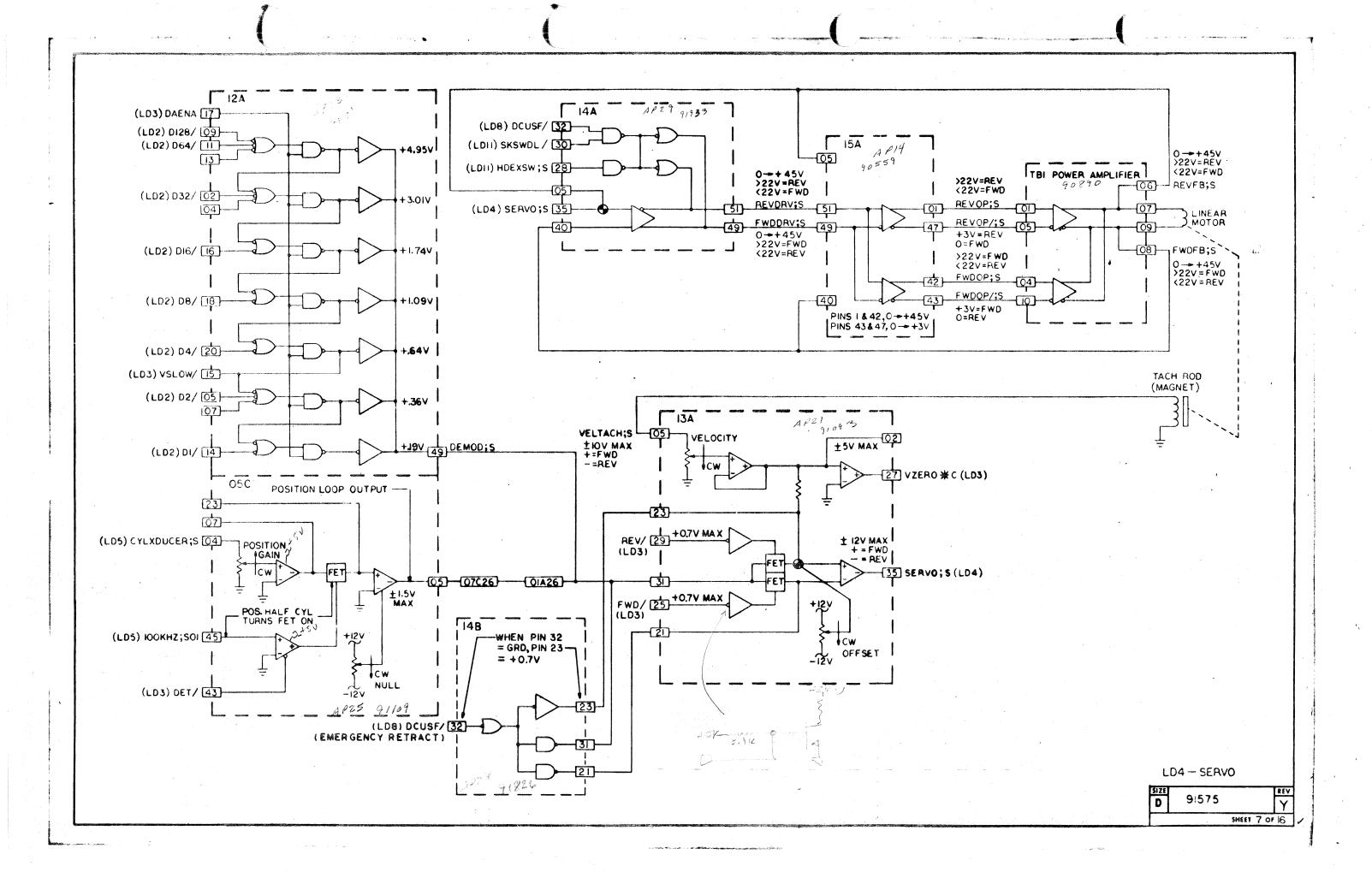


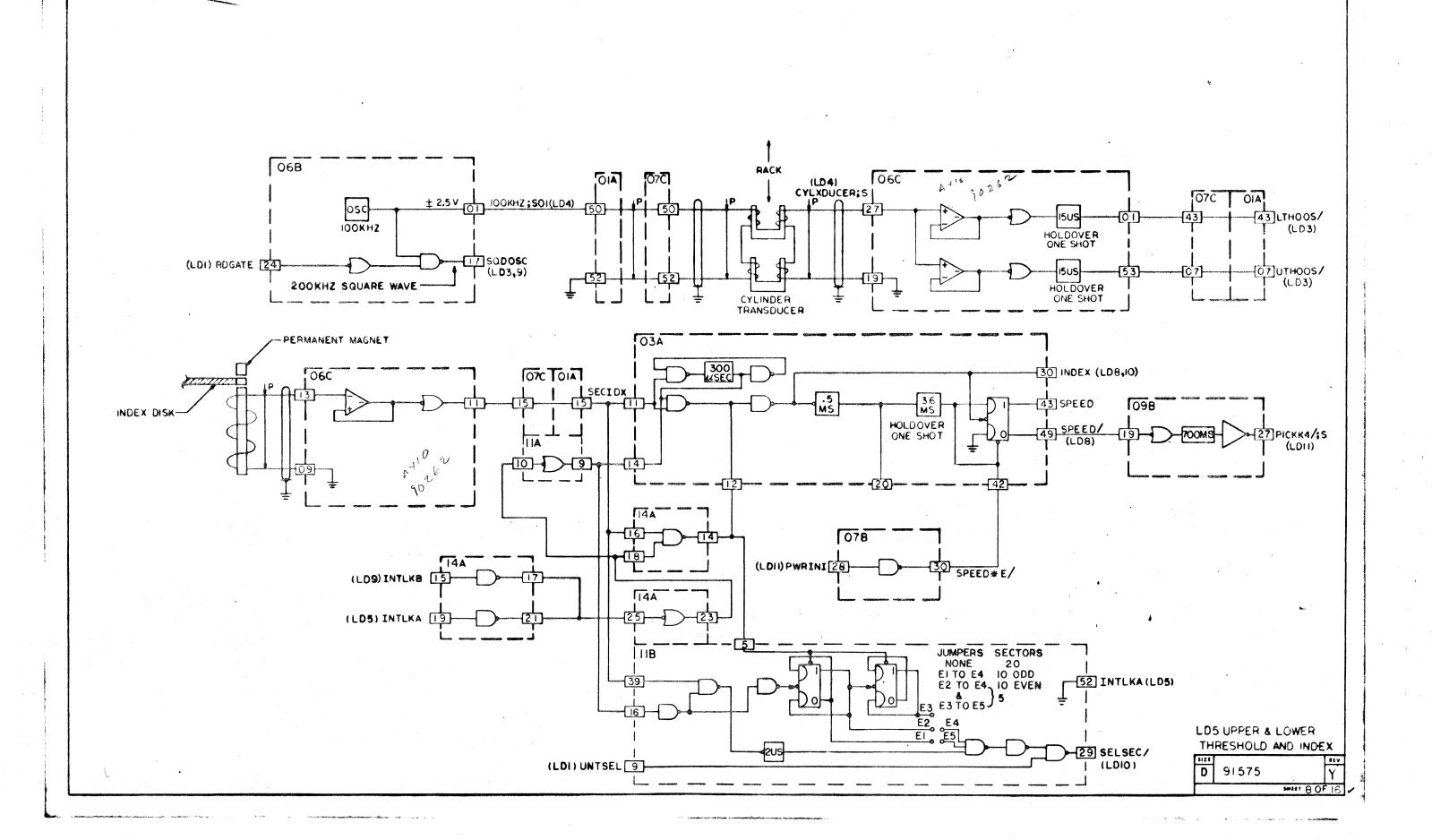


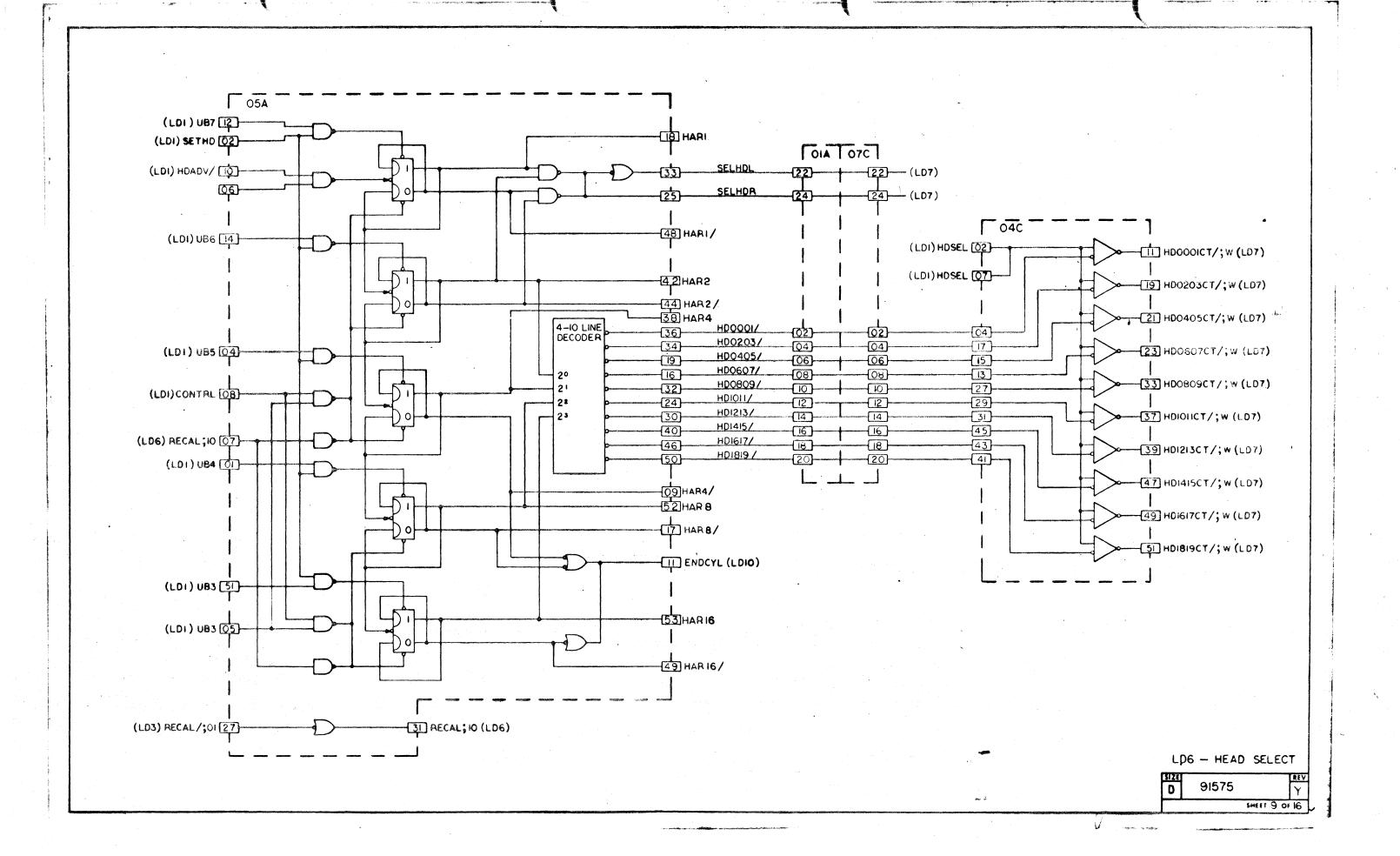


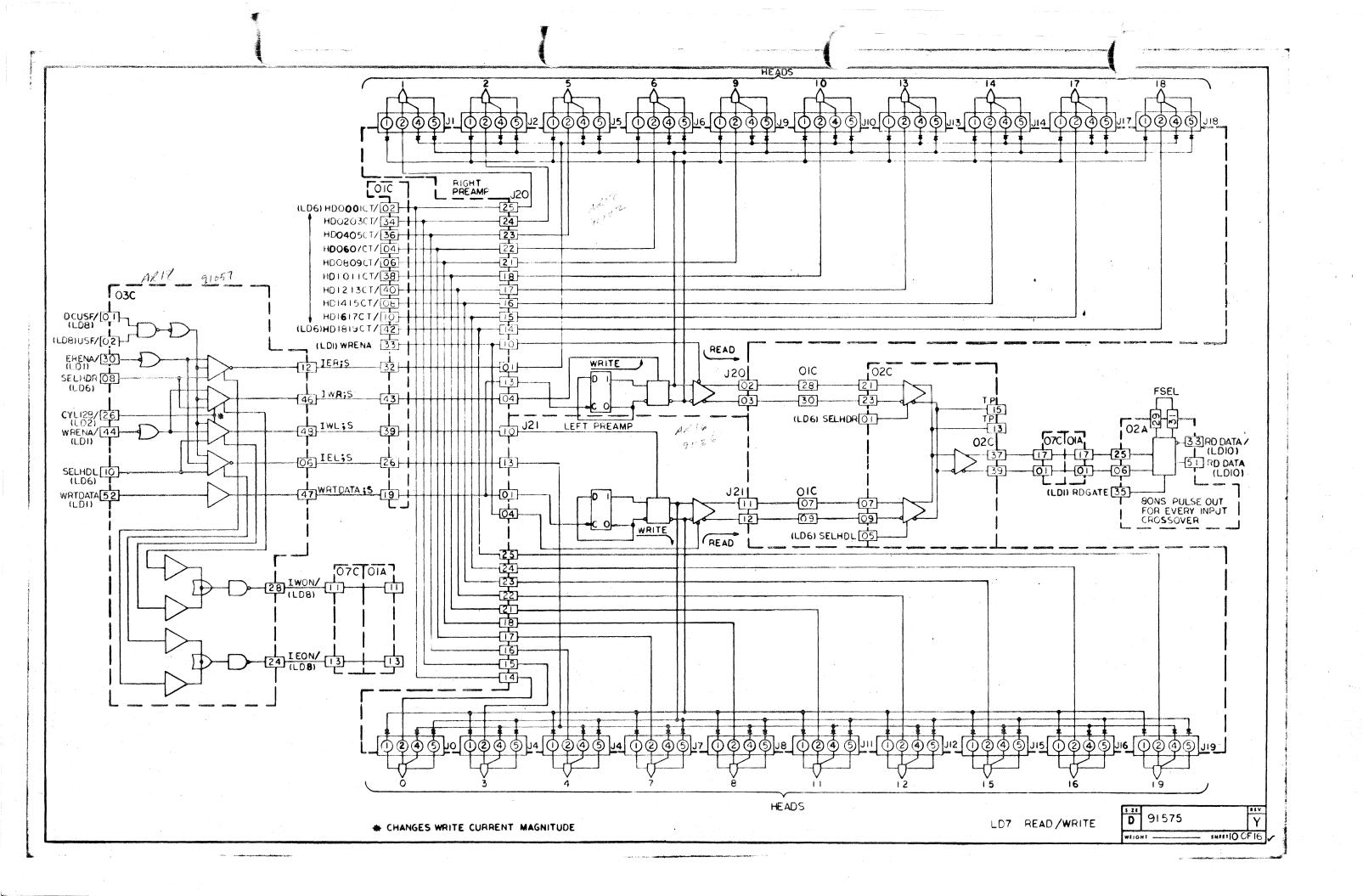


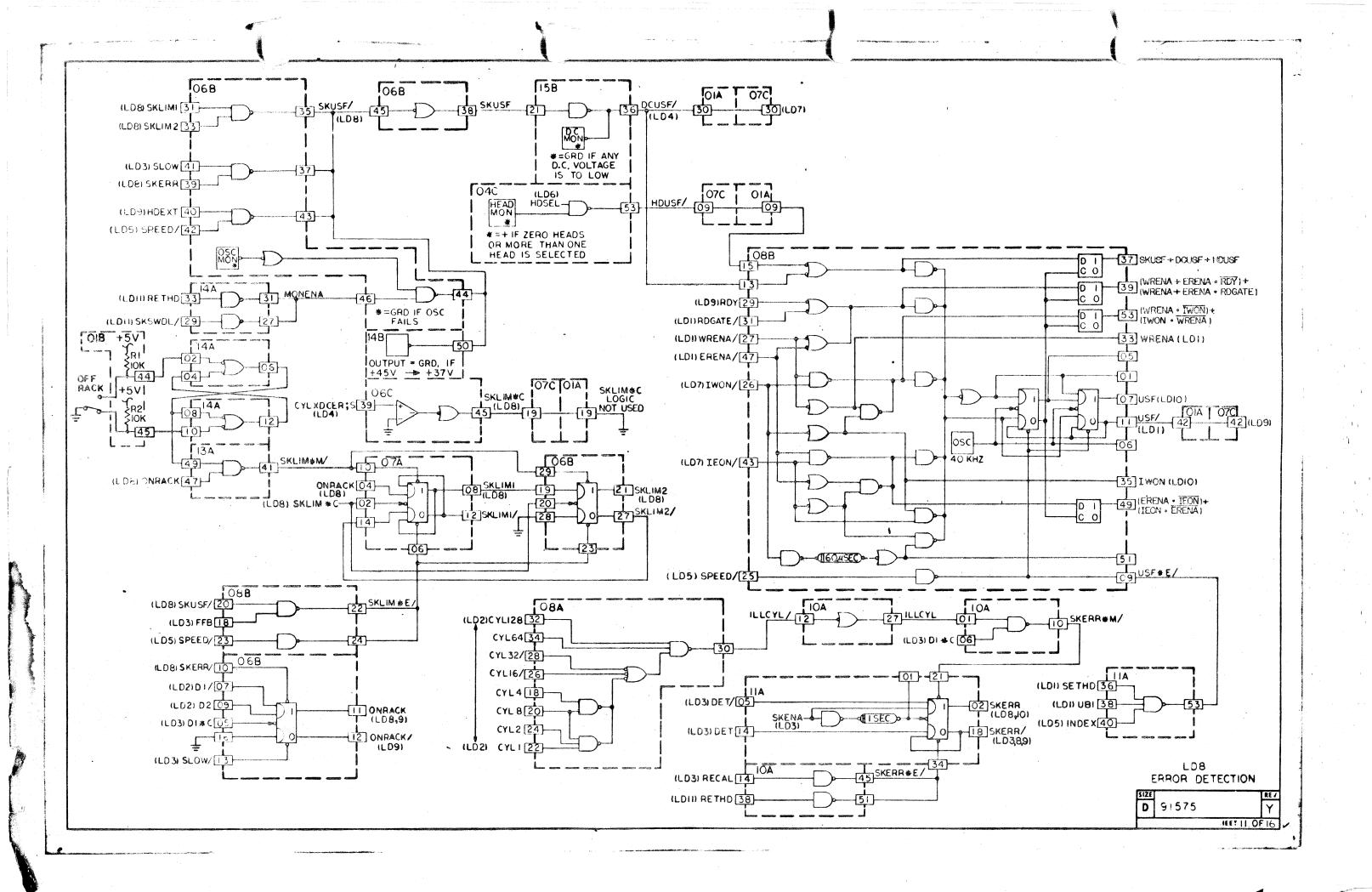


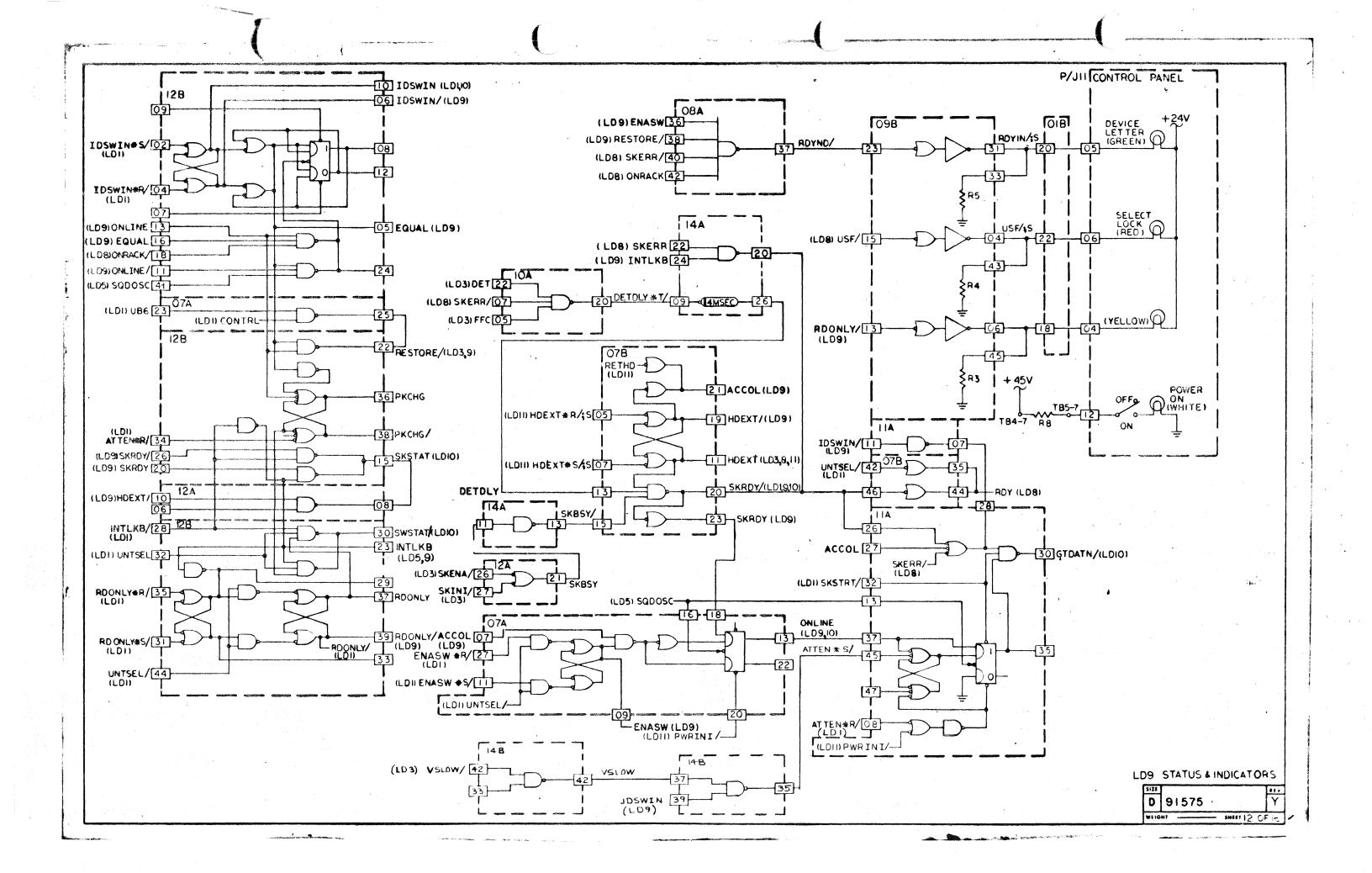


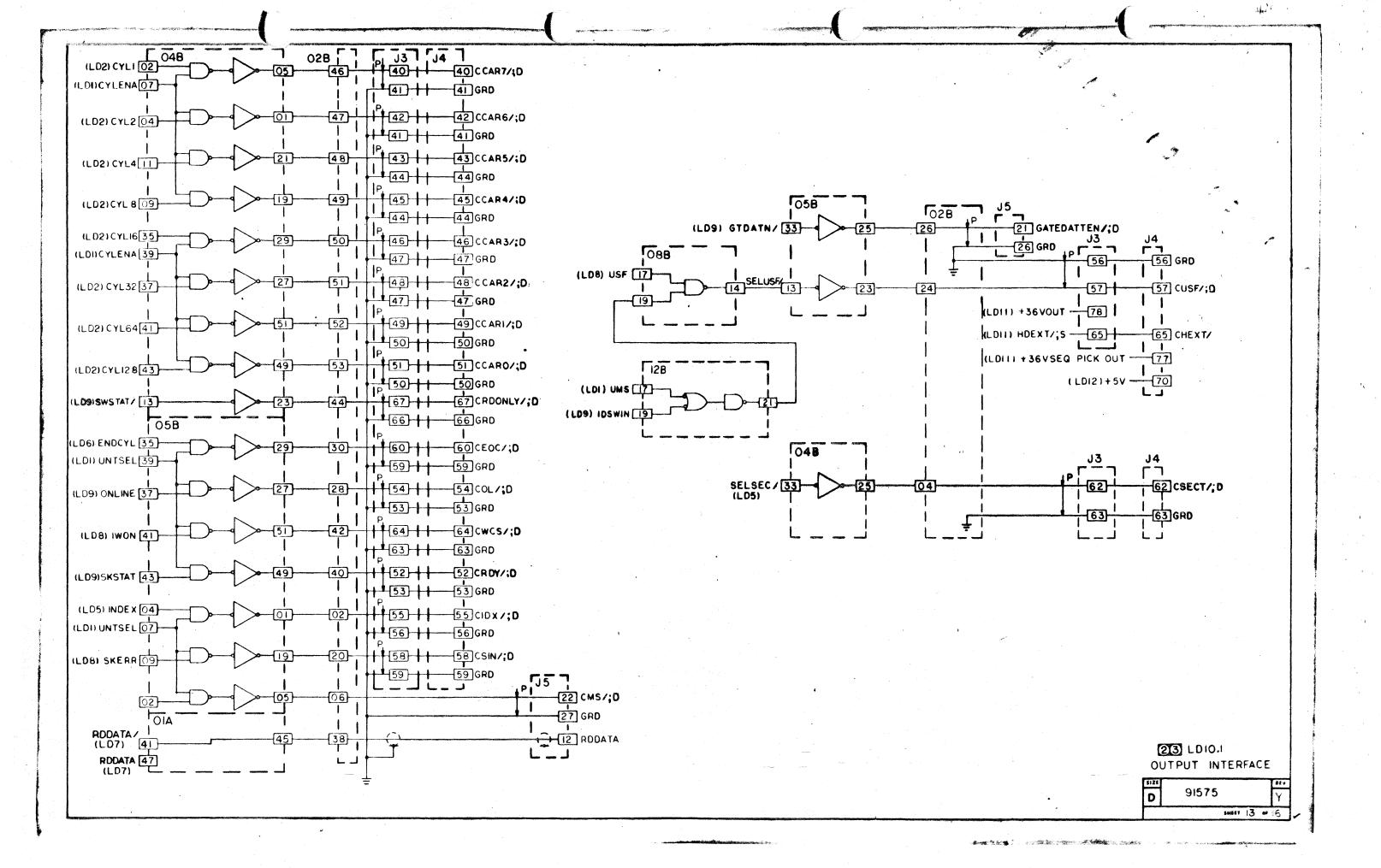


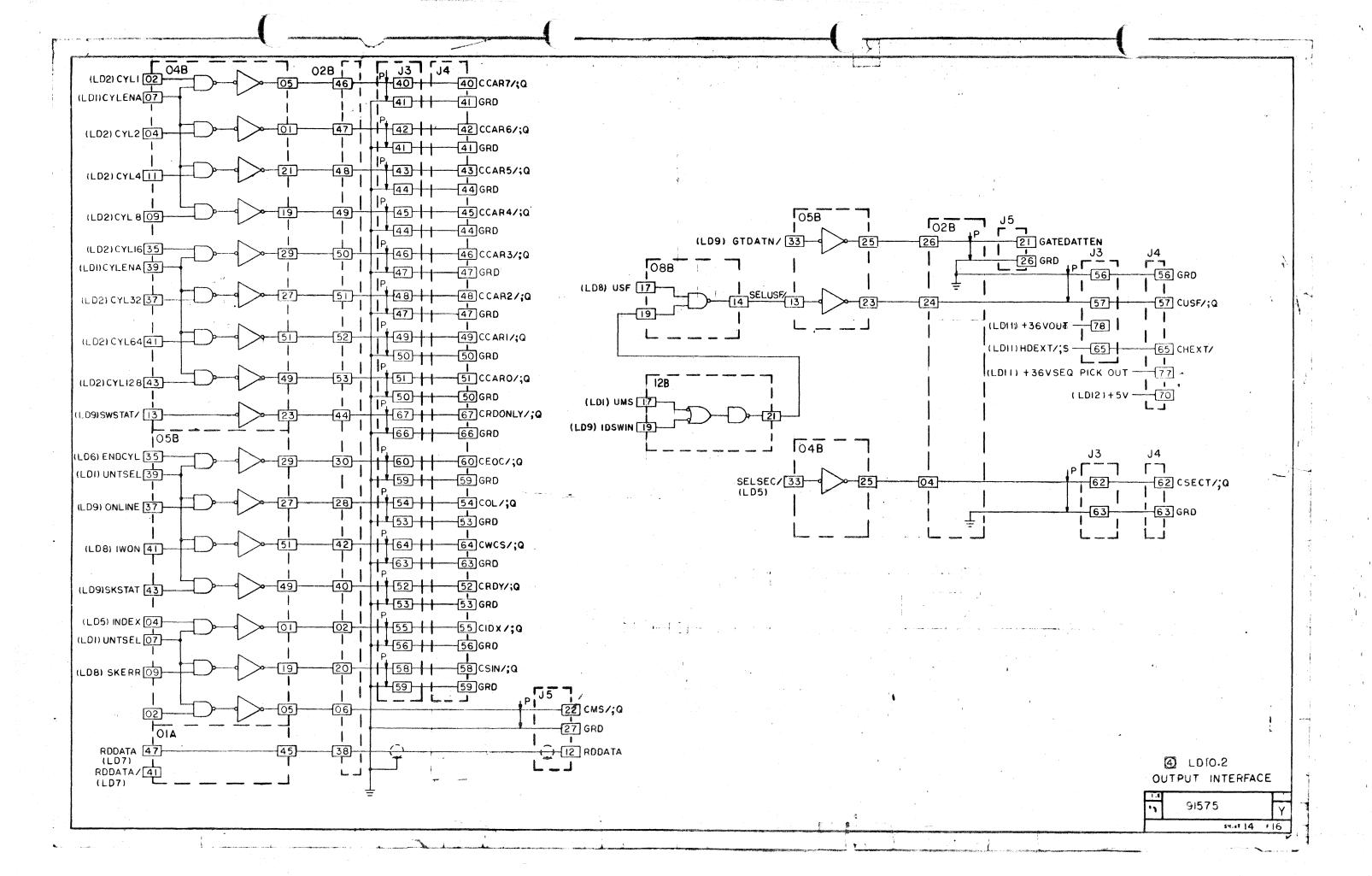


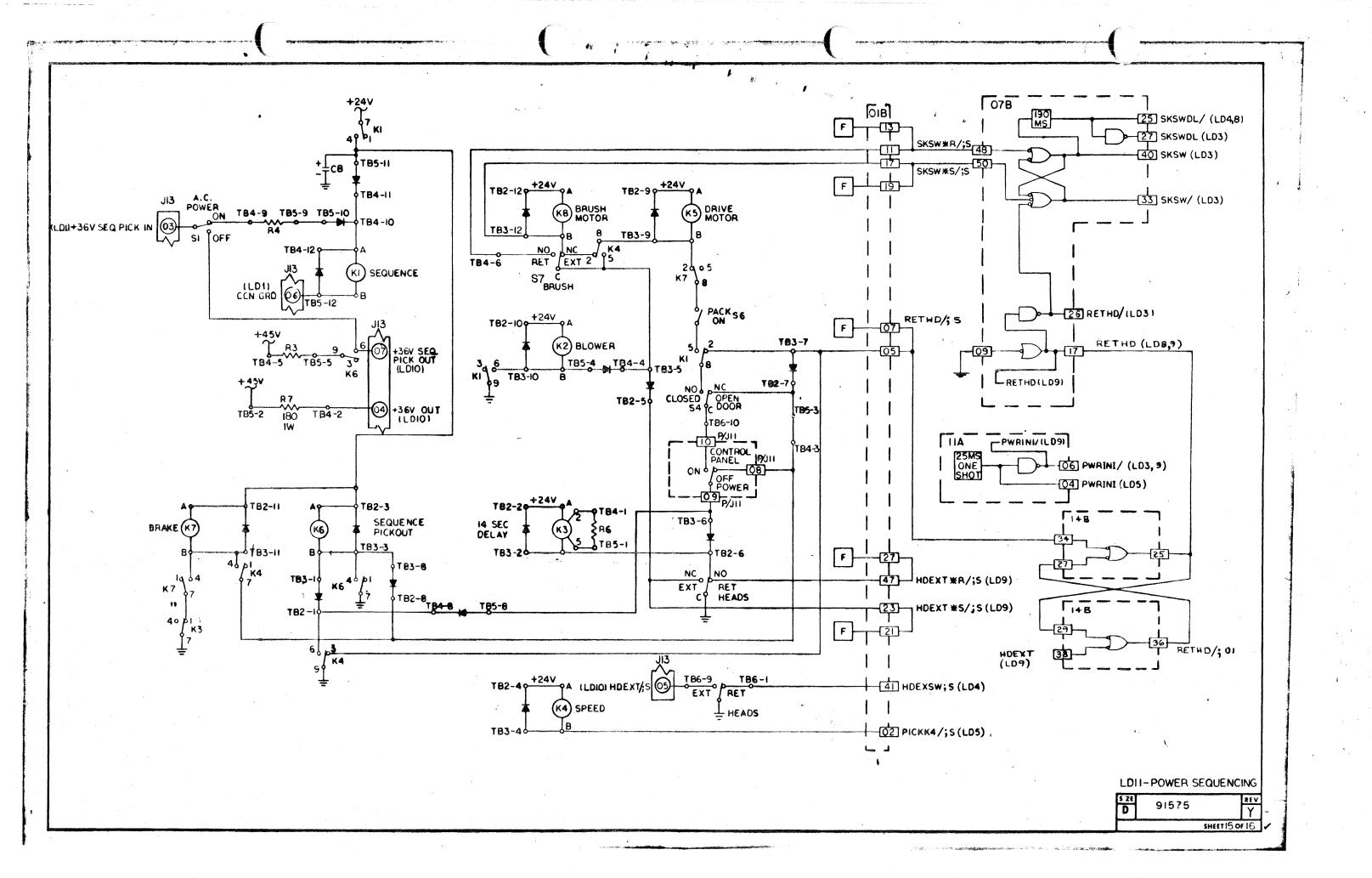


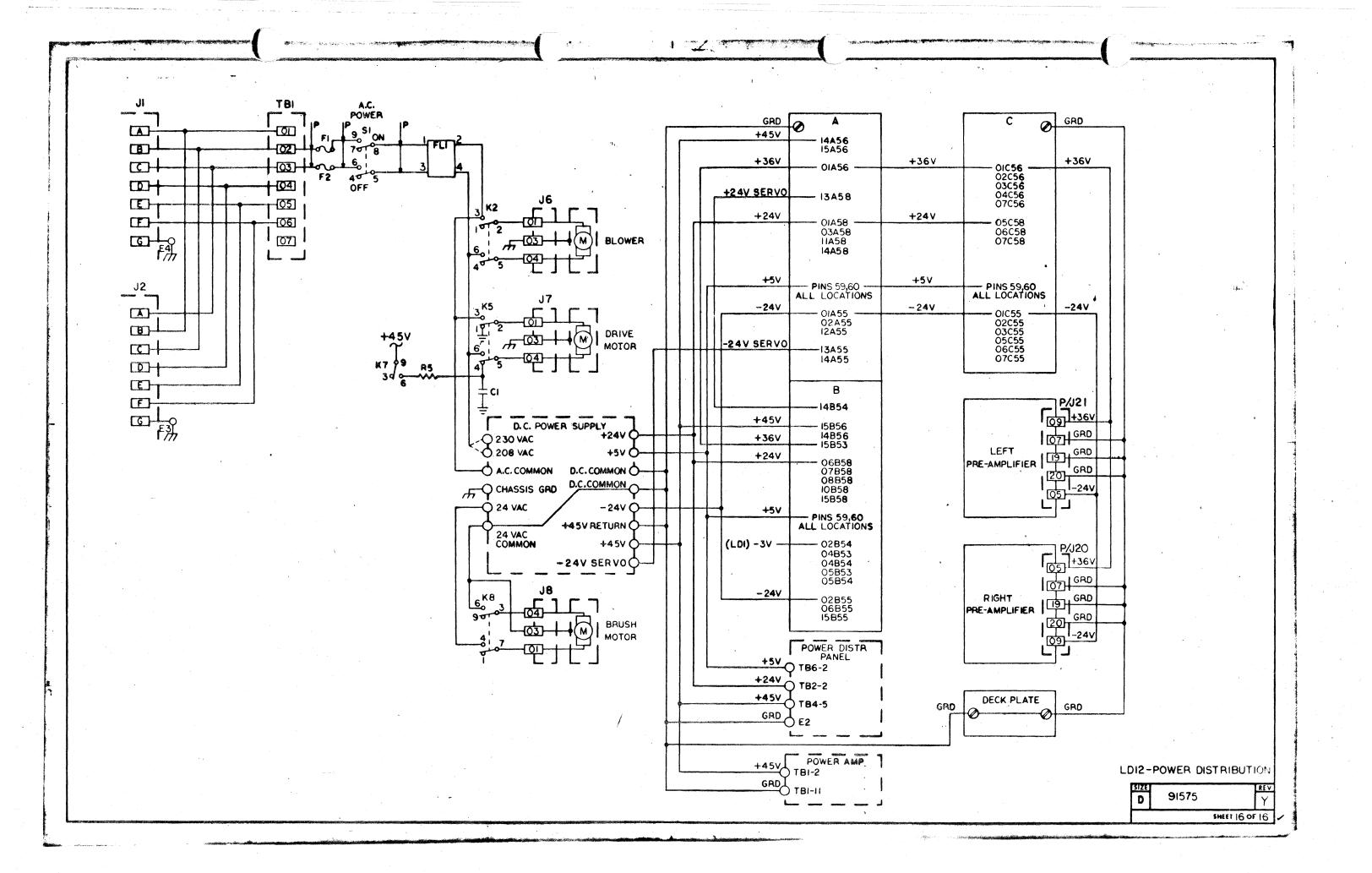


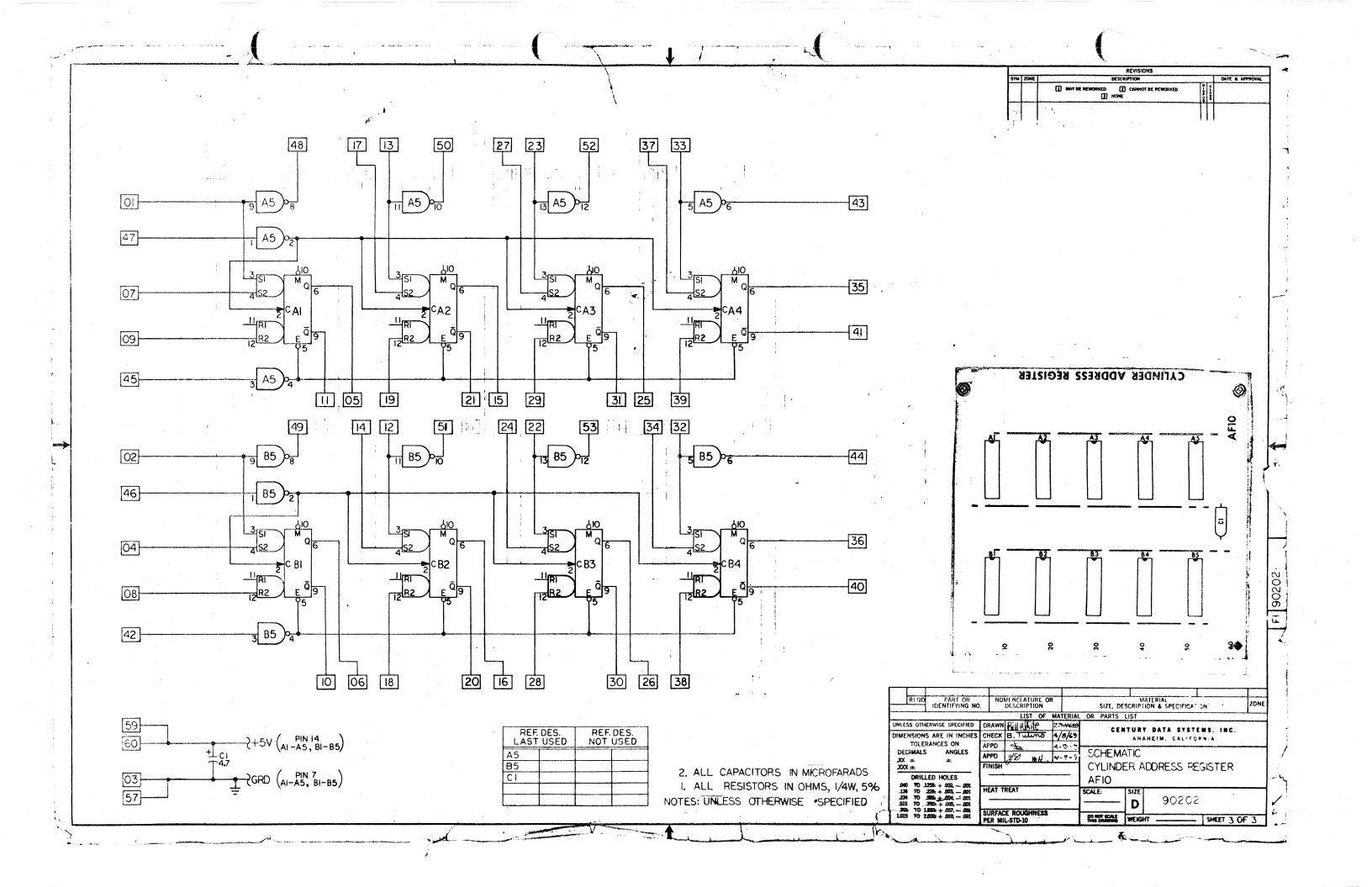


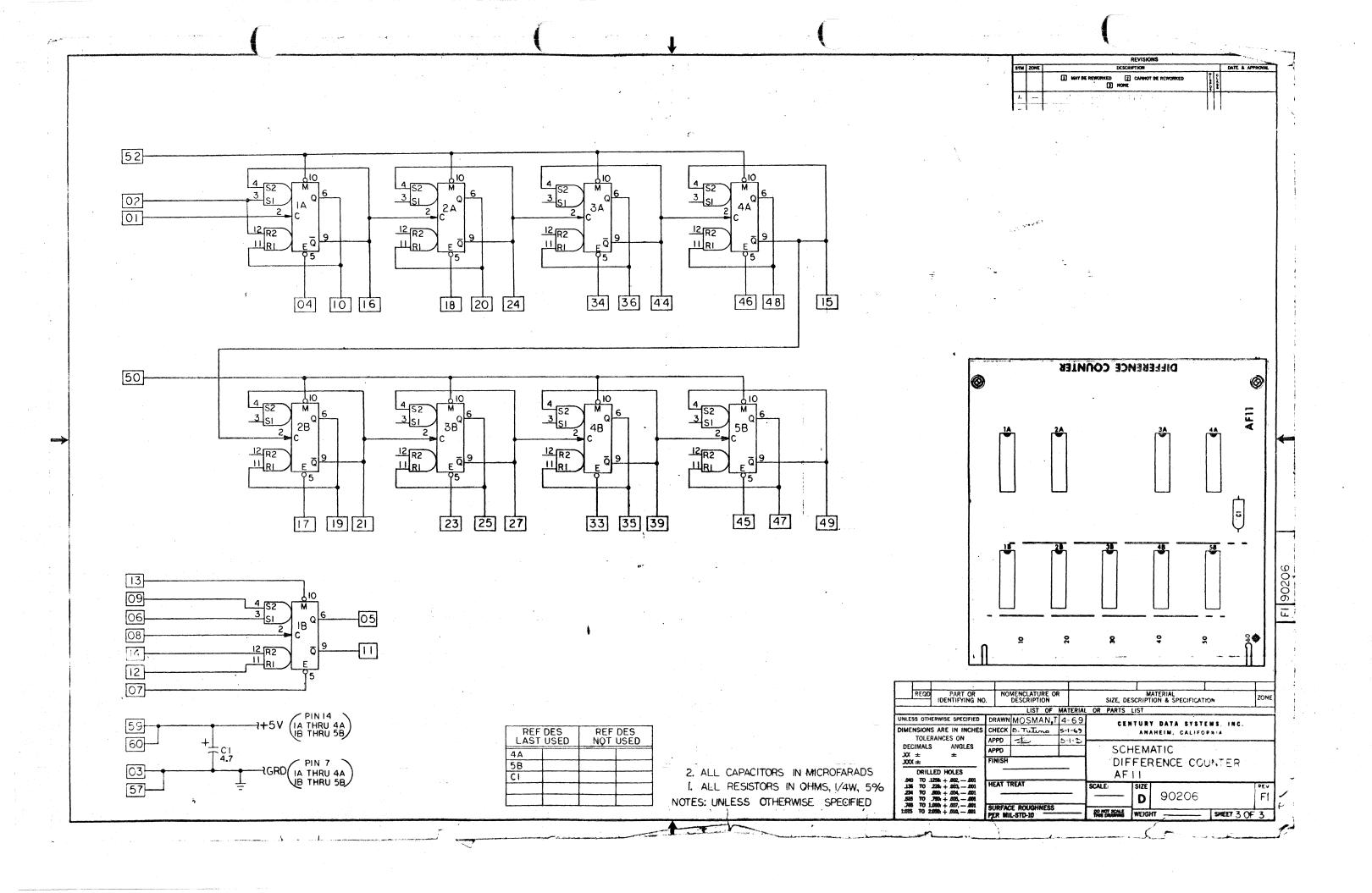


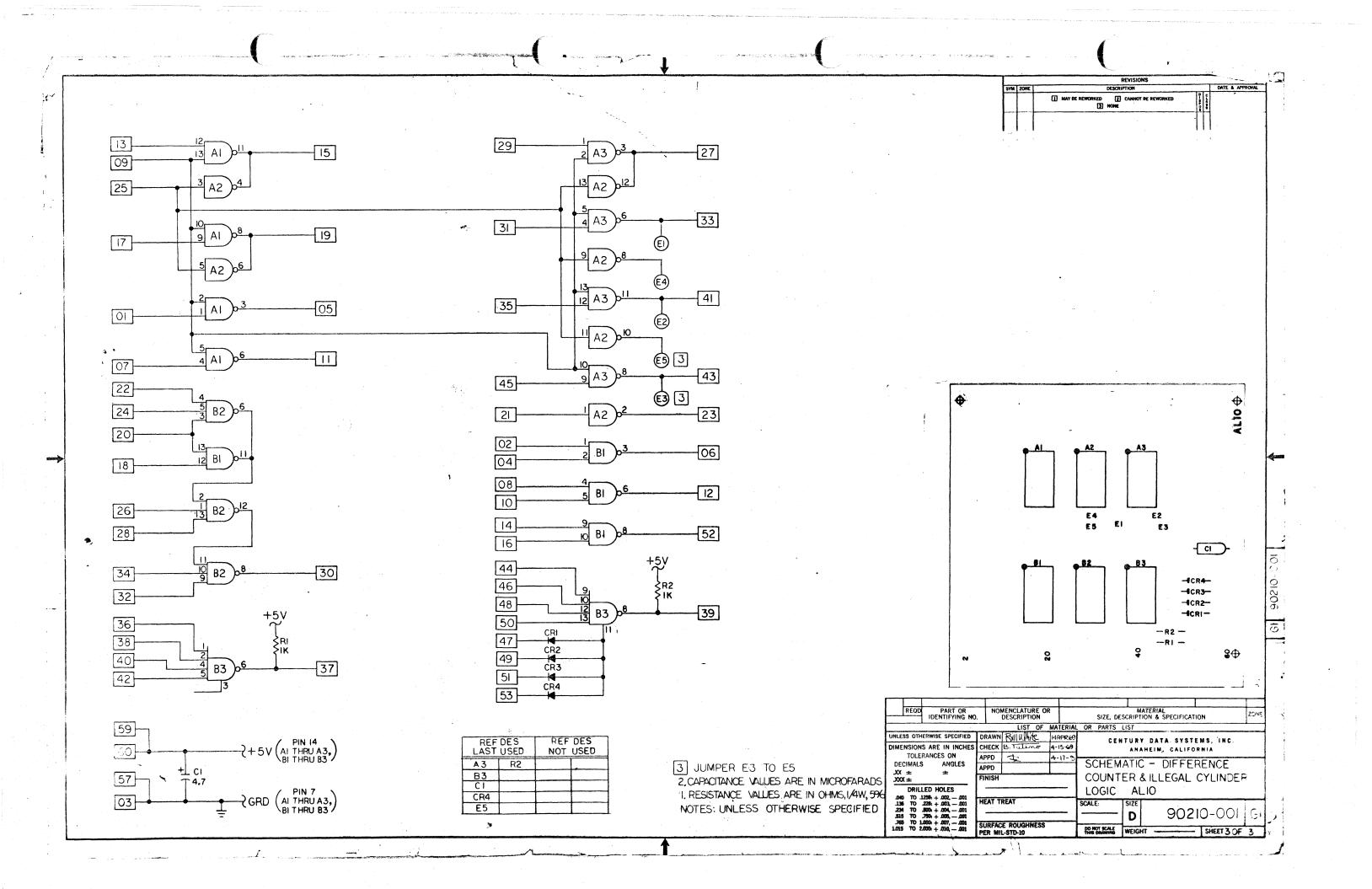


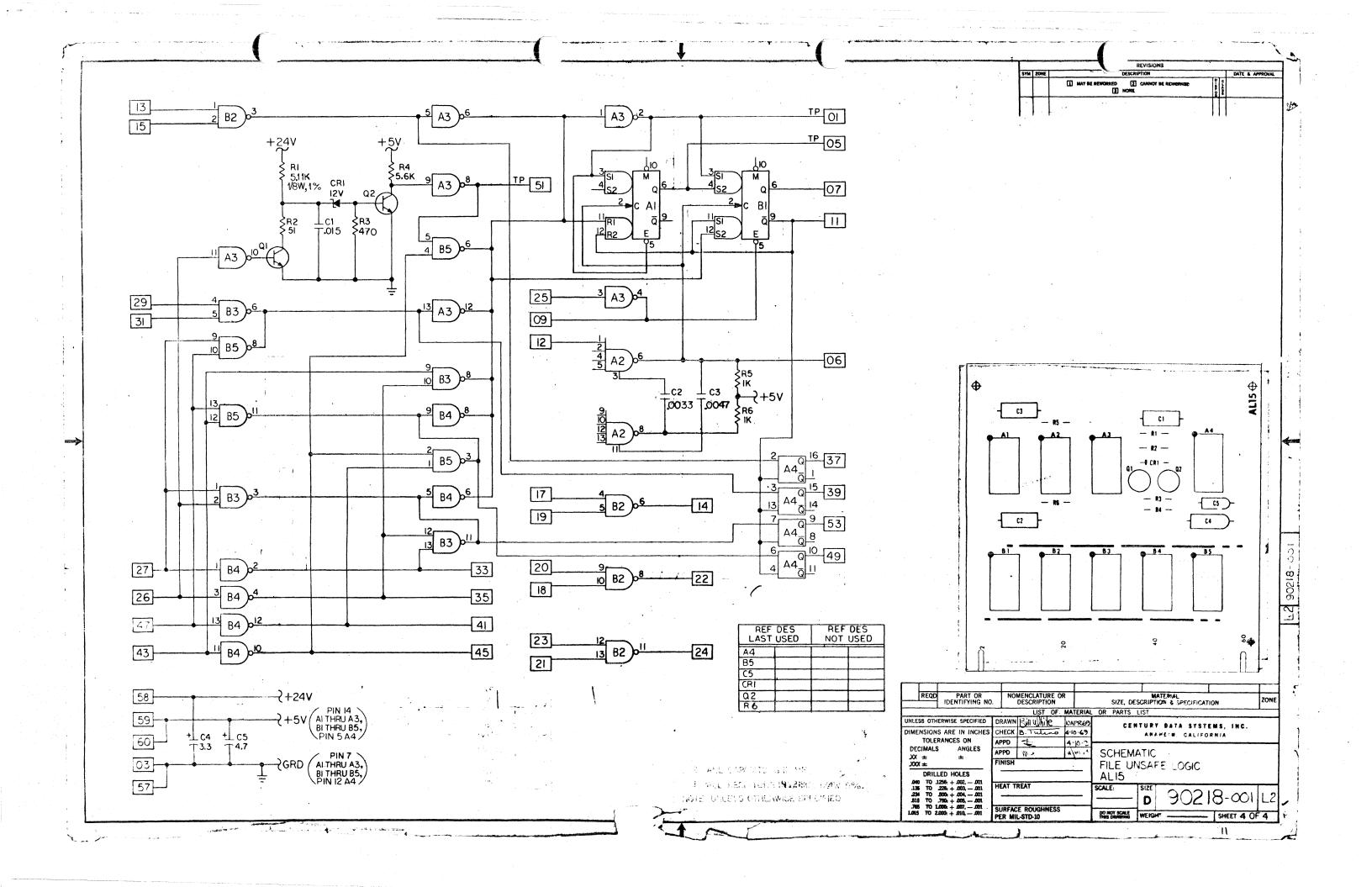


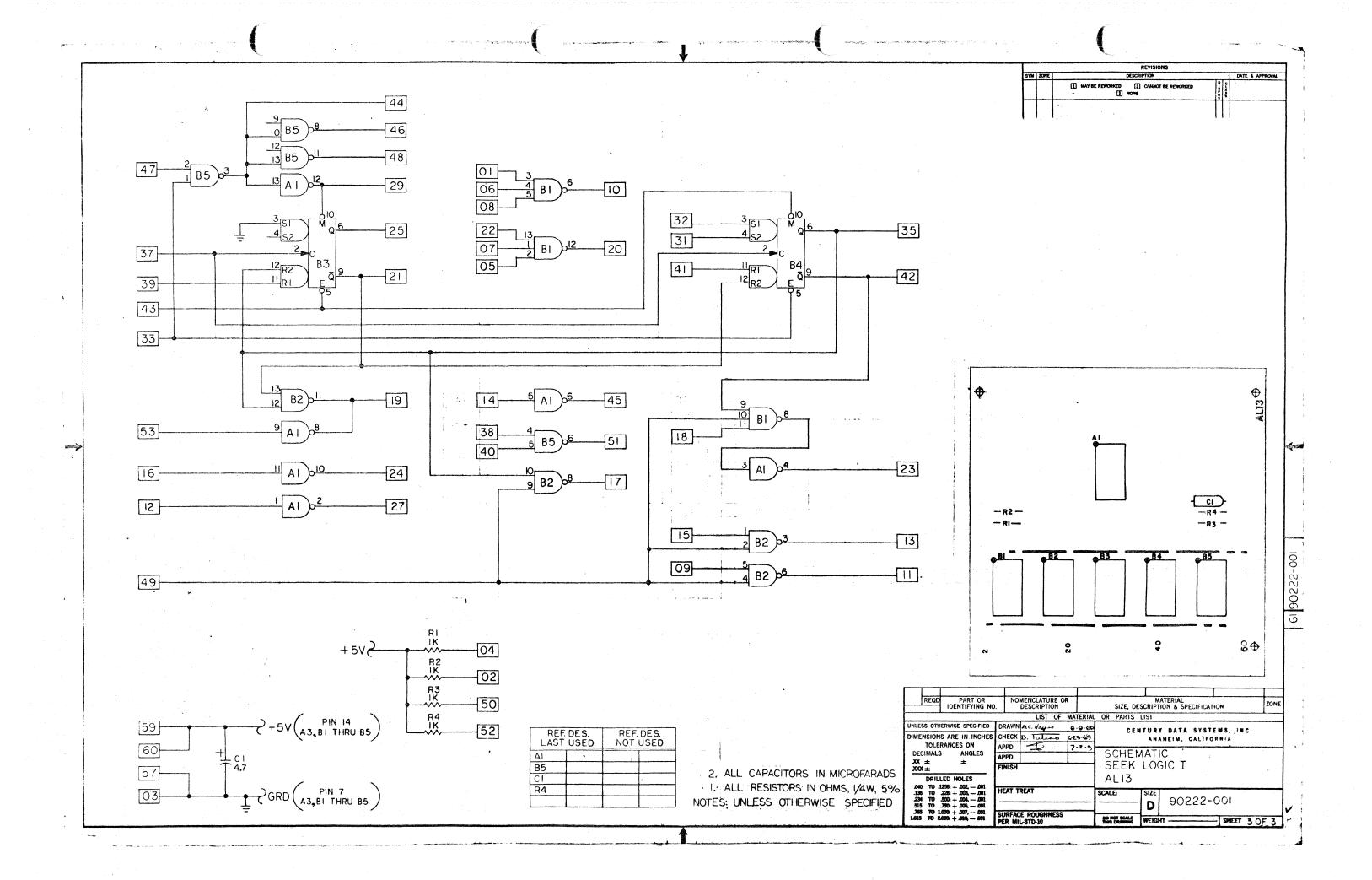


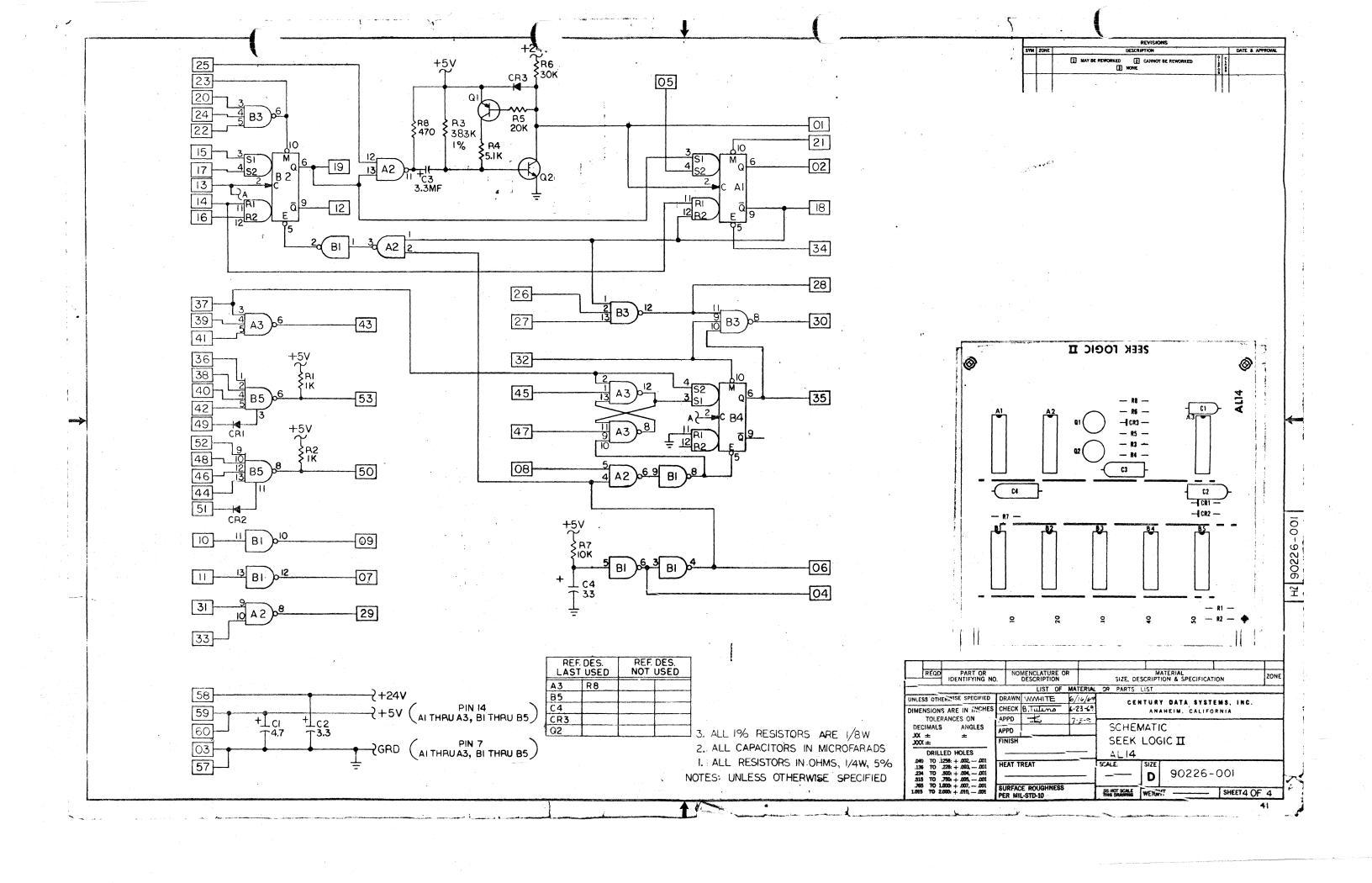


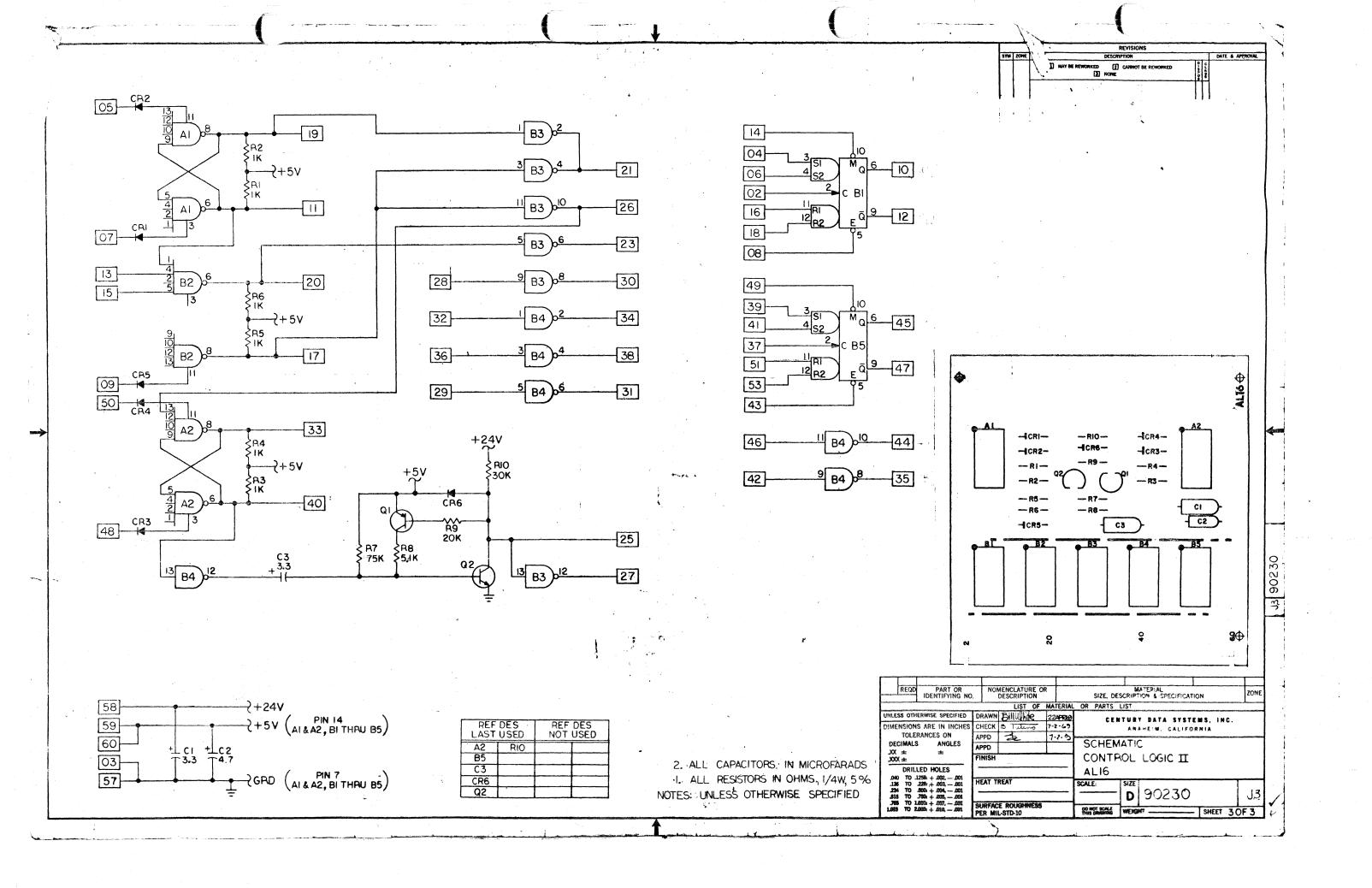


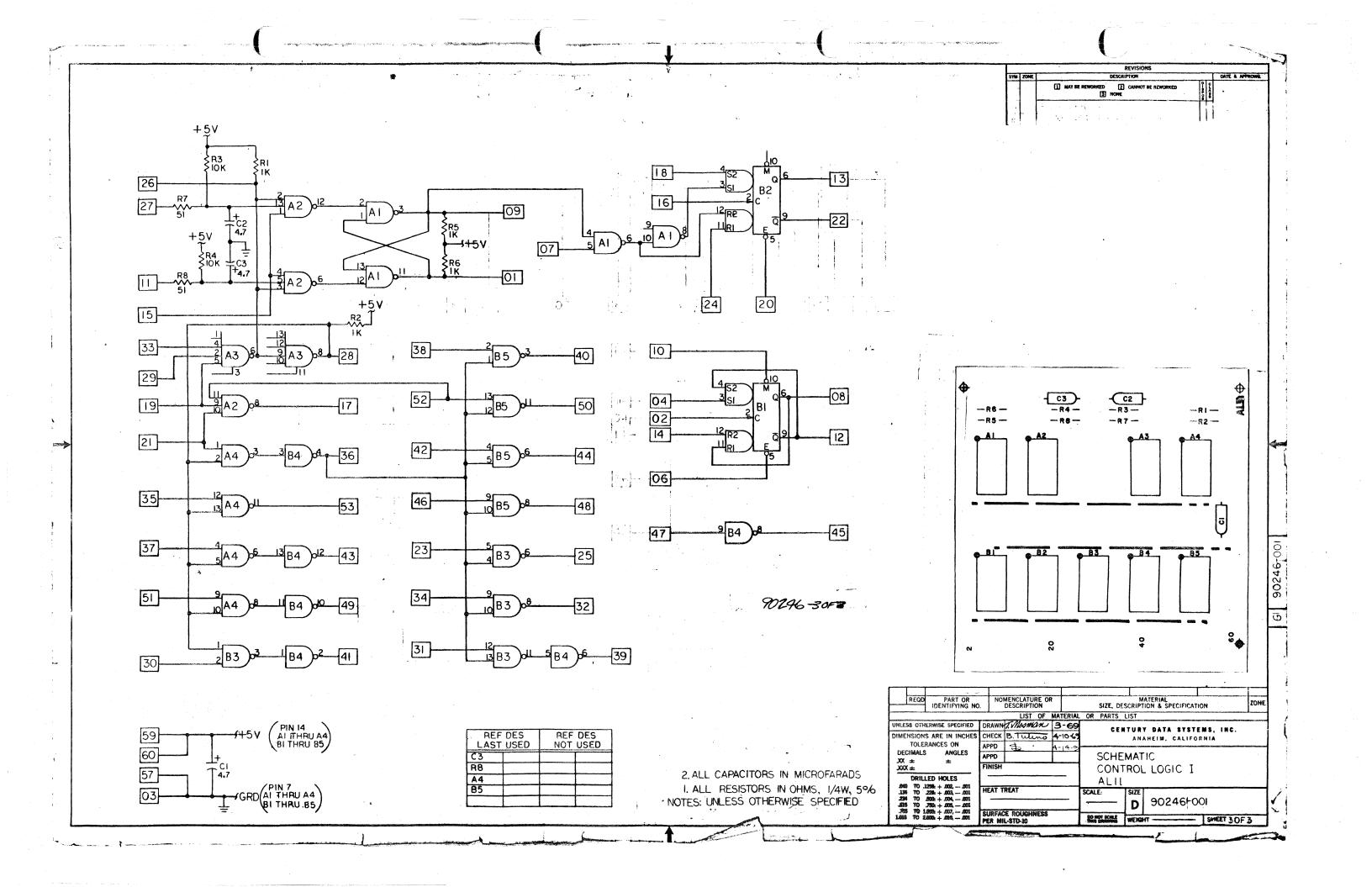


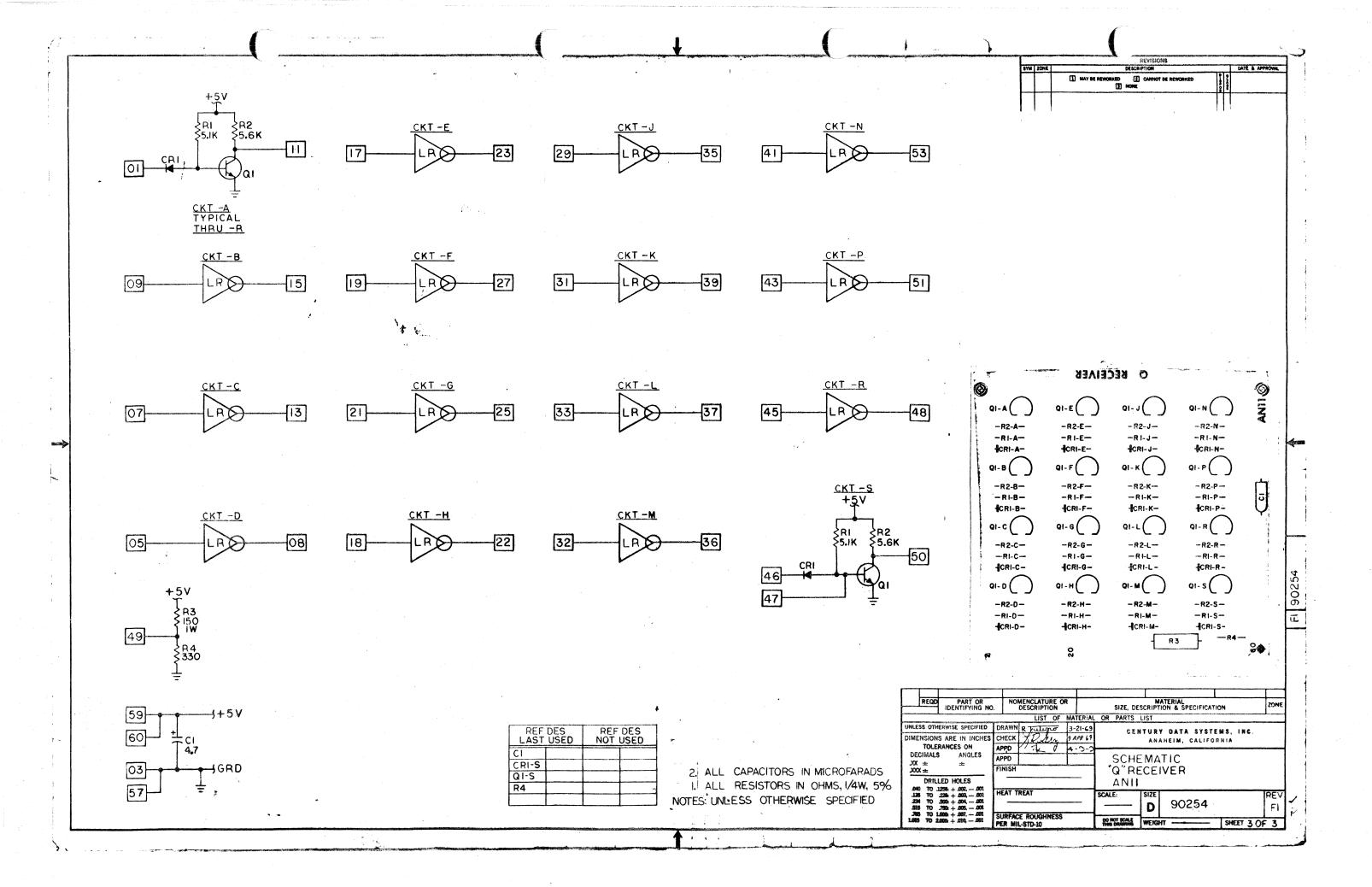


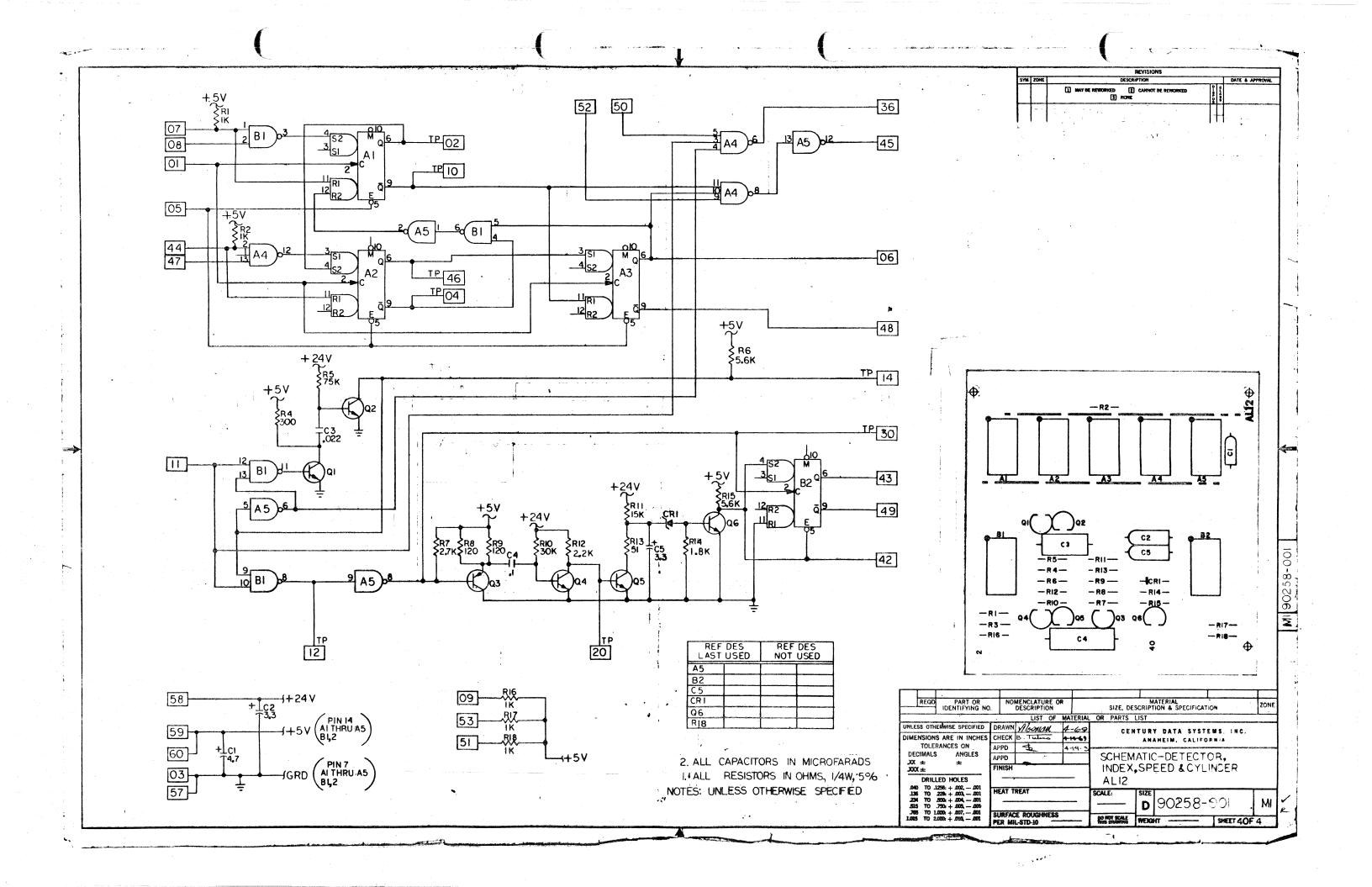


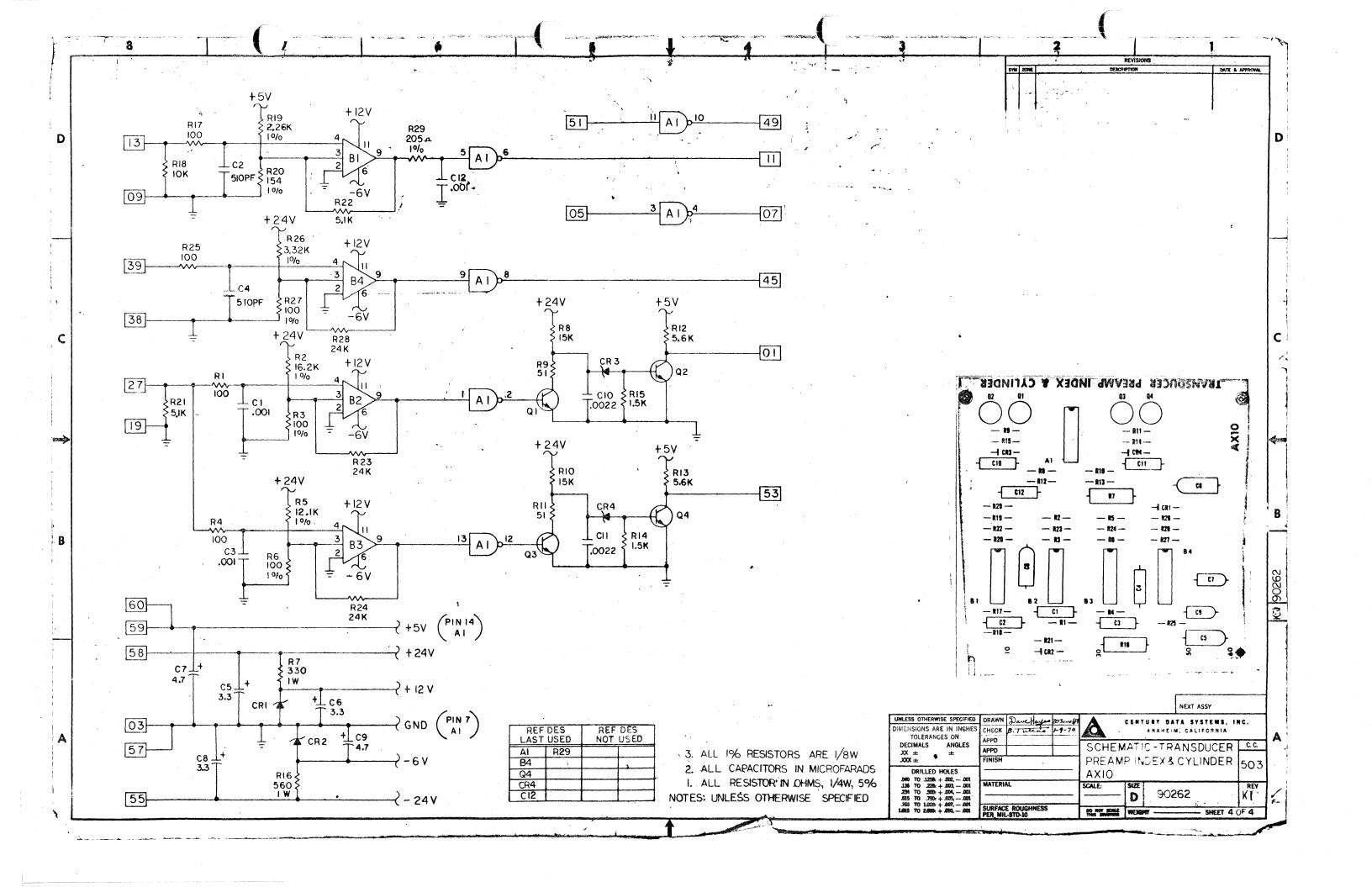


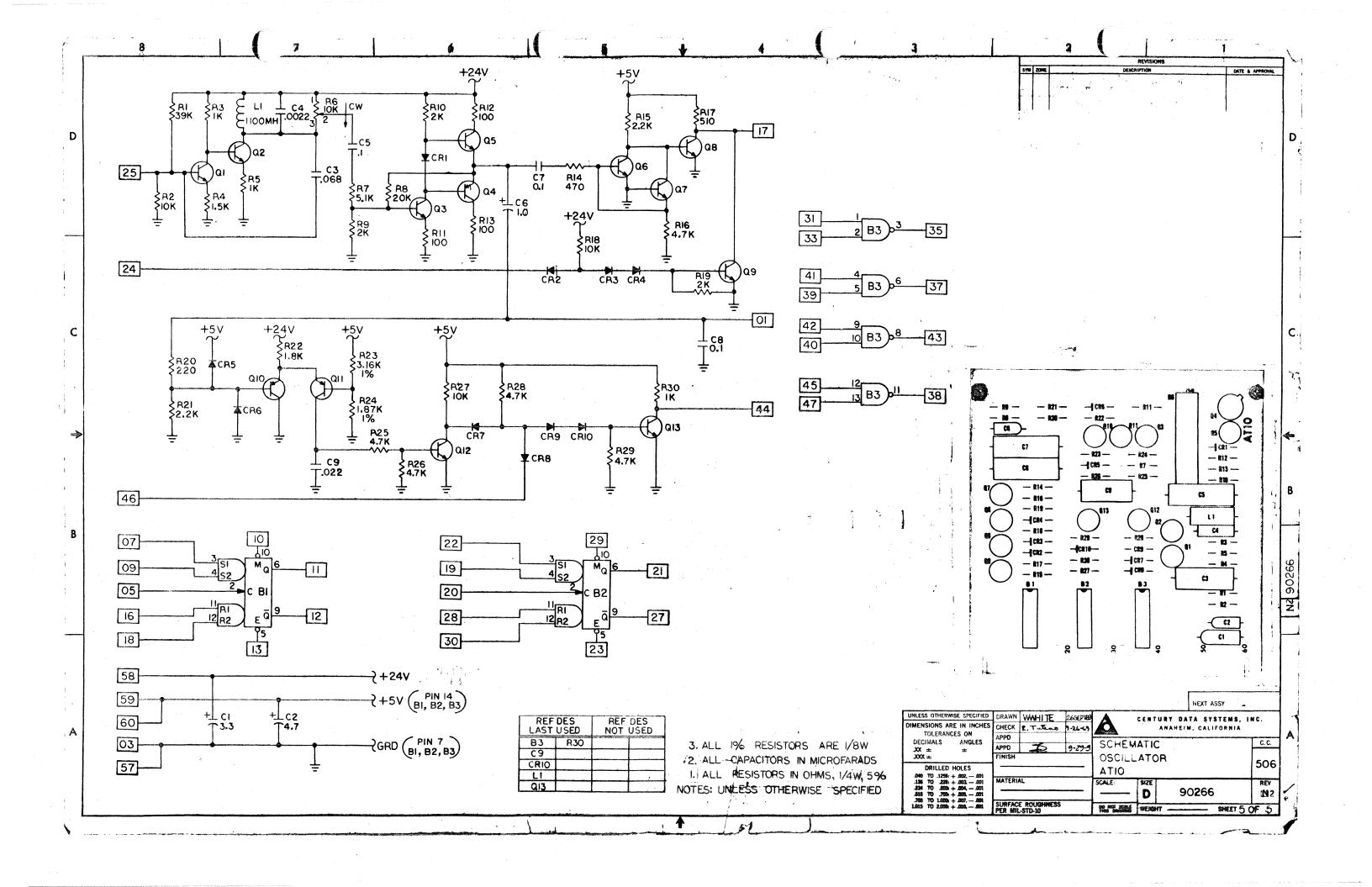


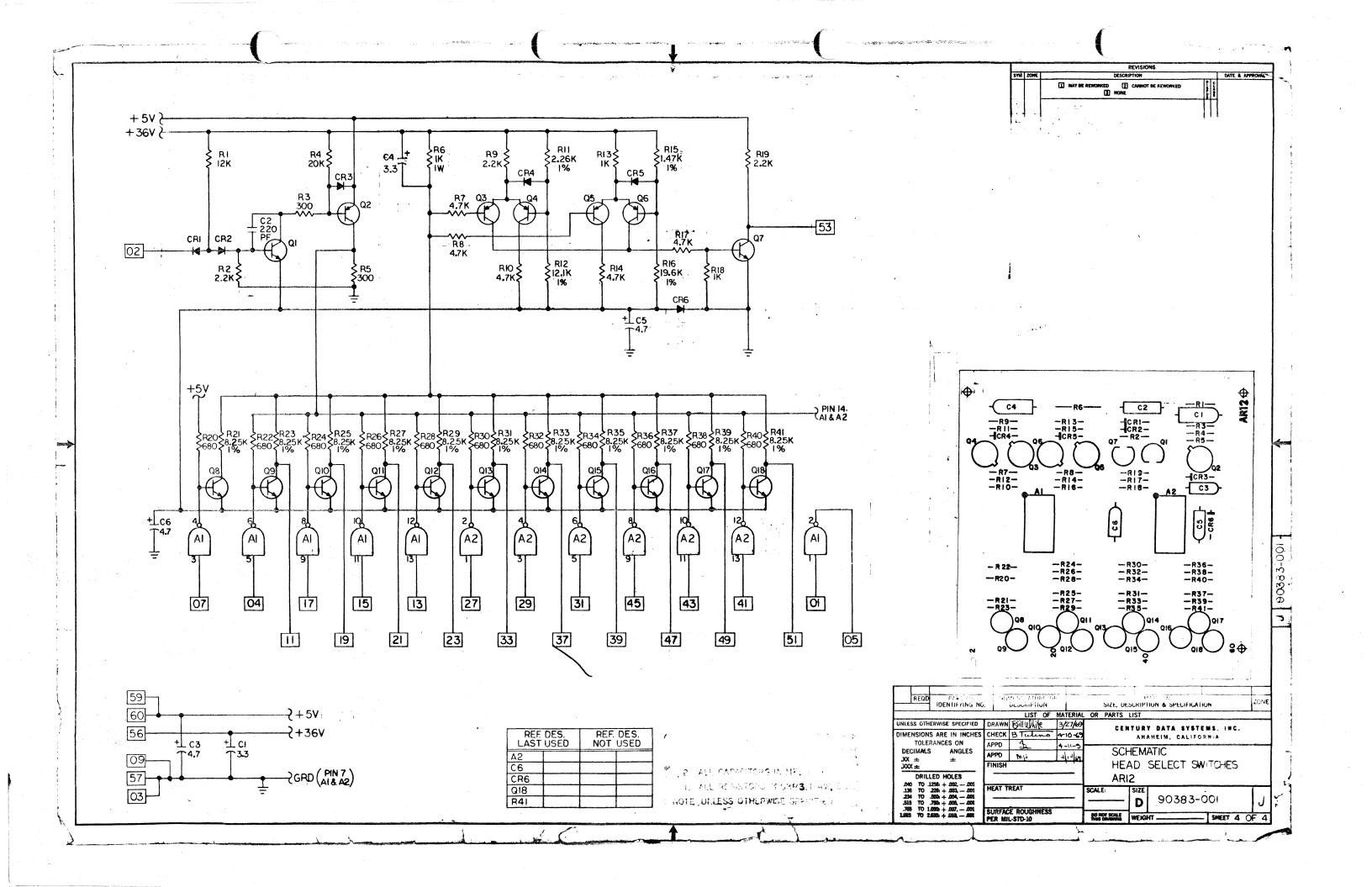


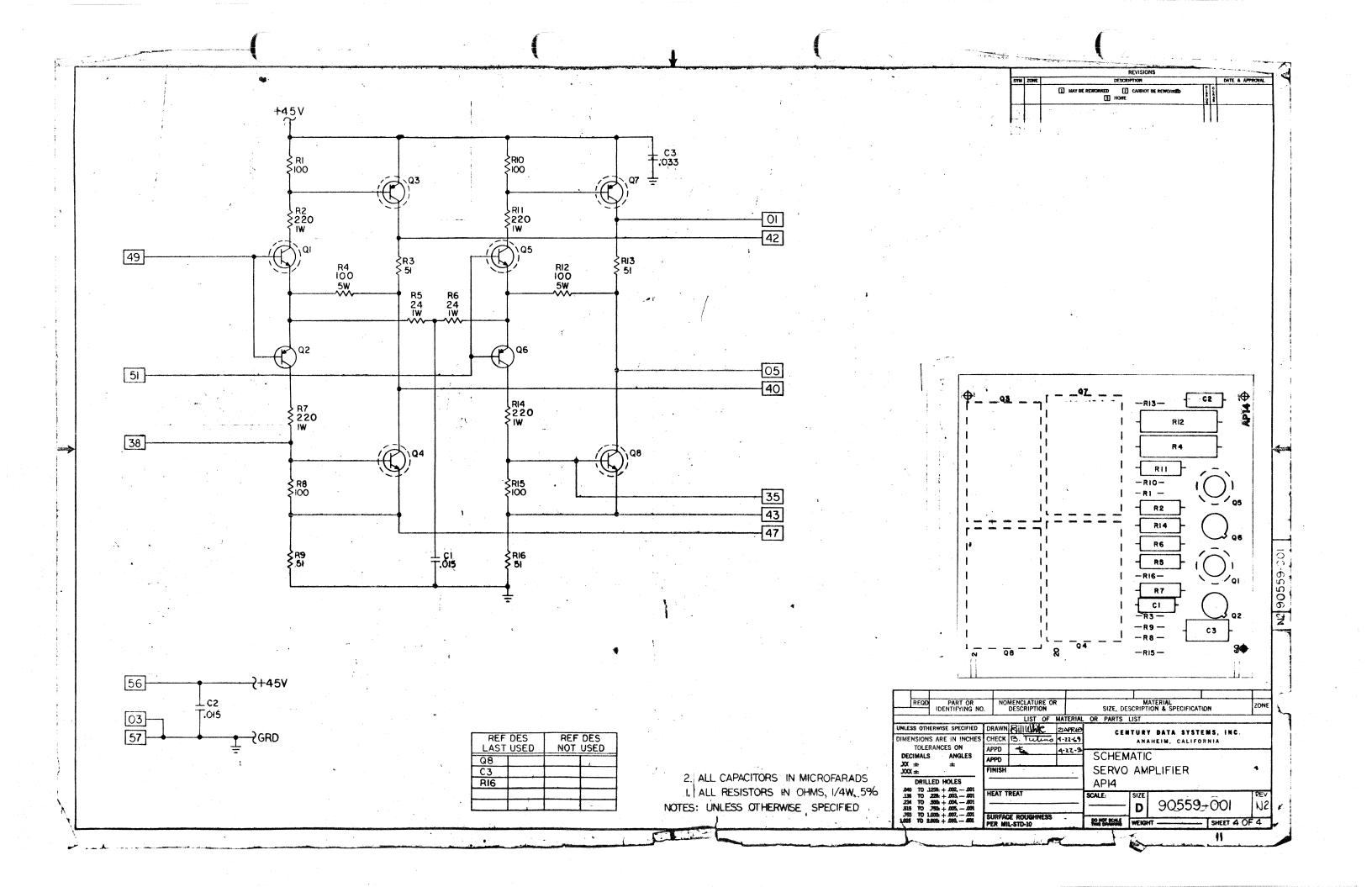


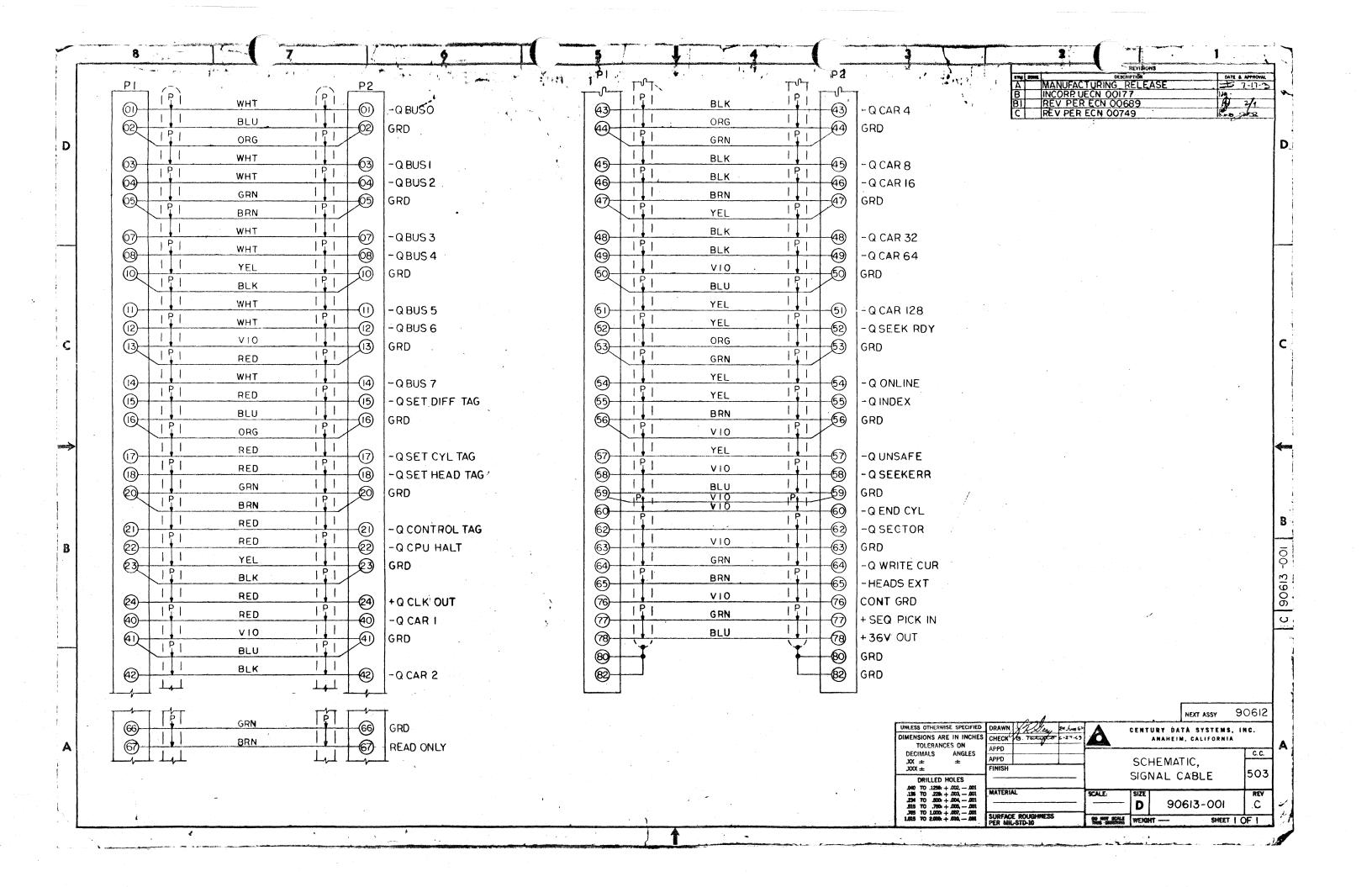


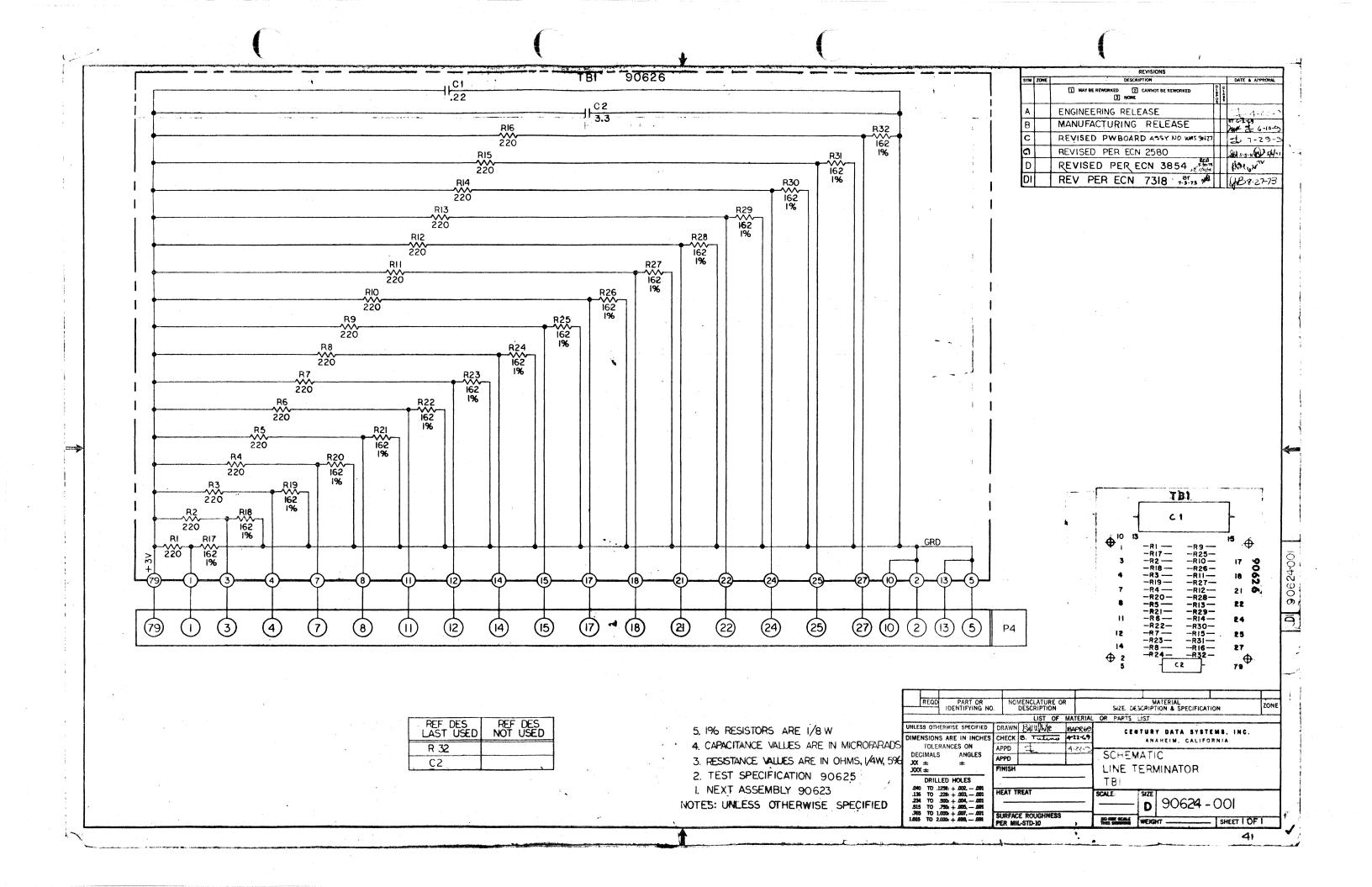


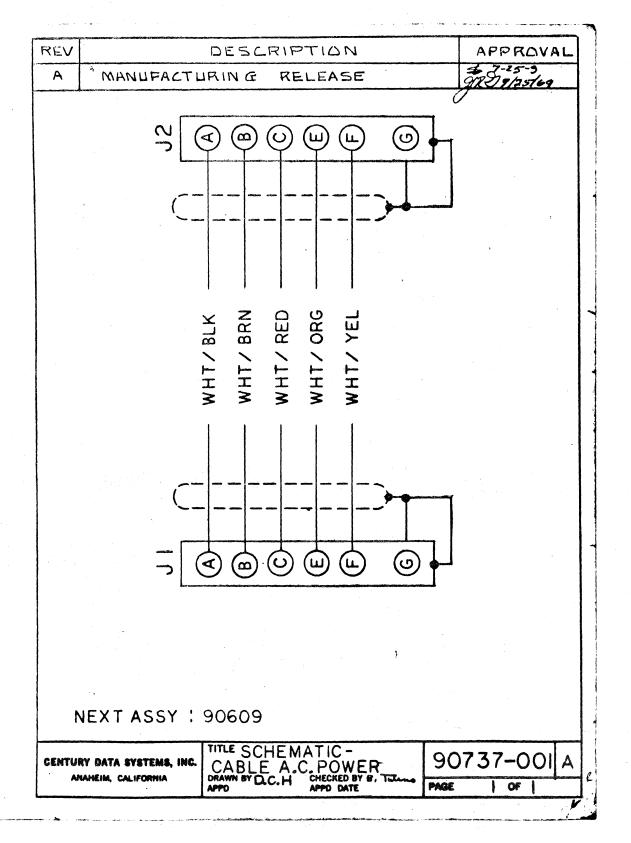


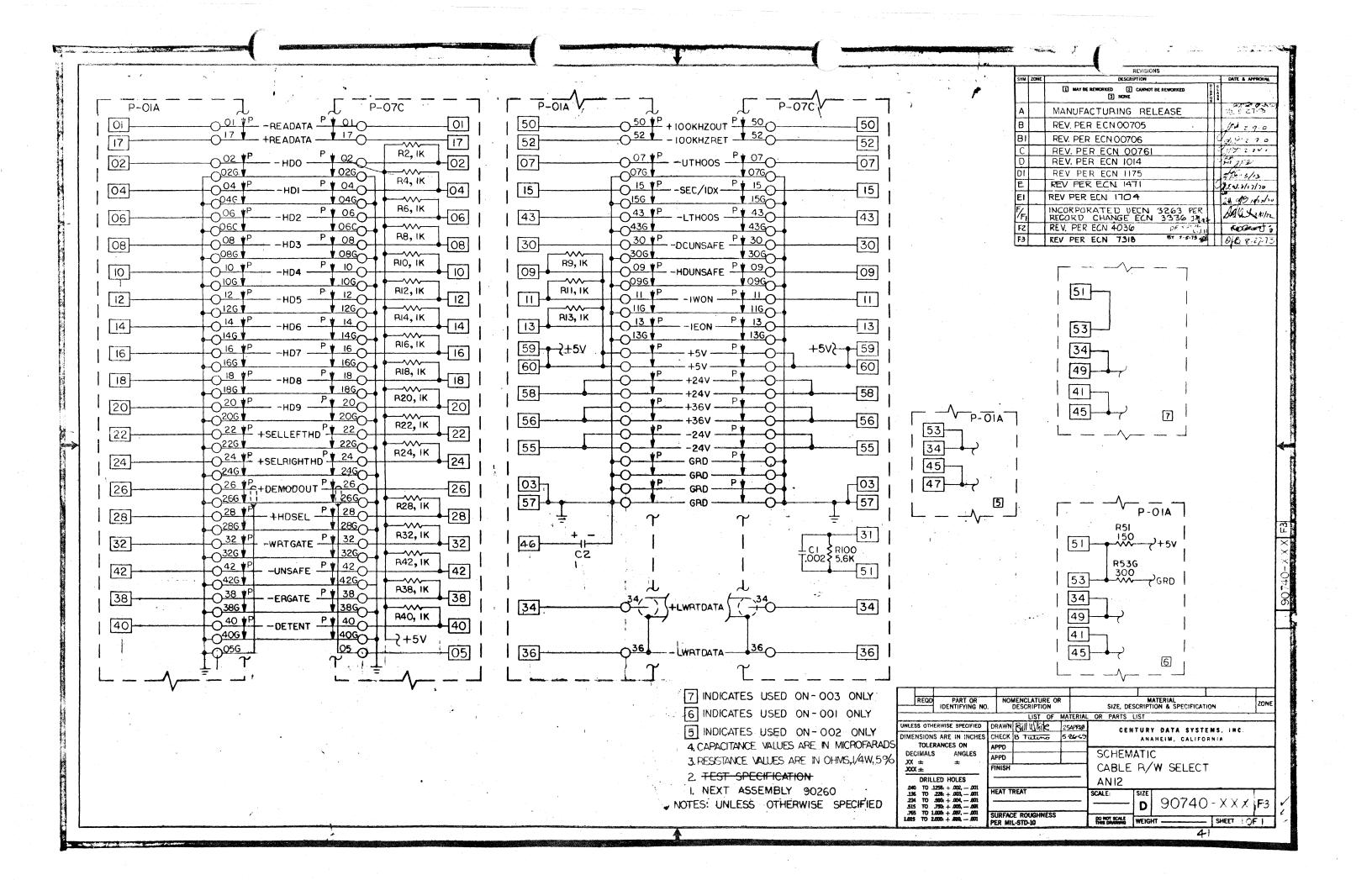


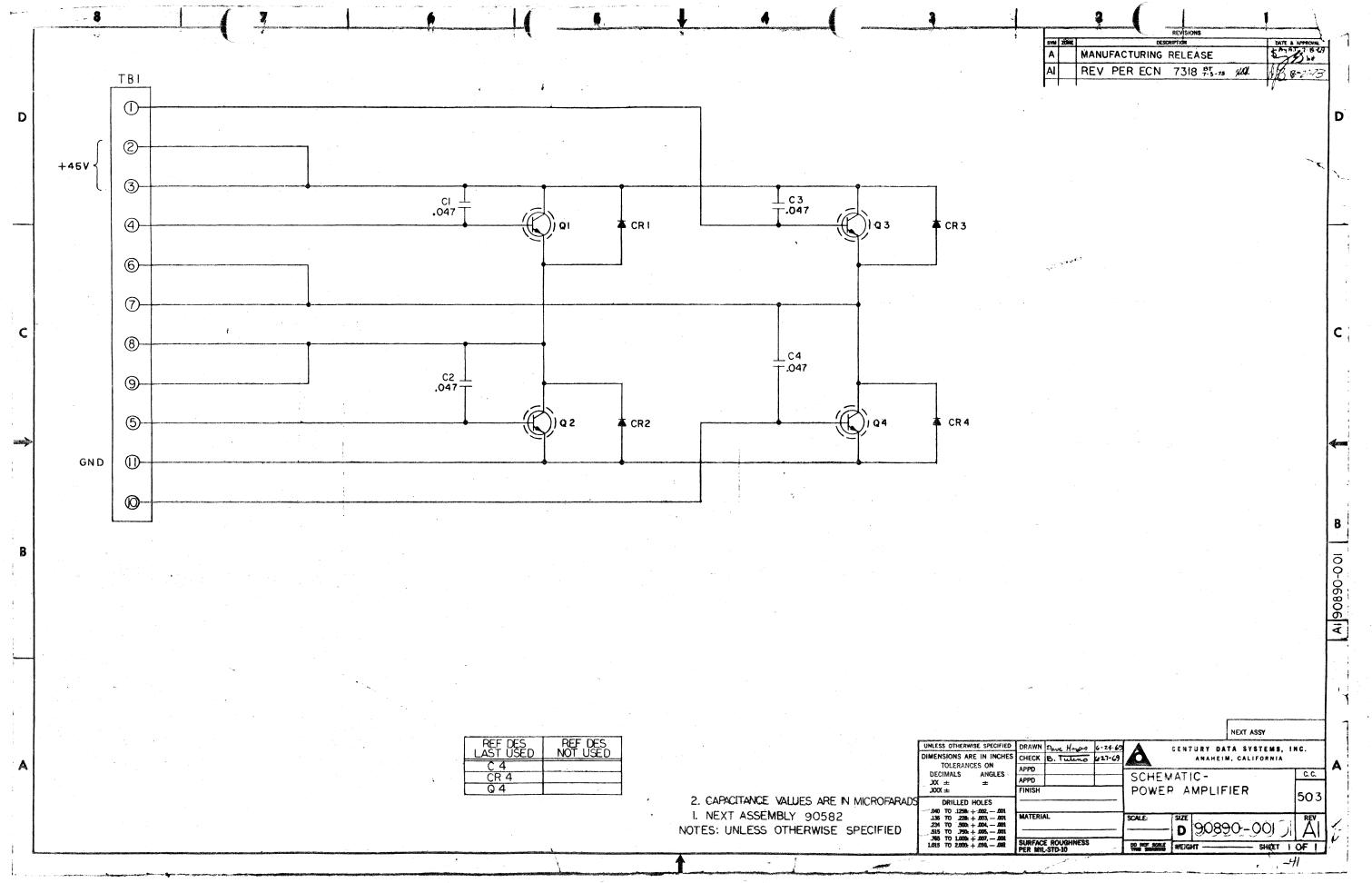




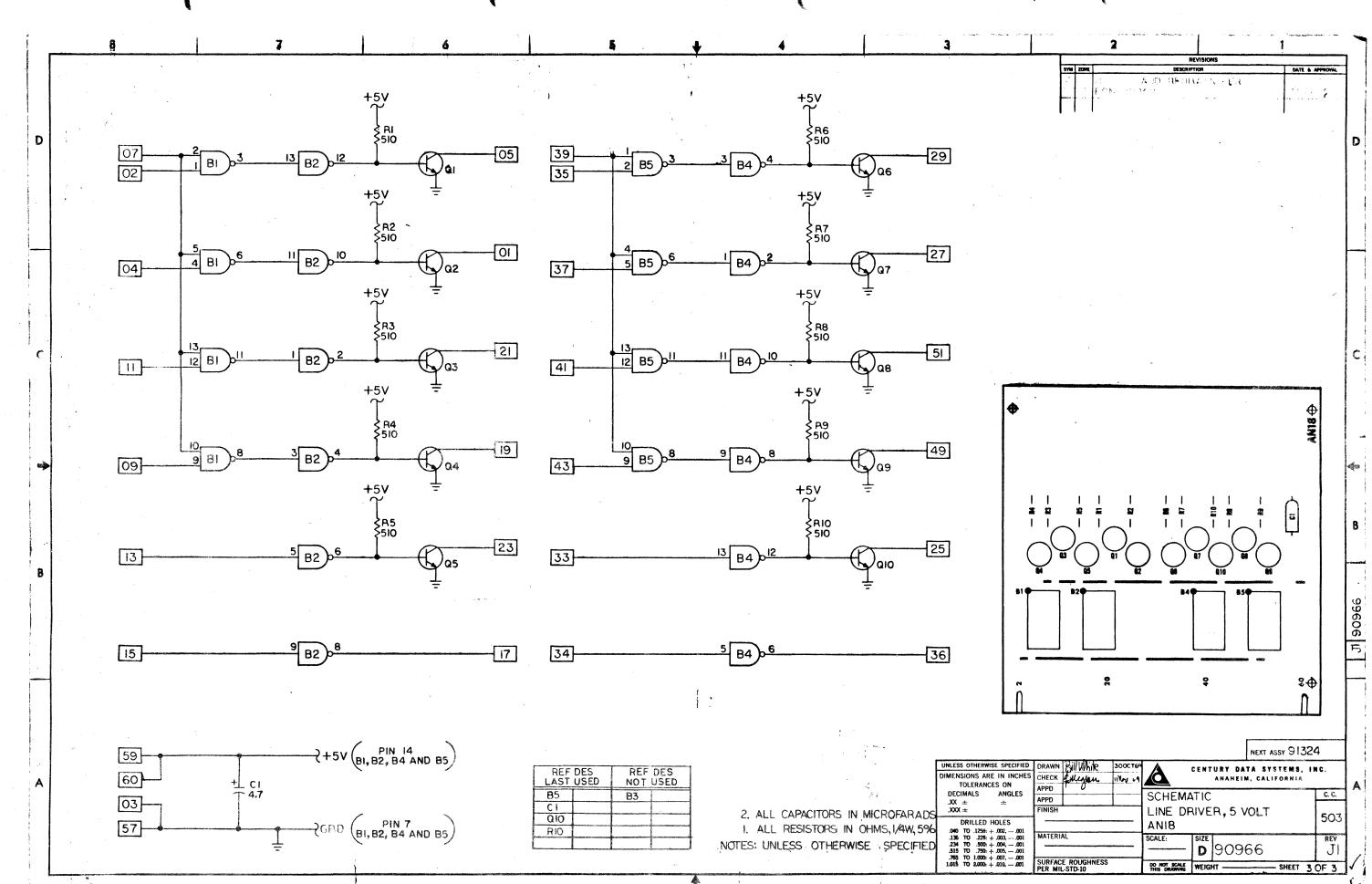


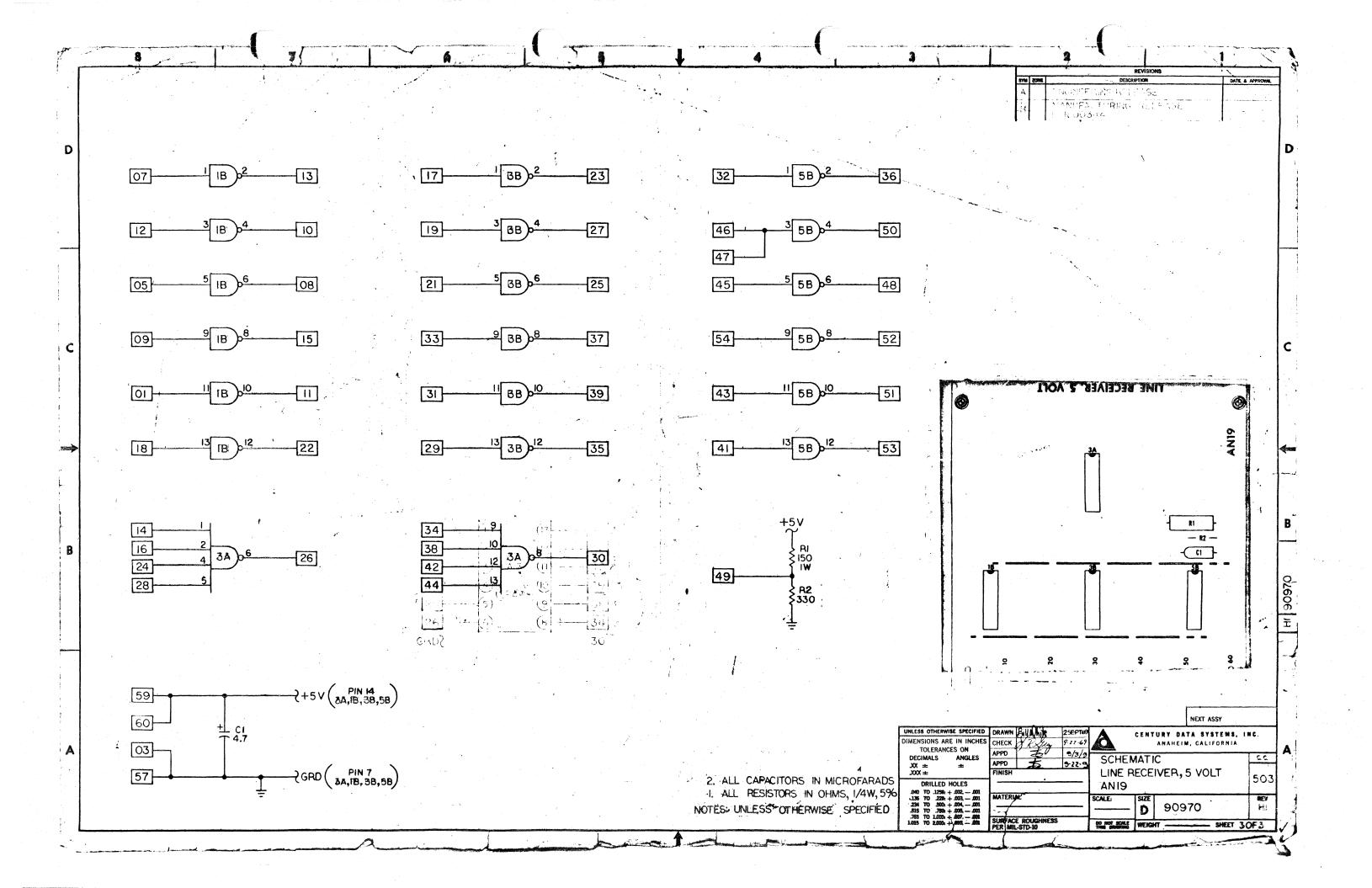


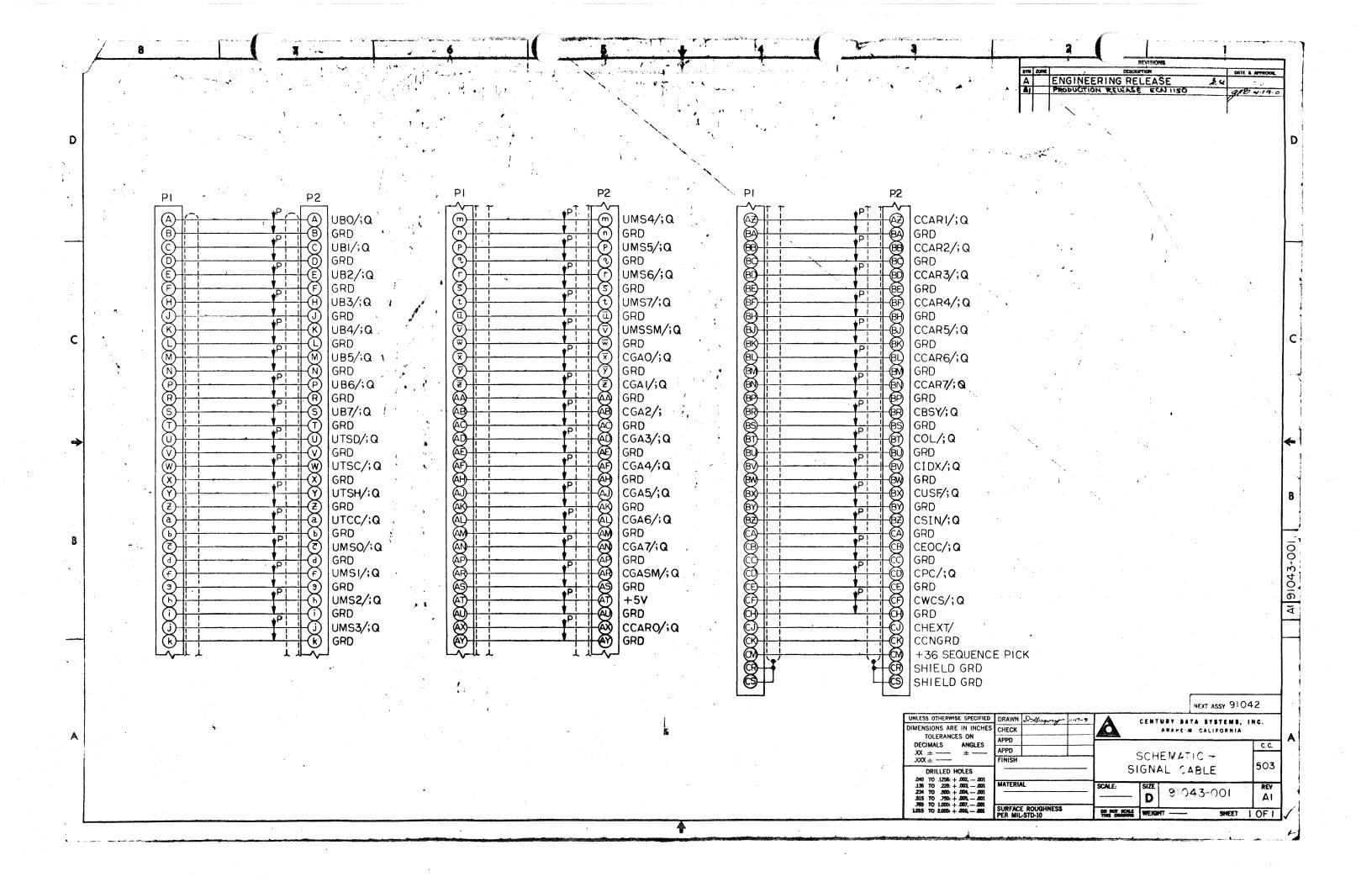


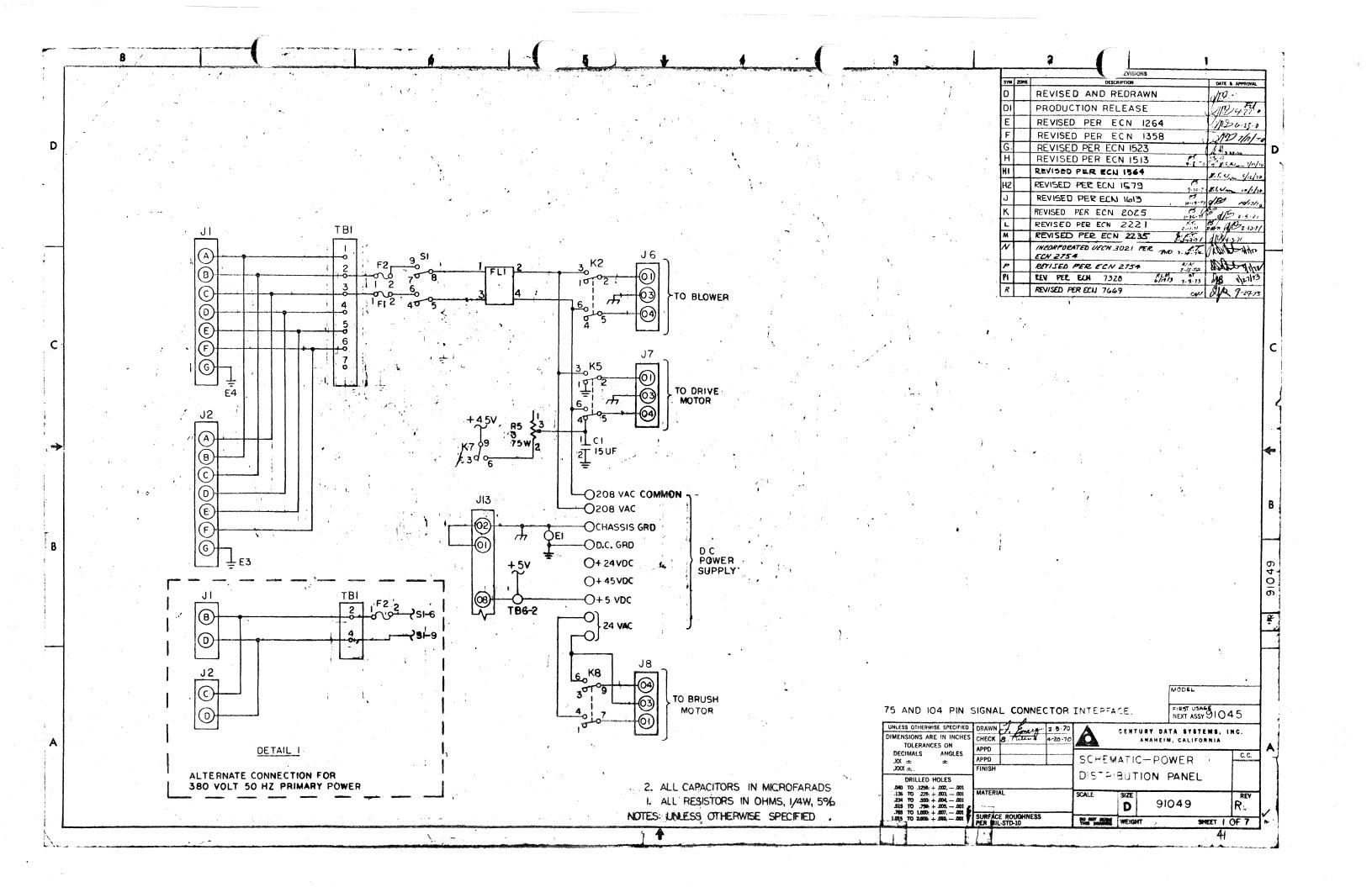


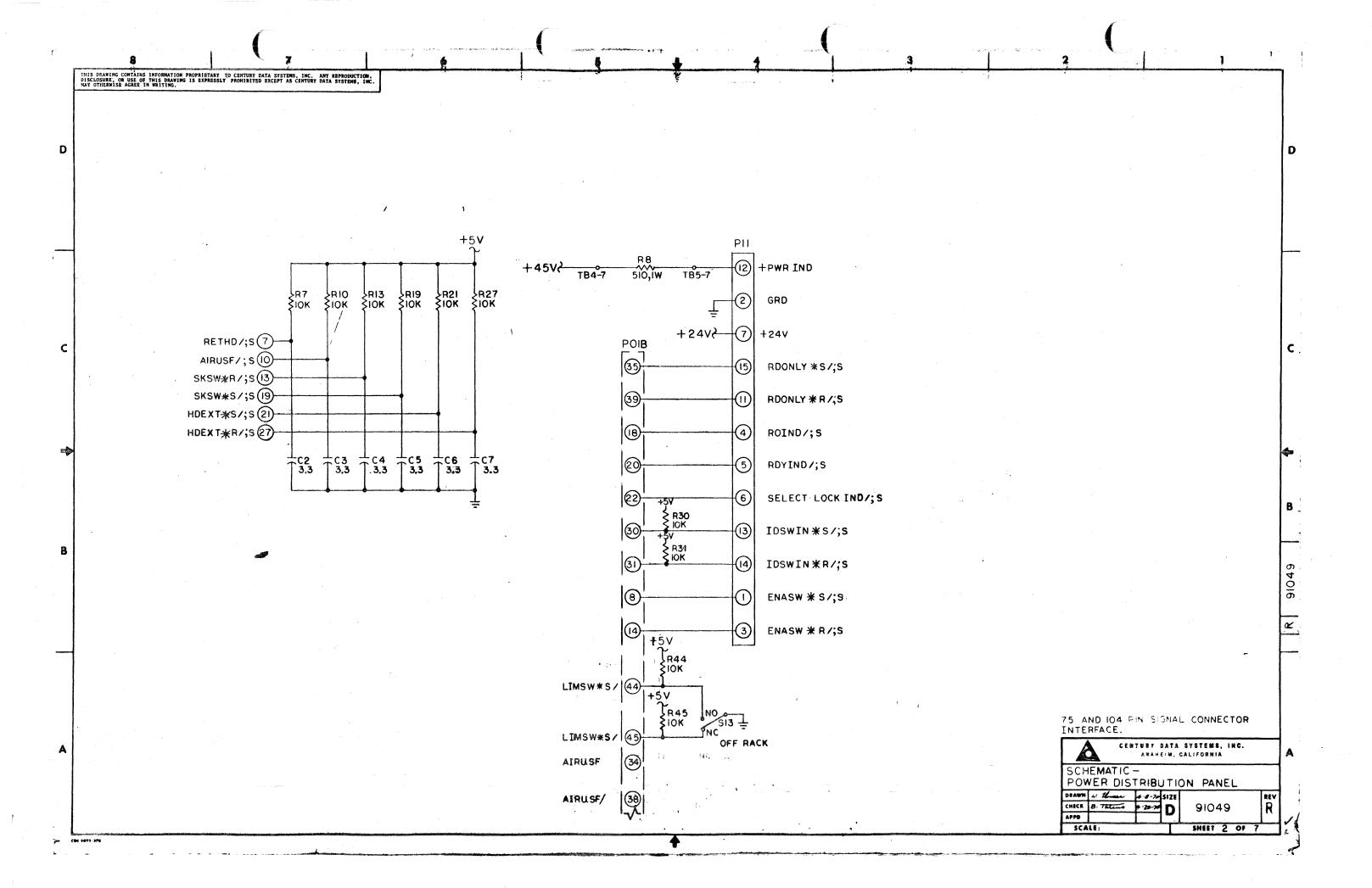
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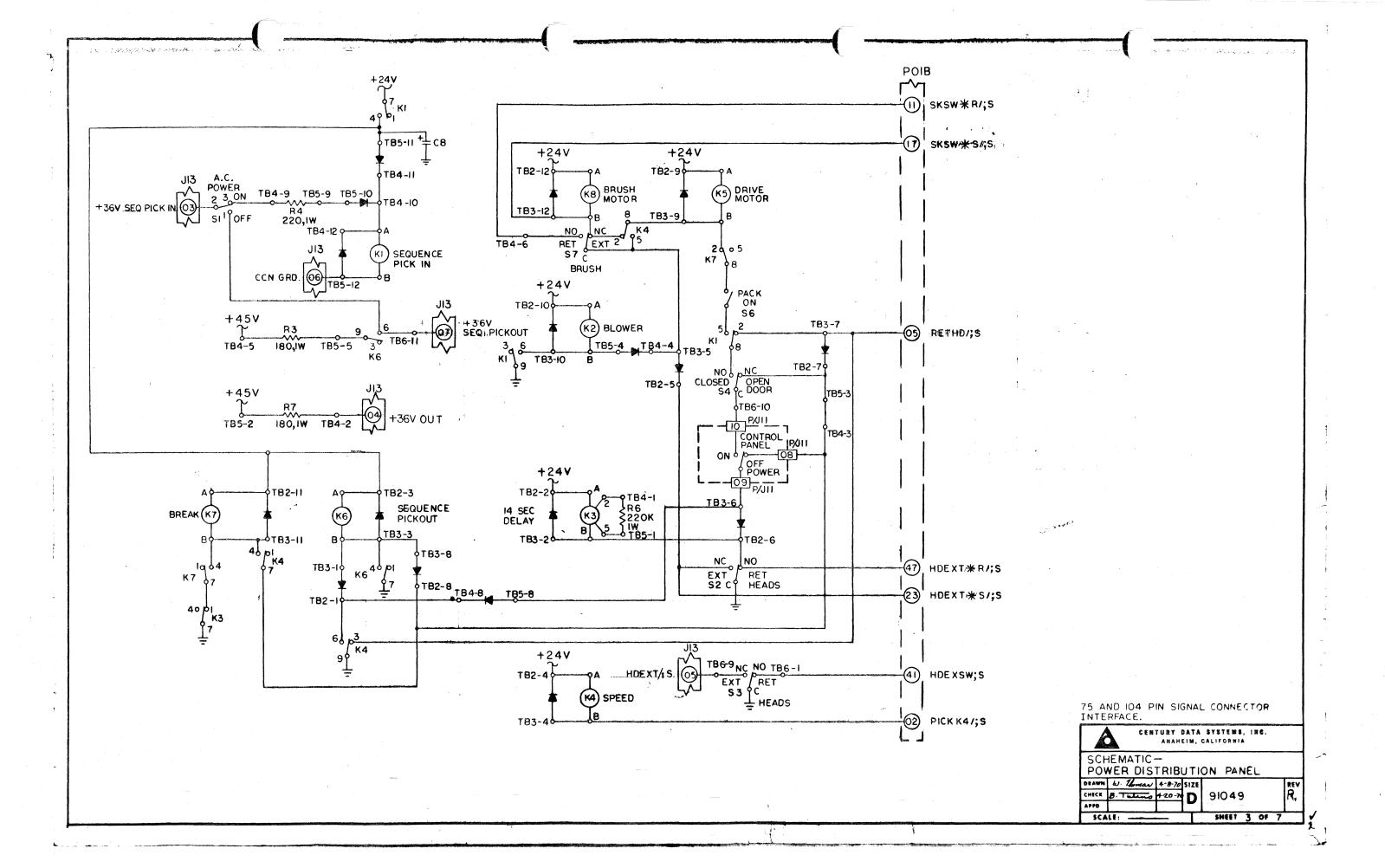


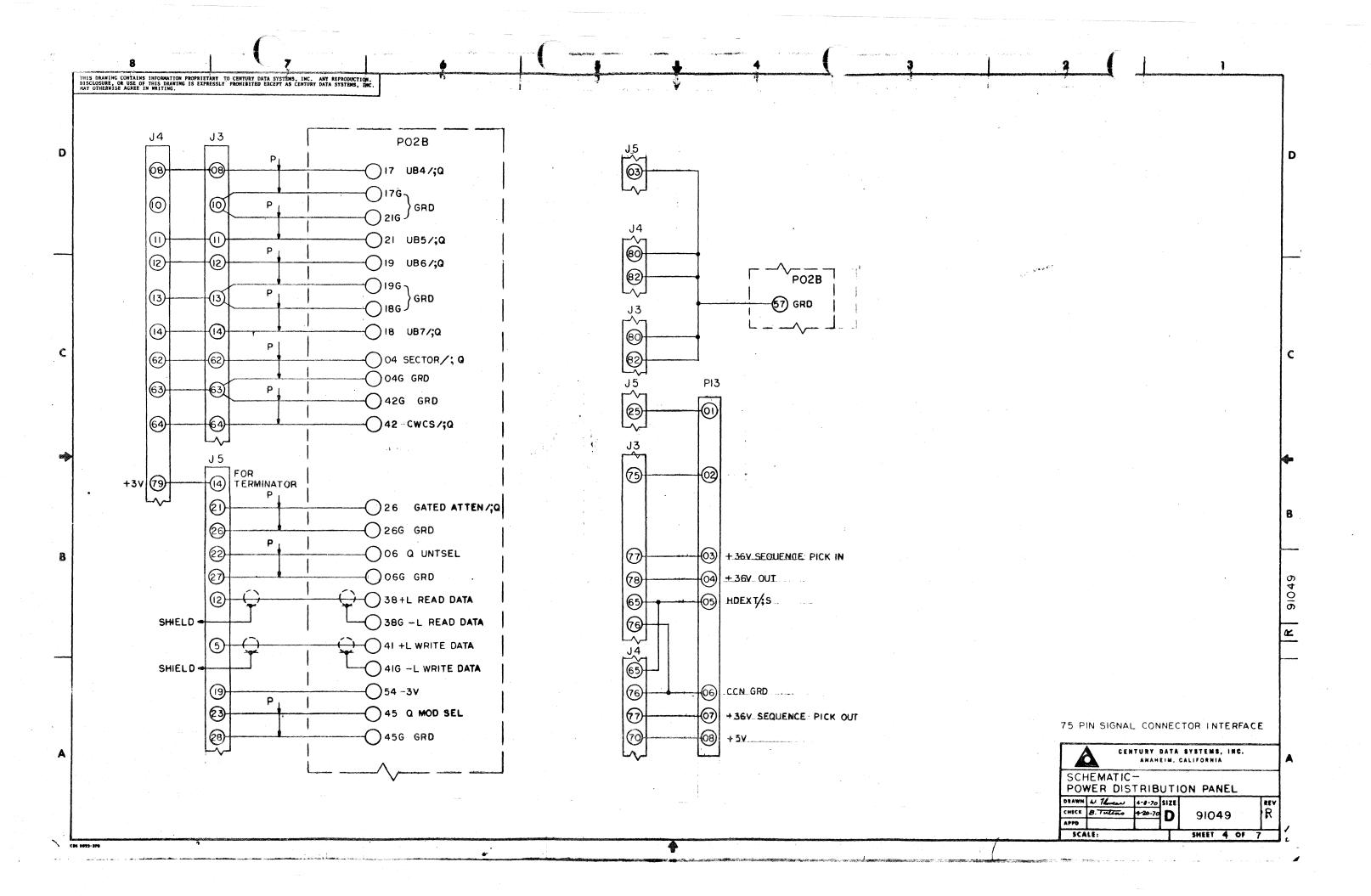


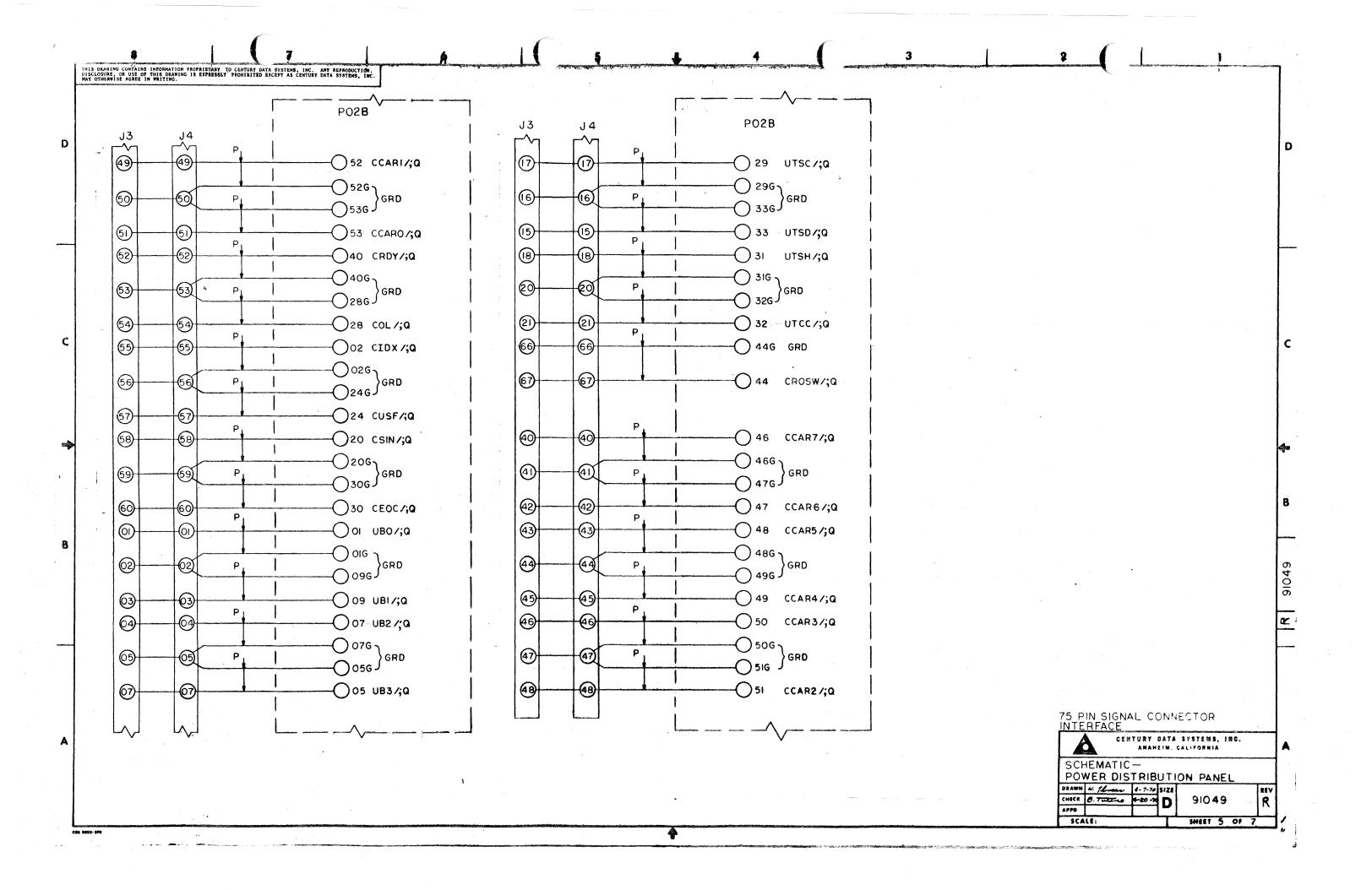


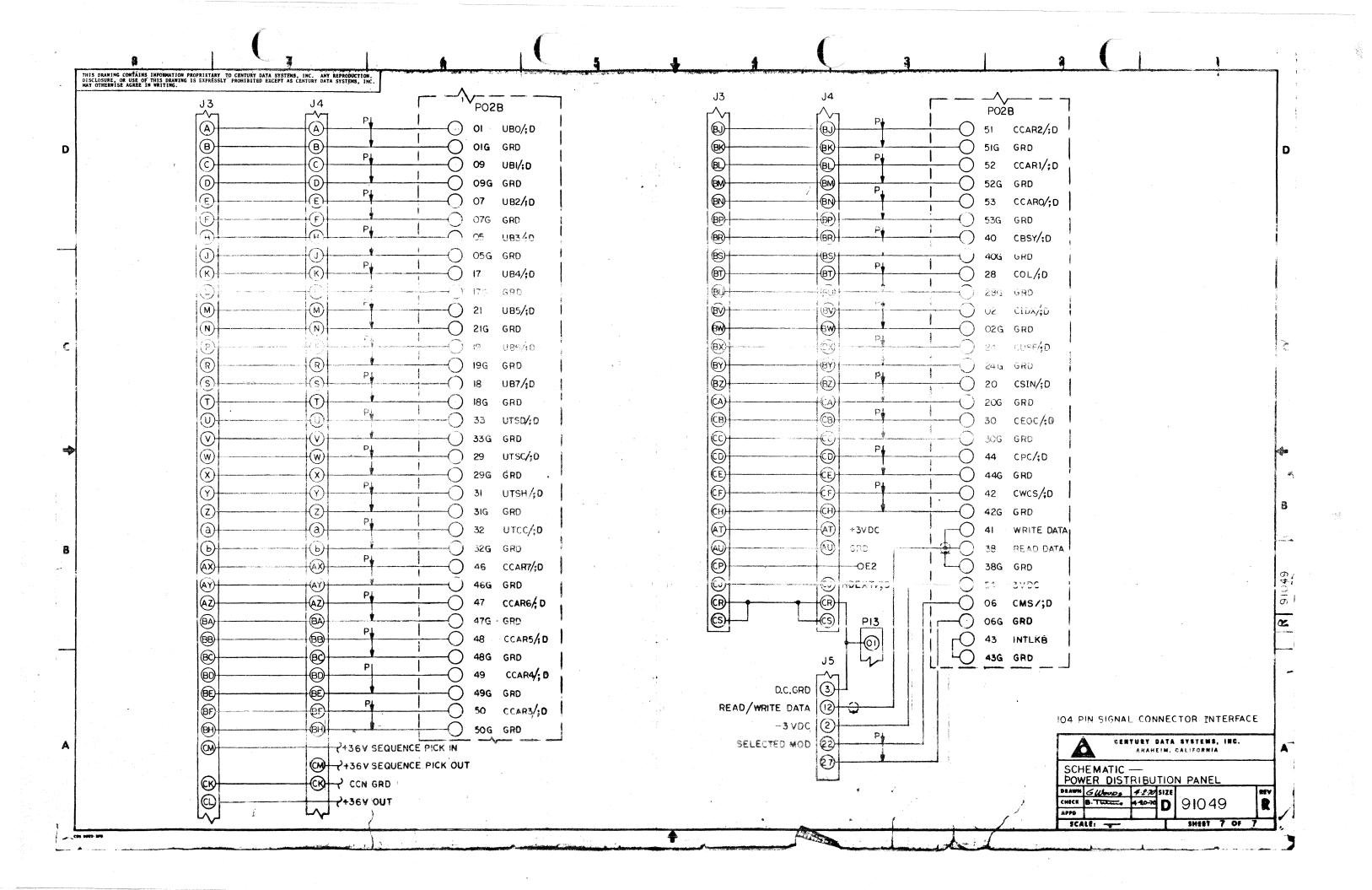


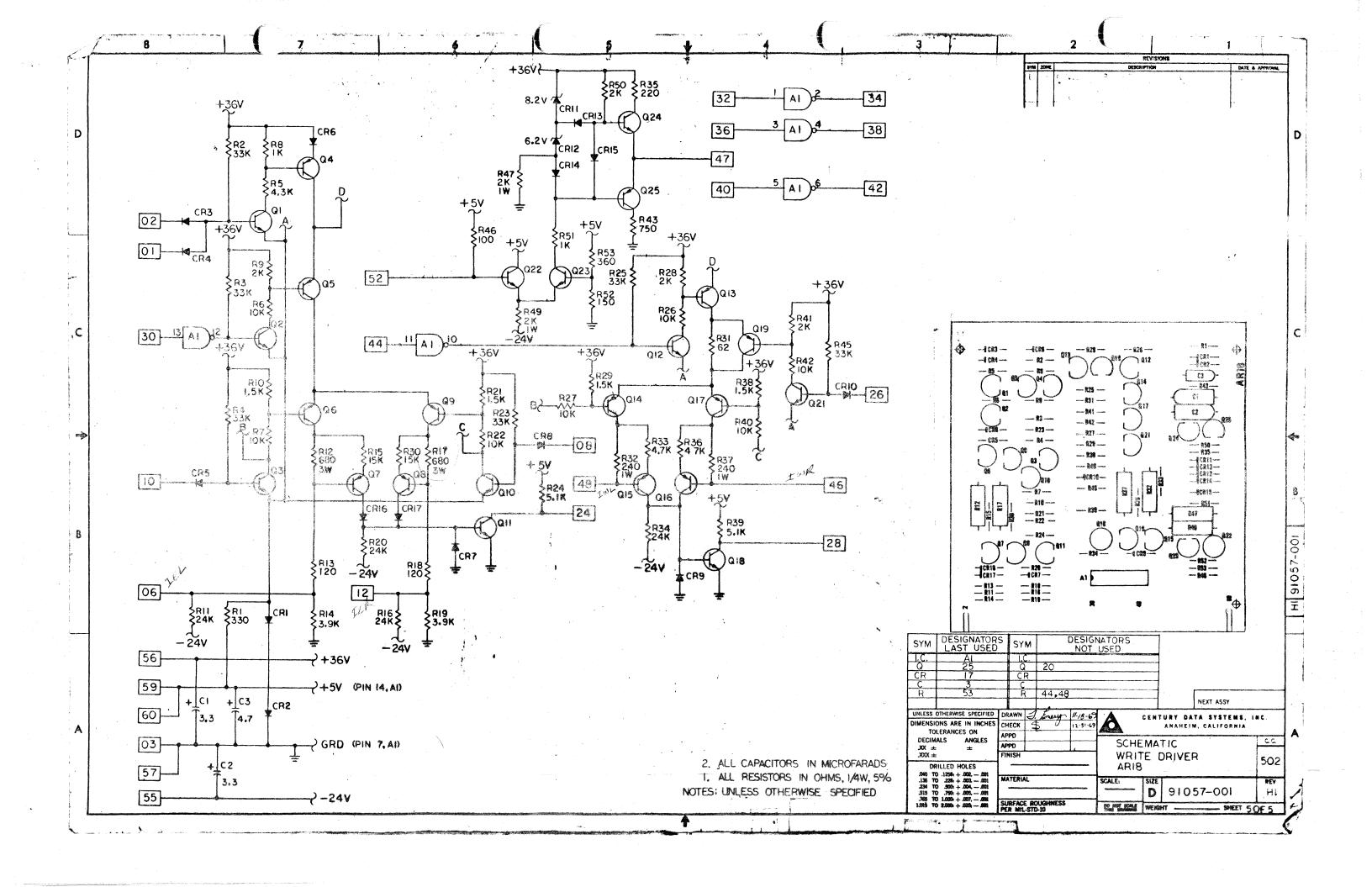


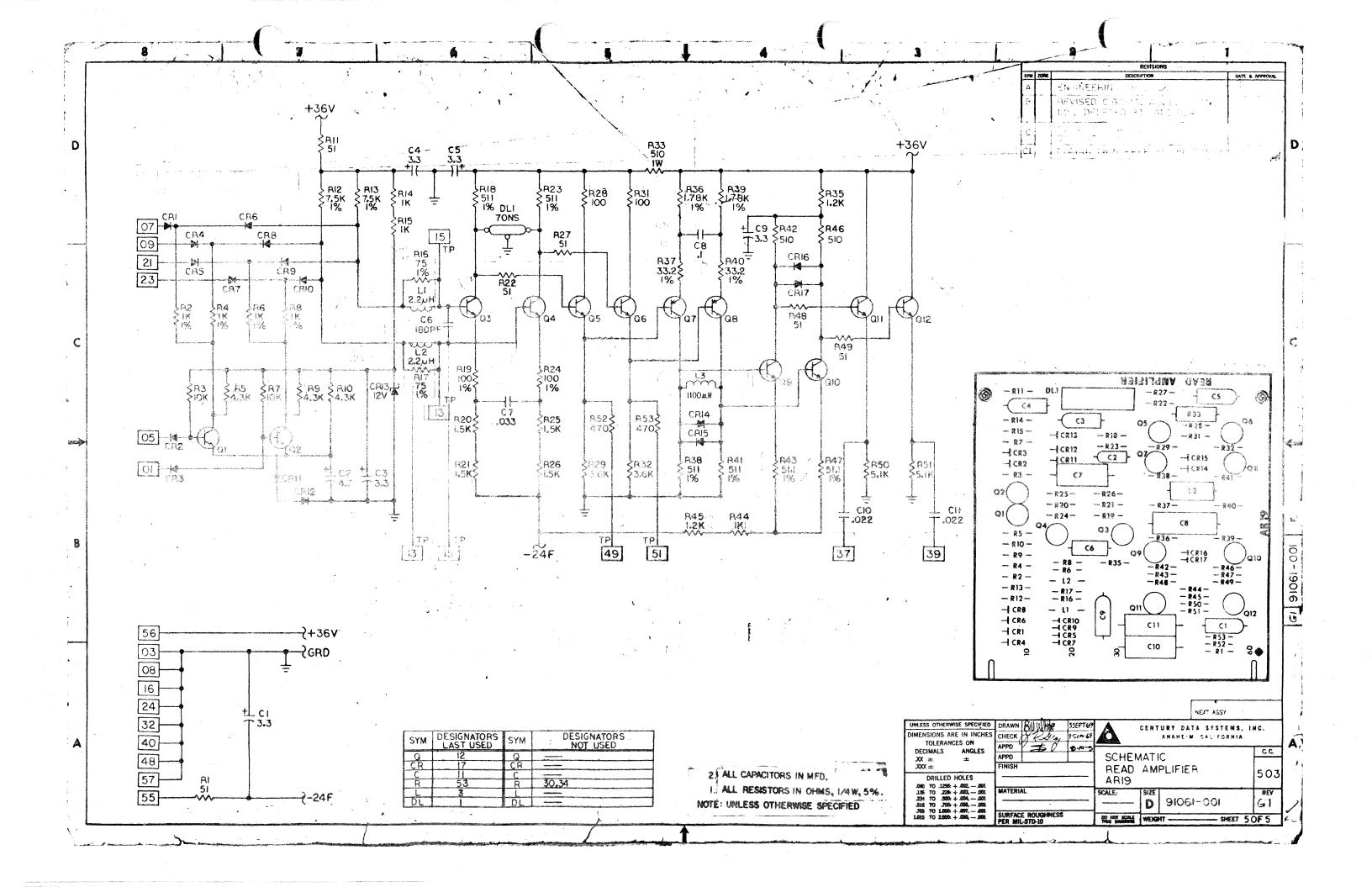


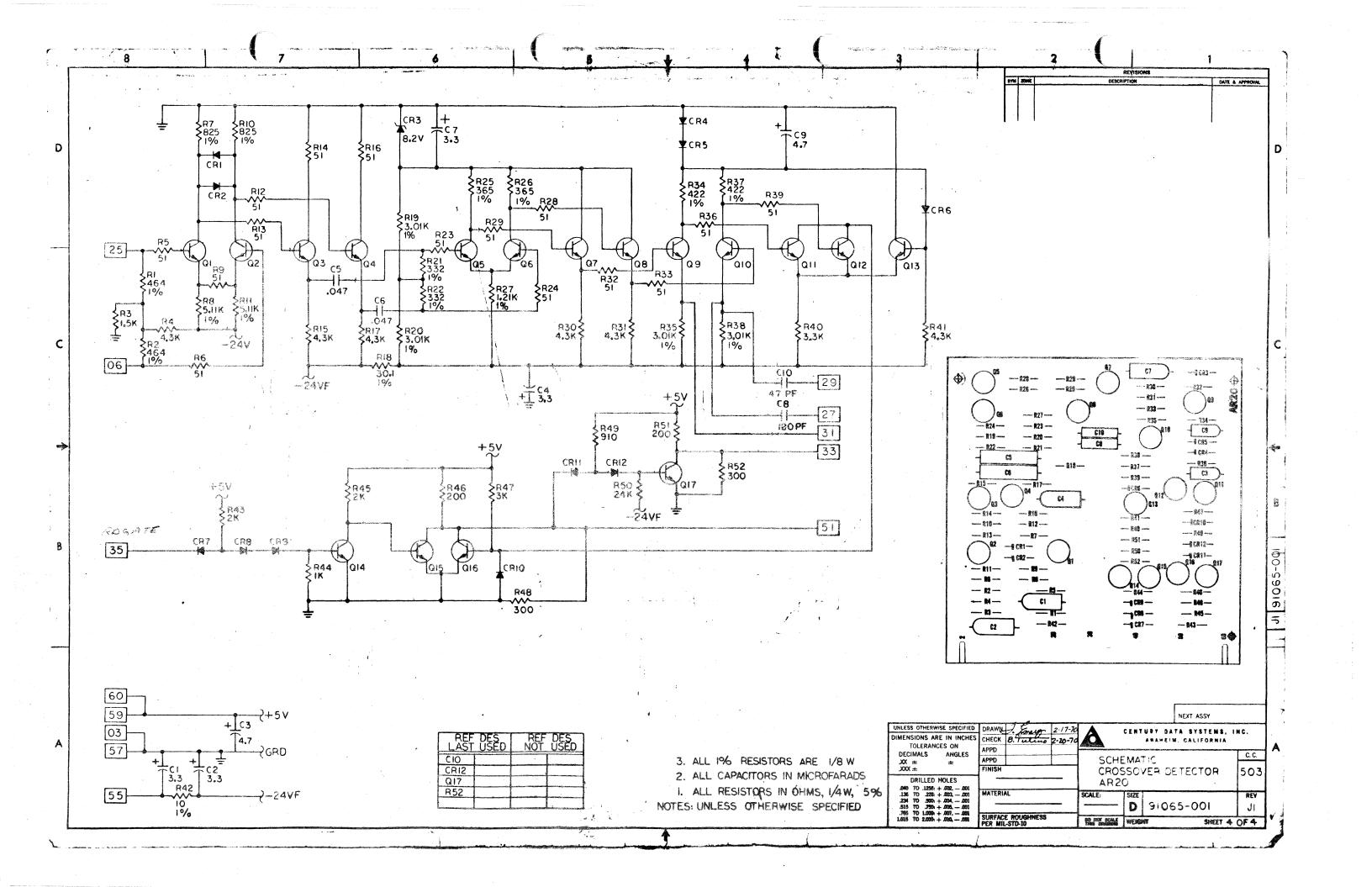


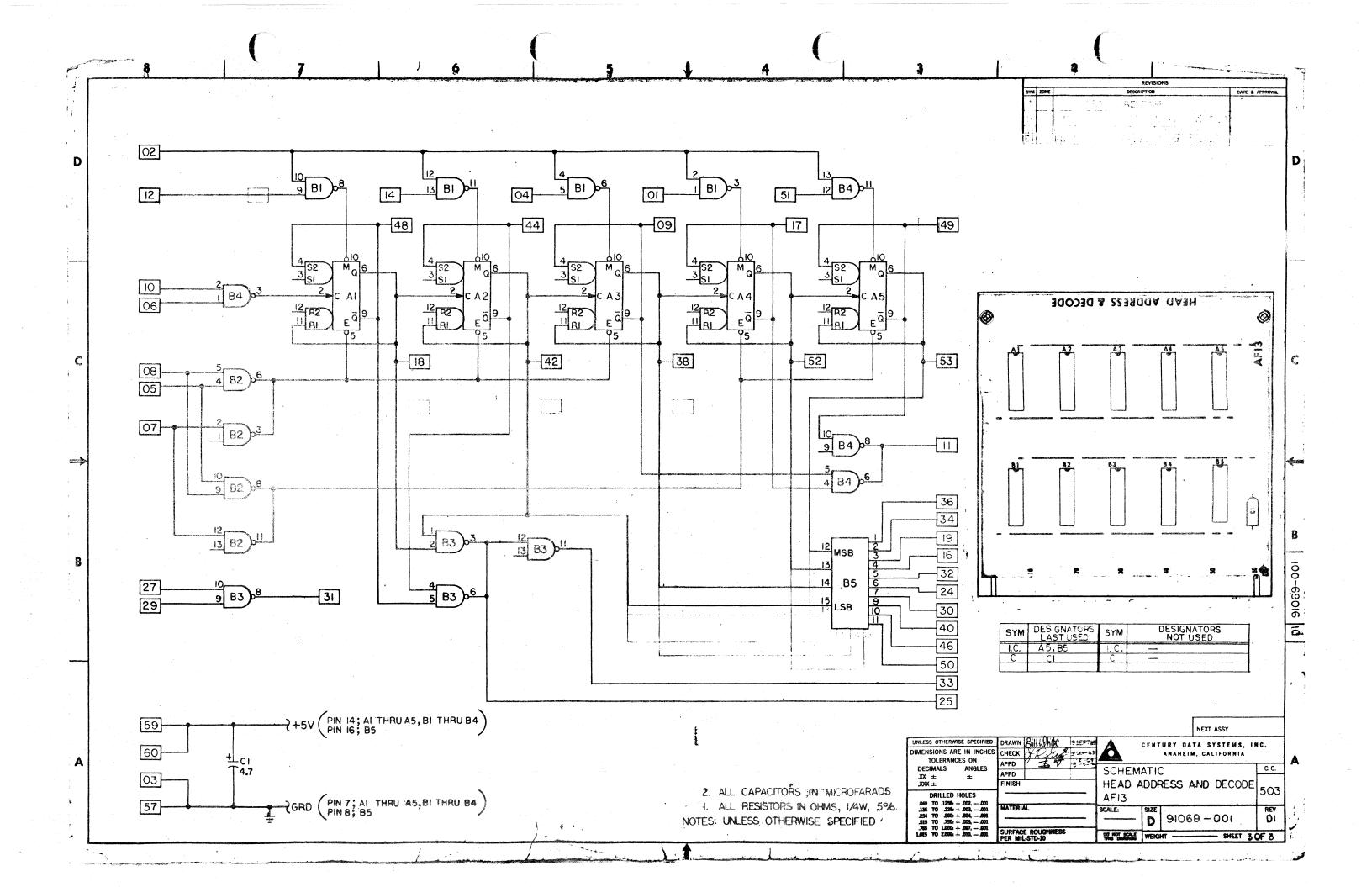


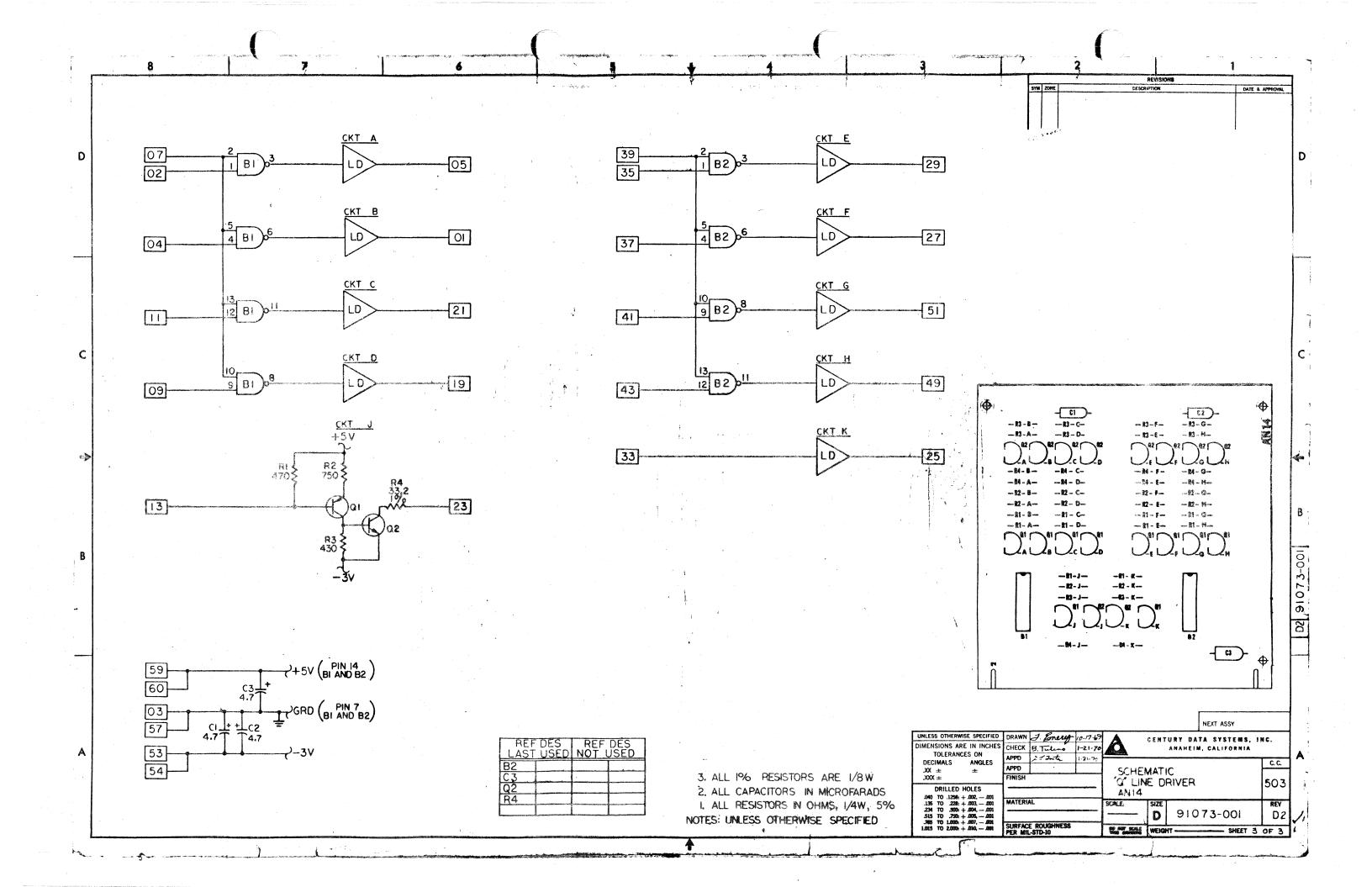


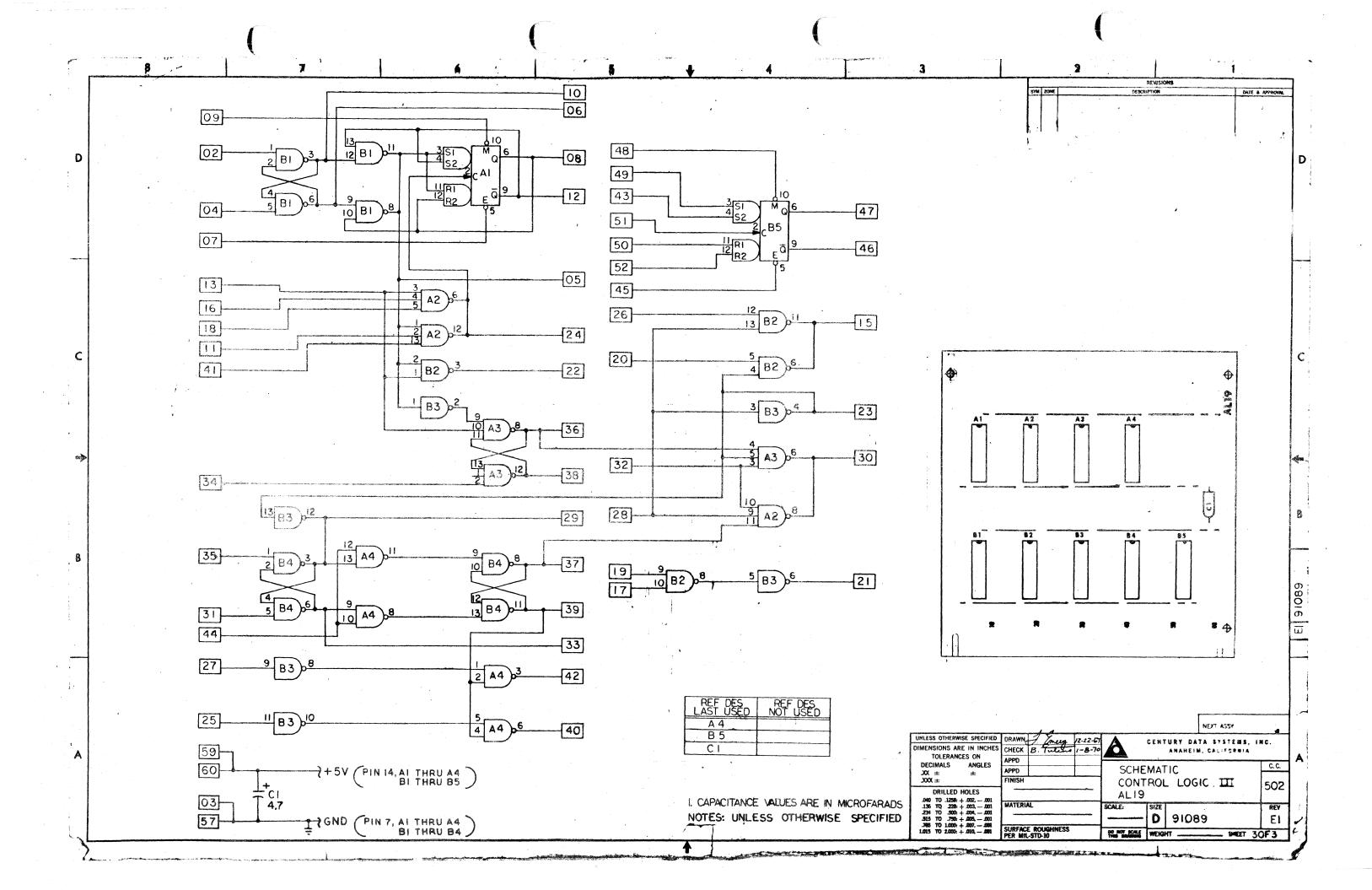


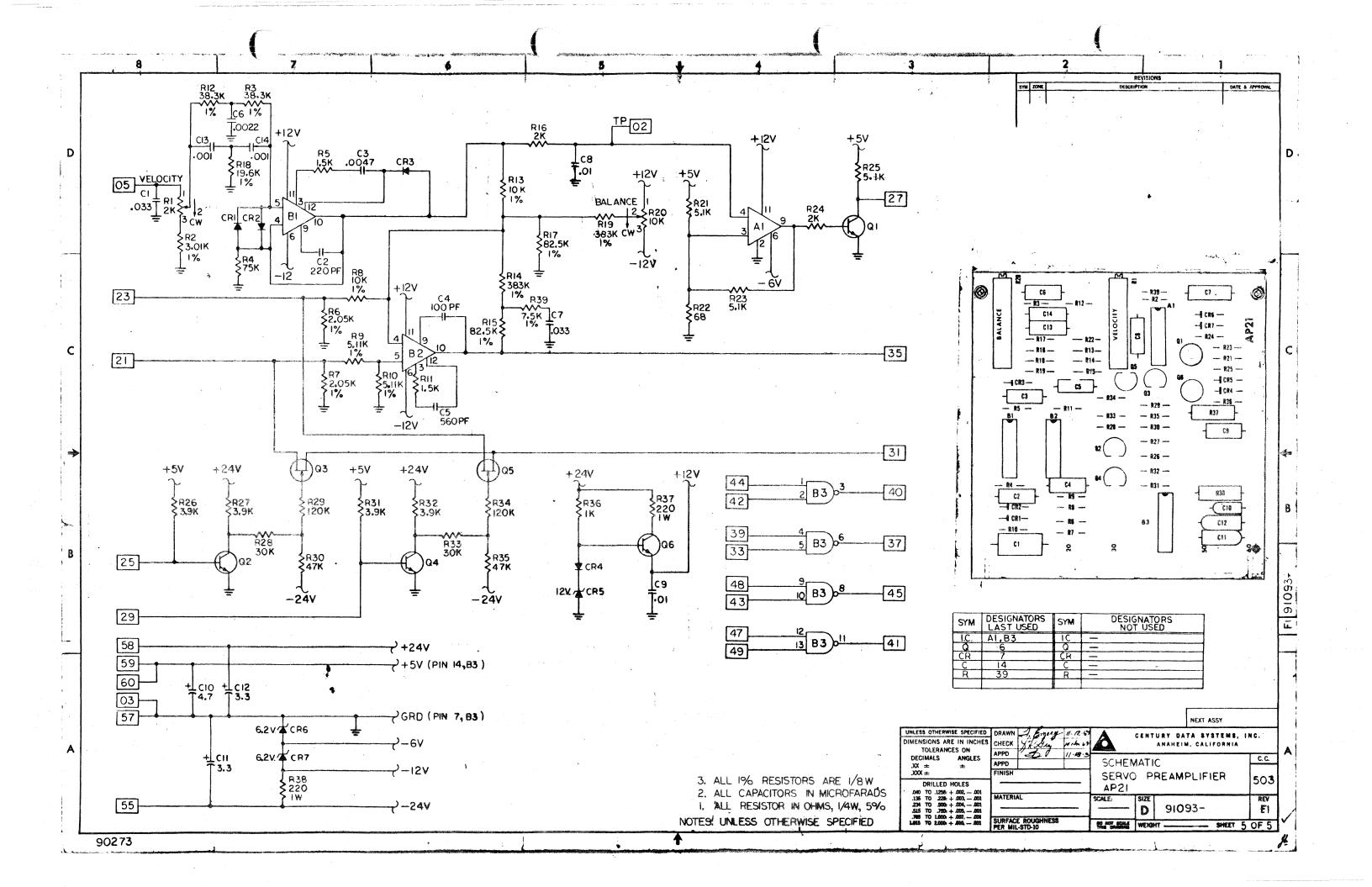


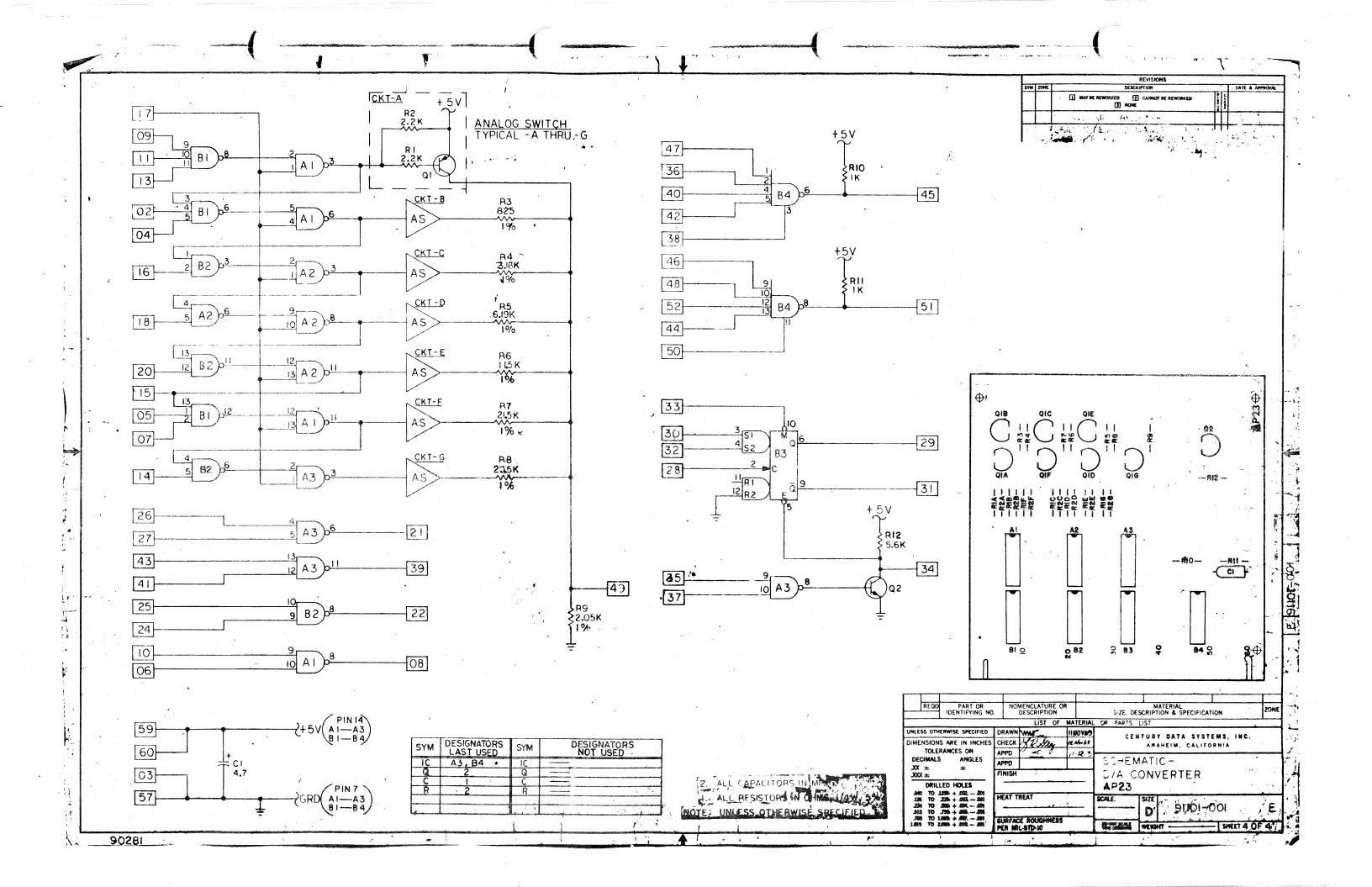


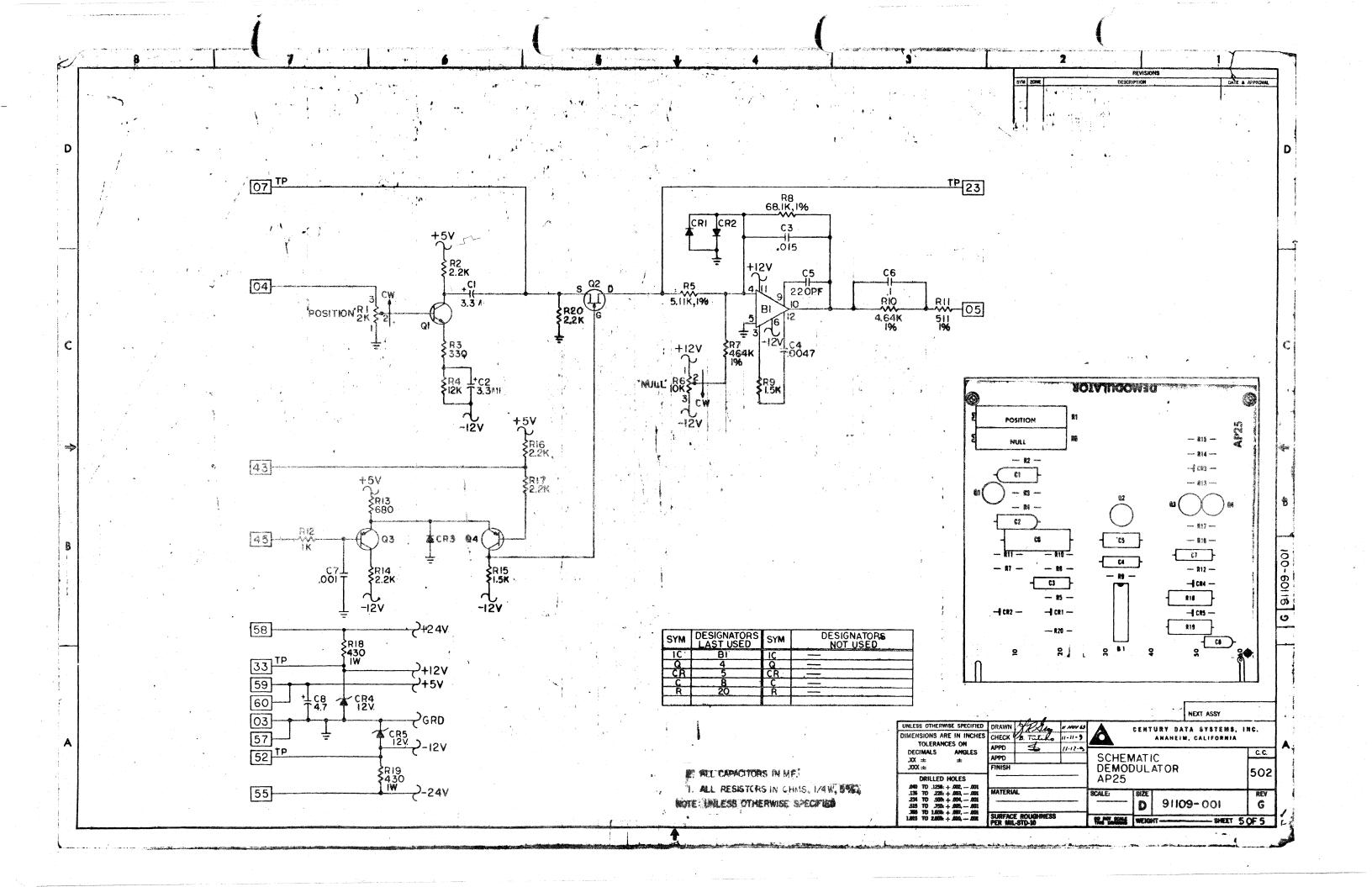


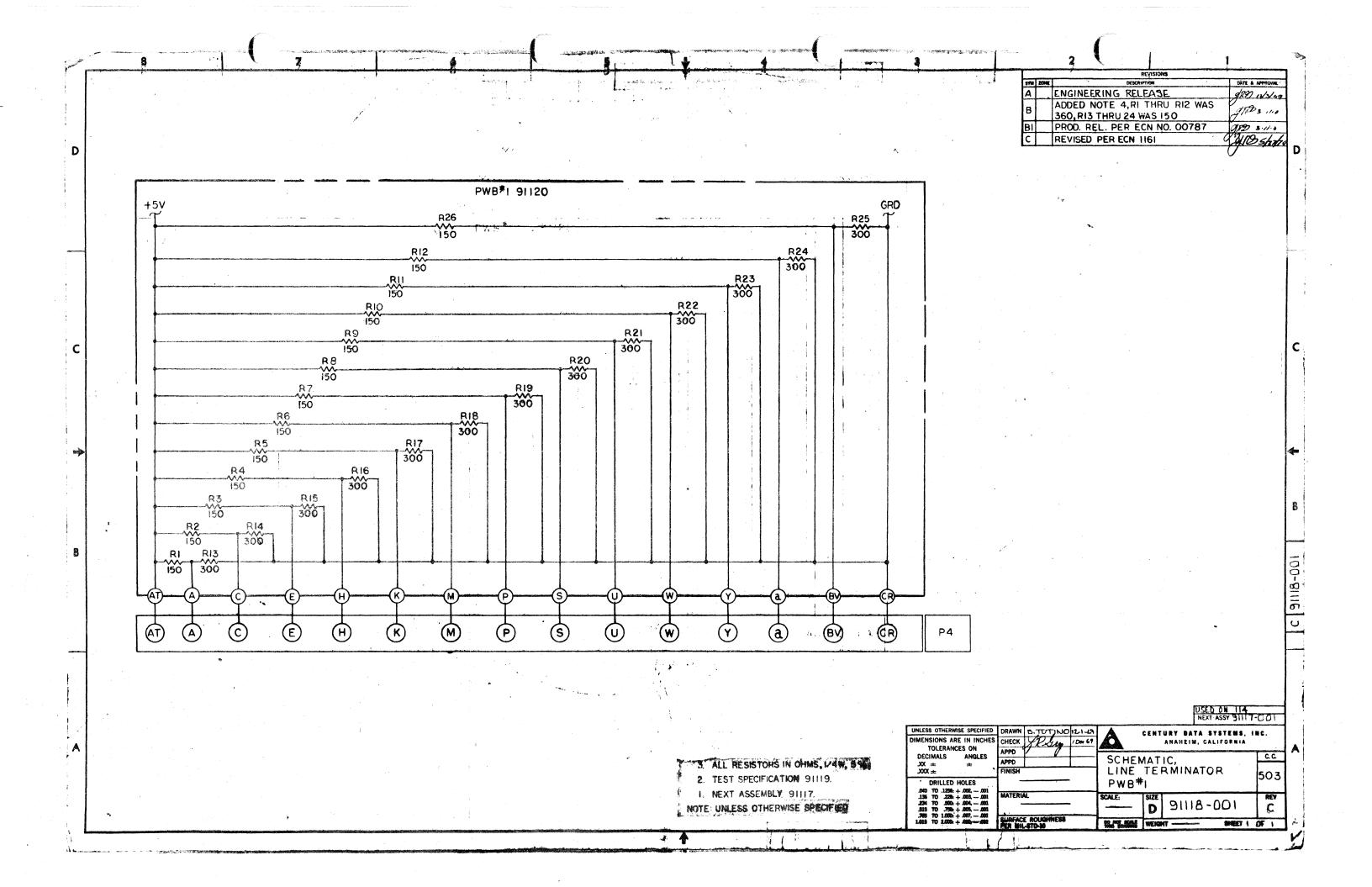


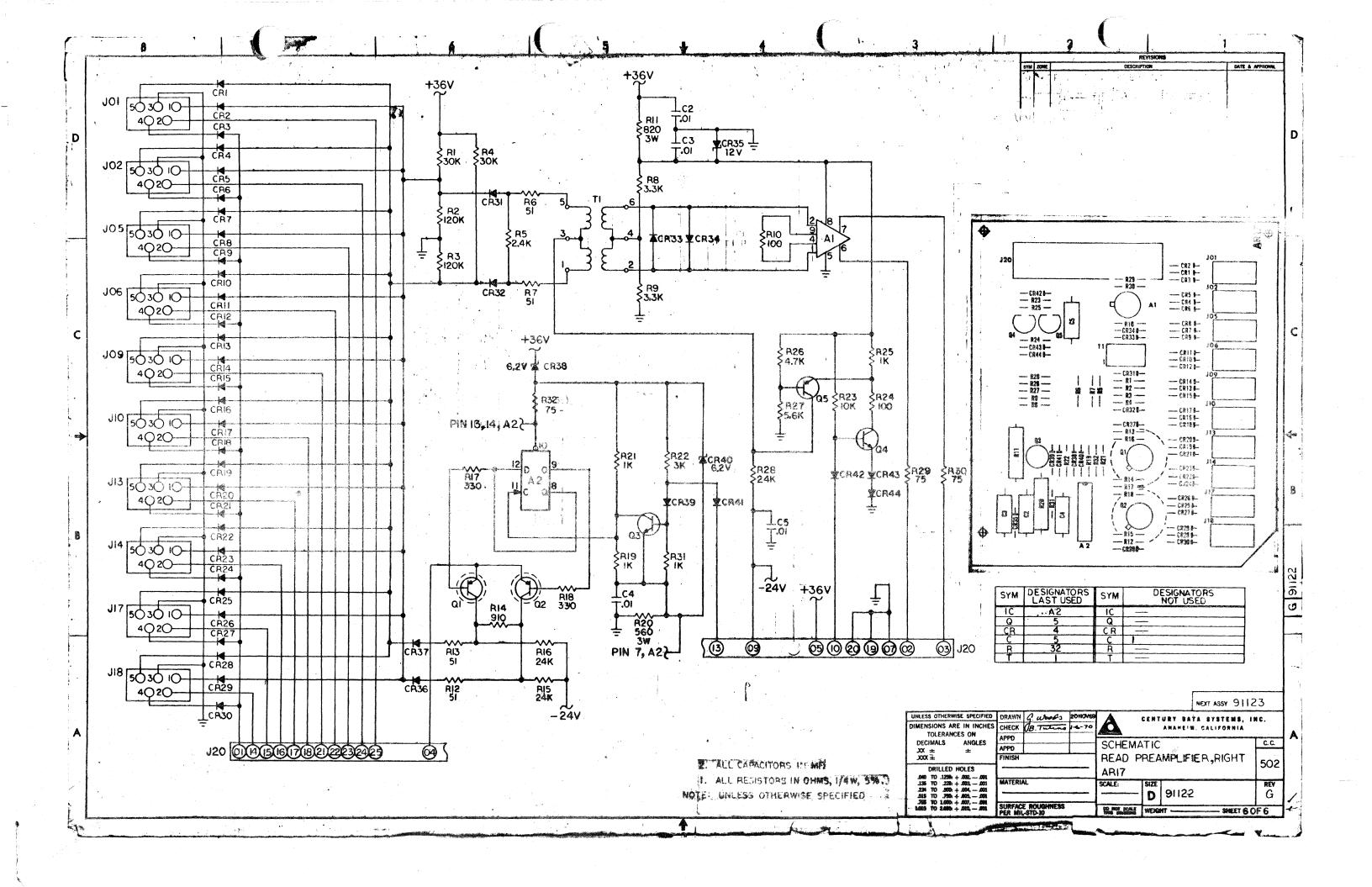


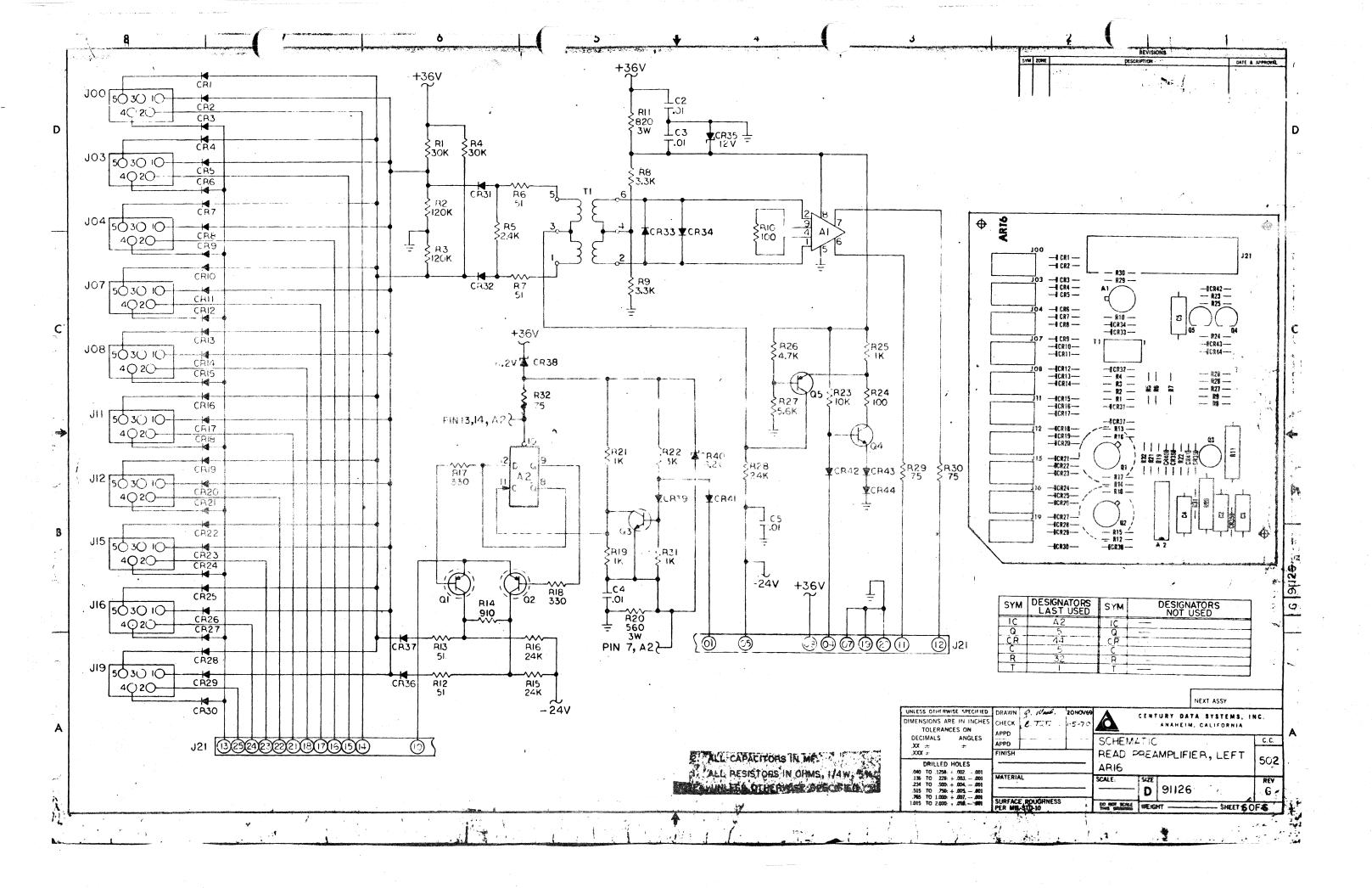


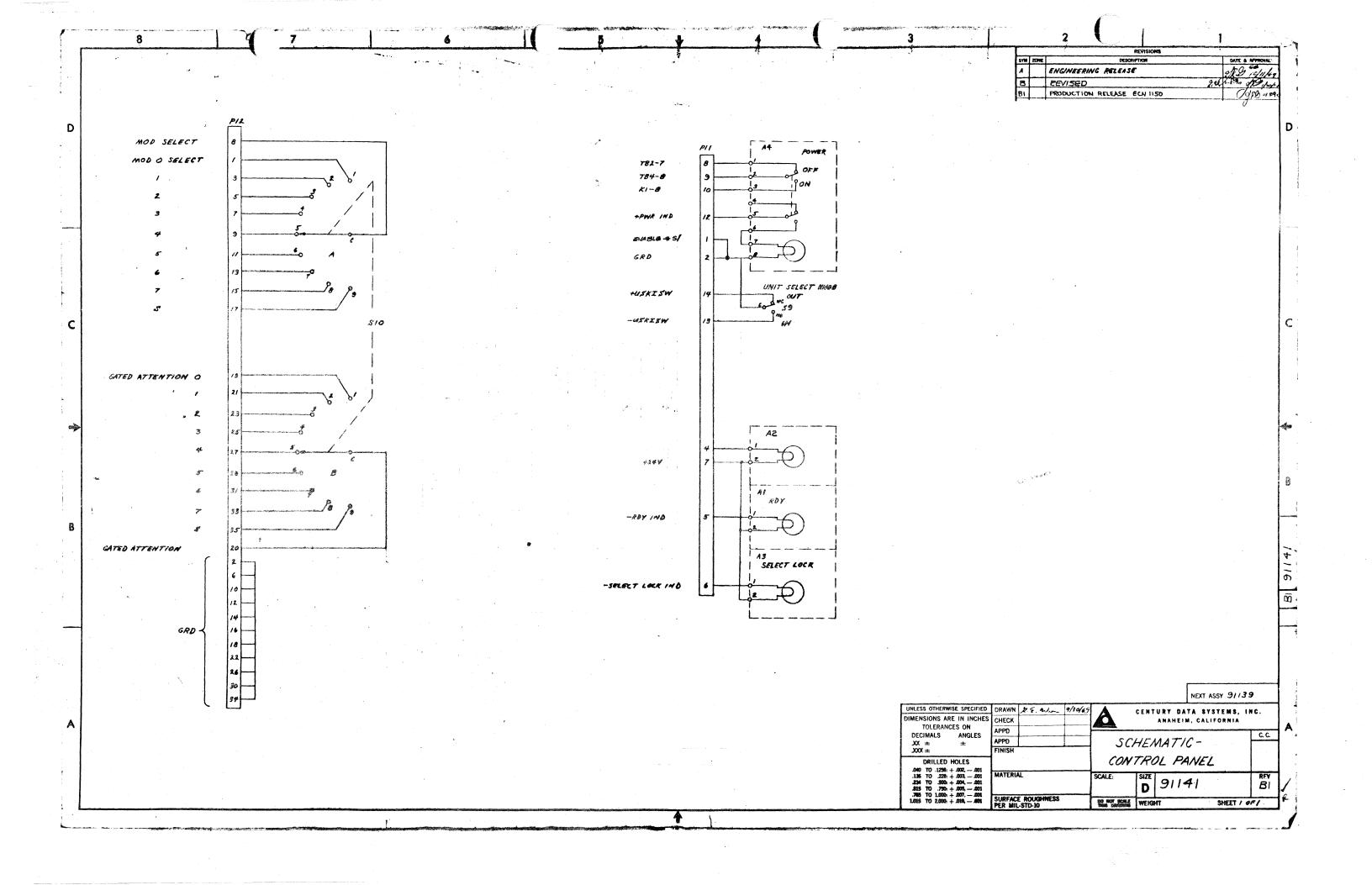


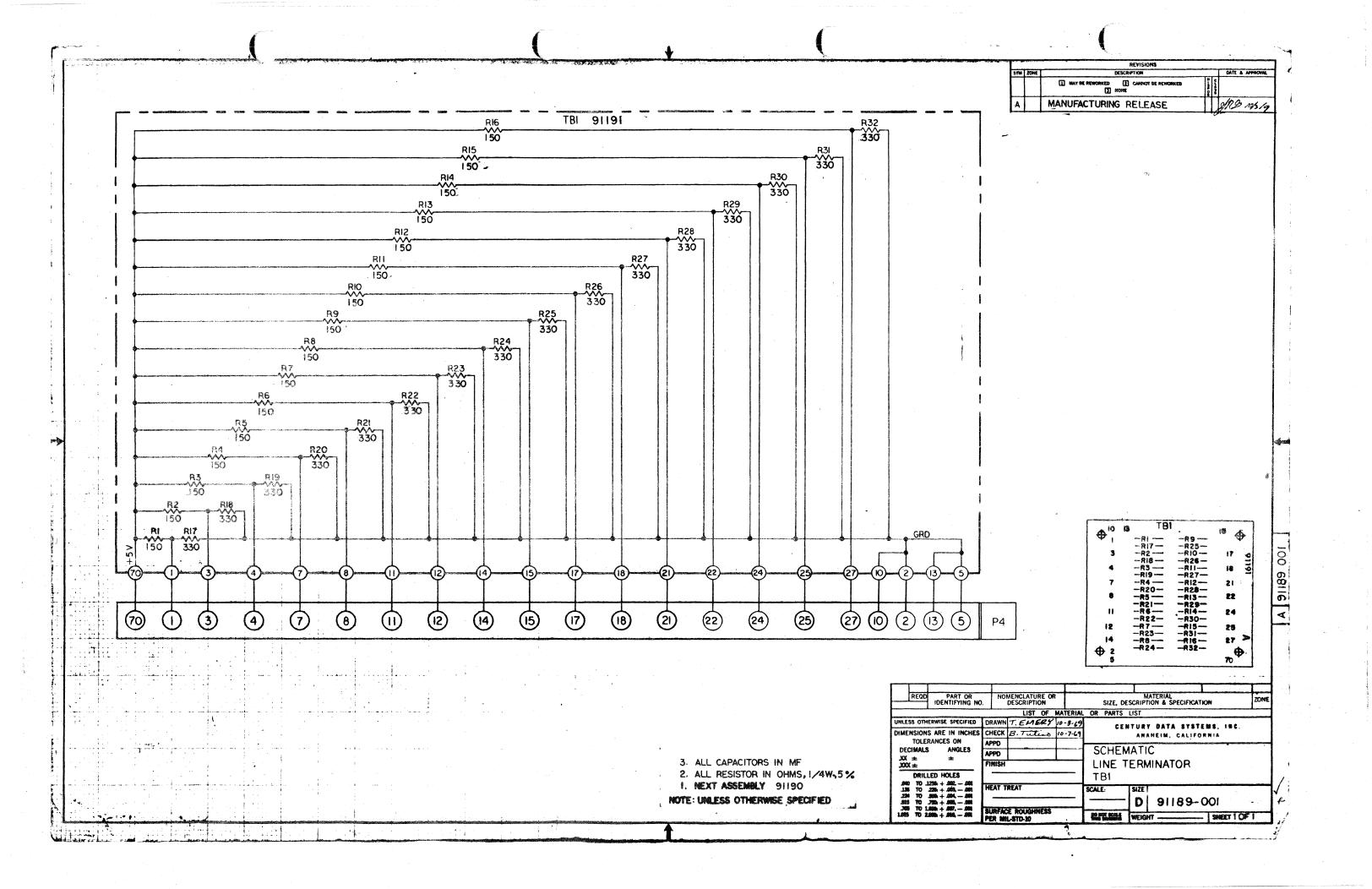


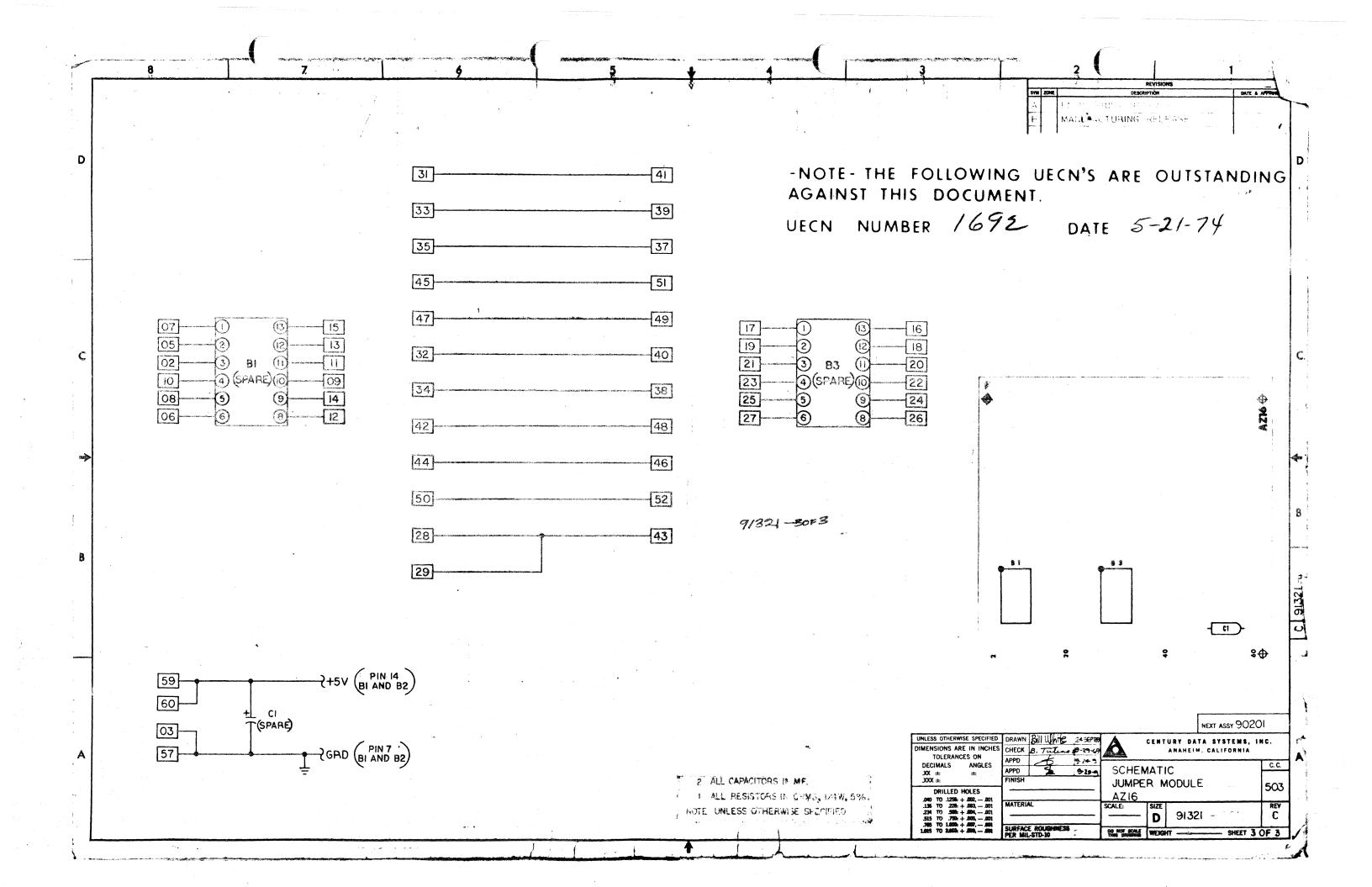












ECN /	6	92	
SHEET	2	OF	3

A Ce	ntury	Data	L systems	INC	·	ENGINEERING	CHANGE I	NO.	TICE			ECN NO. 1692 SHEET 1 OF 3
PART NAME				G NO.		REV IS WAS	¬, , ,	,	WG CHG	<u> </u>	UNICORP ECN	DCR NO.
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m J.J.		DATE 2-20-4	CHX.		DATE 8-8	APPROVIDENCE	DAY /	PPRO	SALLA	Tō,	APPROVED(OC)	DATE 2-28-70
DETAIL A IS: 30° CHANGE WAS: CHANGE OF CHANGE OF TYPE CHANGE OF TYPE												
MANUE, FIXTORES ASSY METHOR TEST EQUIP TEST PROC KIT LISTS	ACTURING D		QUALITY ISPECTION F XTURES OMFIG. LIST	CONTROL	U VEF	RODUCTION CONTROL HOOR TOOLS TS ON ORDER TIFY VENDOR	FIELD MANU		or to di	der pe co	CTIVITY - Currer as applicable erform any reword in the case of th	- vendor not rk in order ECN except as

NOTE 1

- IS 1. MATERIAL: Blue glass base epoxy laminate, 1 oz. (.0014) copper clad both sides per MIL-P-13949, type GF, or CDS Engineering approved equivalent.
- WAS 1. MATERIAL: Blue glass base epoxy laminate, .062 ± .007 thick 1 oz. (.0014) copper clad both sides per MIL-P- 13949, type GF.

NOTE 4

- IS 4. Minimum annular ring shall be .005 inches Component side.
- WAS 4. Minimum annular ring shall be .005 inches.

NOTE 6

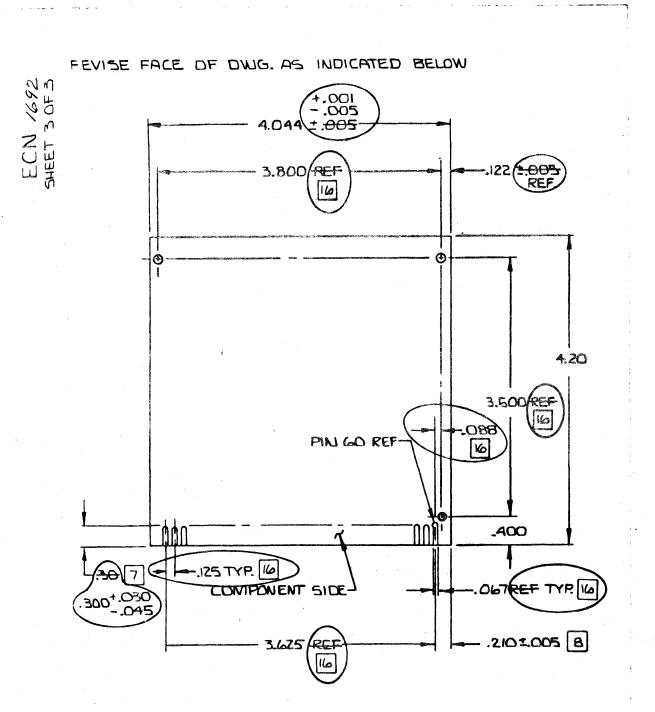
- IS 6. All circuitry shall be lead-tin fused .00030 (300 Millionths) minimum, or CDS Engineering approved equivalent.
- WAS 6. All circuitry shall be lead-tin plated .00030 (300 Millionths) minimum.

NOTE 7

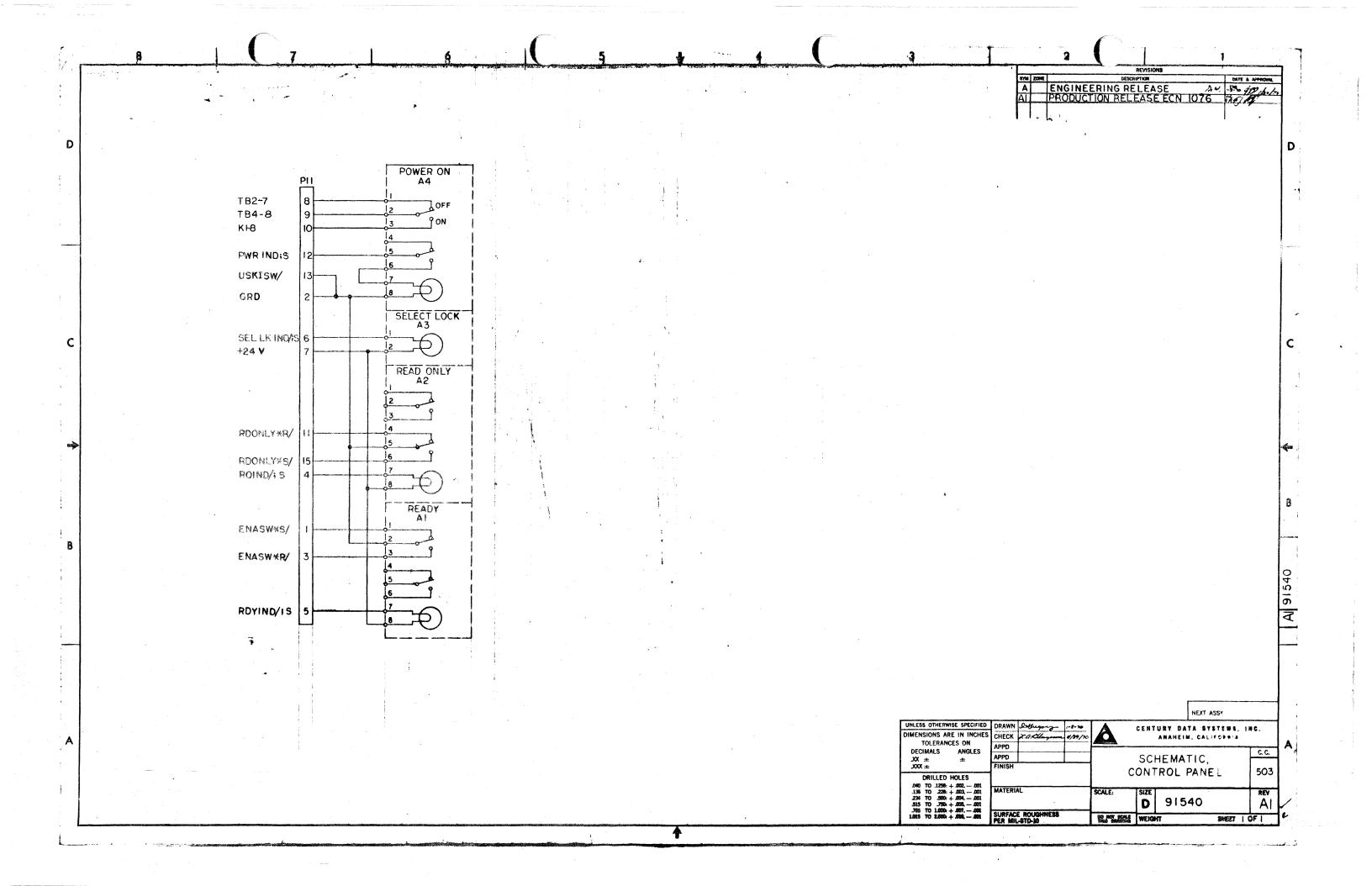
- Printed contact fingers shall be plated with .0001 (100 Millionths) minimum nickel and overplated with either .00002(20Millionths) minimum rhodium or .00005 (50 Millionths) minimum, Type II gold or CDS Engineering approved equivalent.
- WAS 7. Printed contact fingers shall be plated with a minimum of .000020(20 Millionths) rhodium over .00050(500 Millionths) nickel.

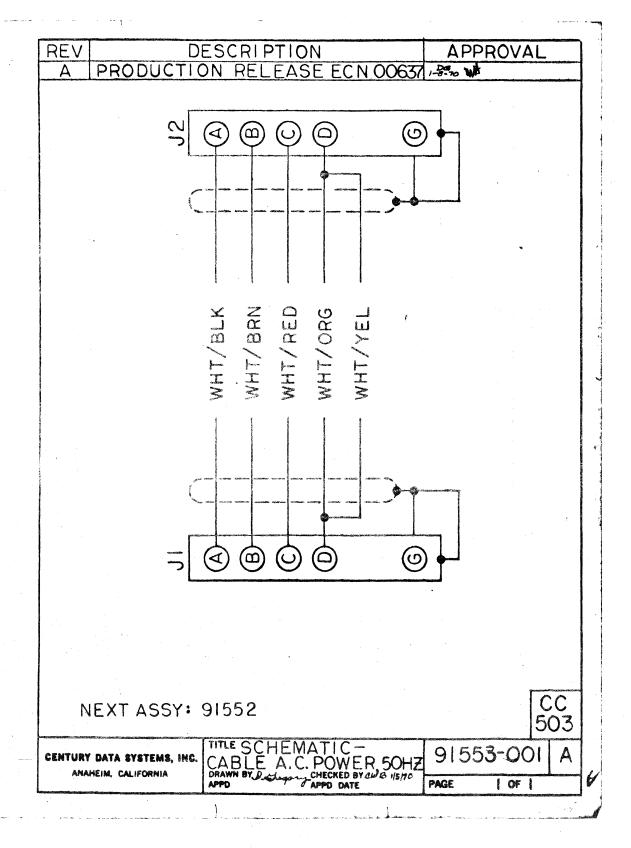
ADD NOTE 16

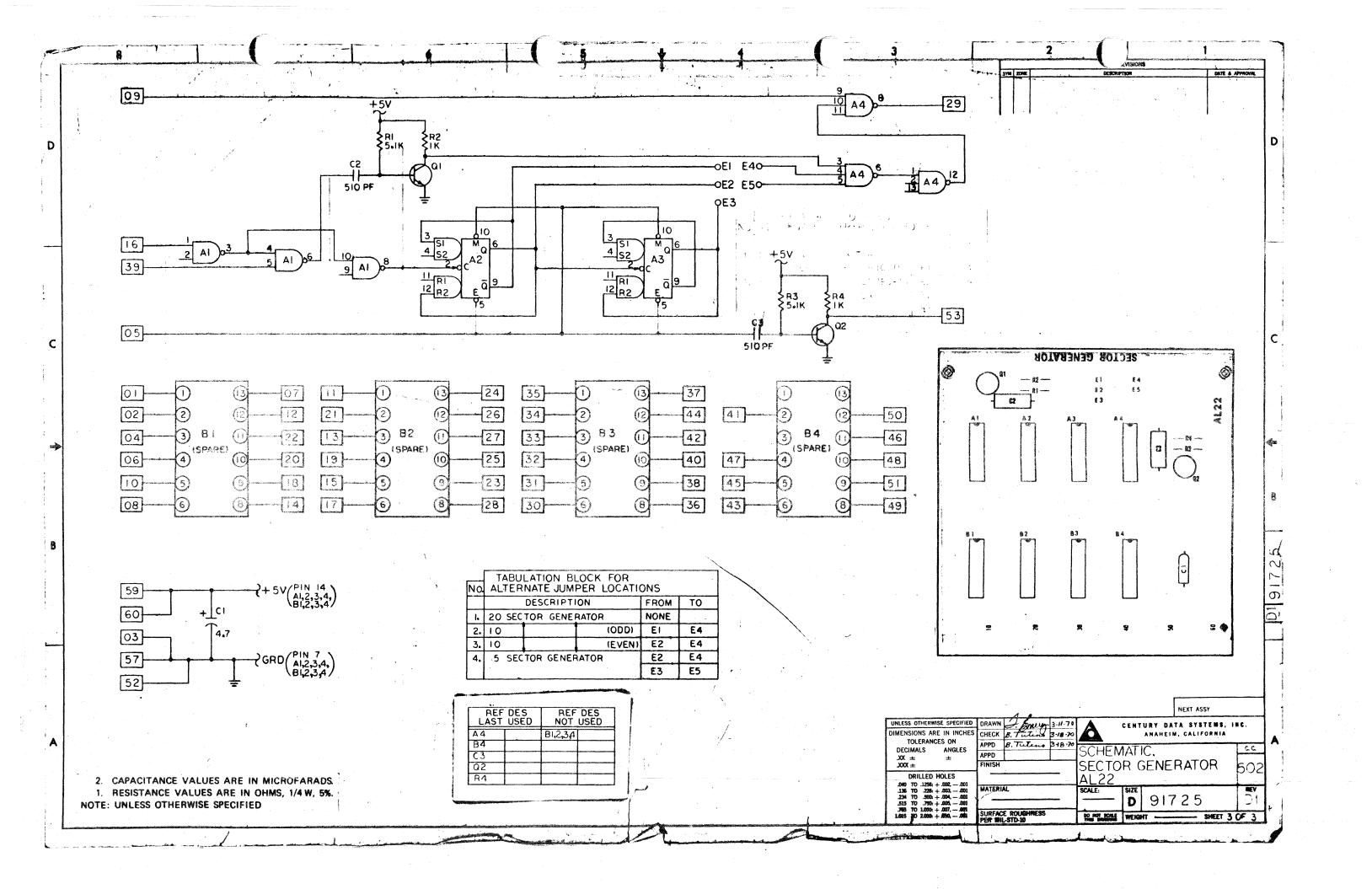
16. These dimensions are delineated on artwork.

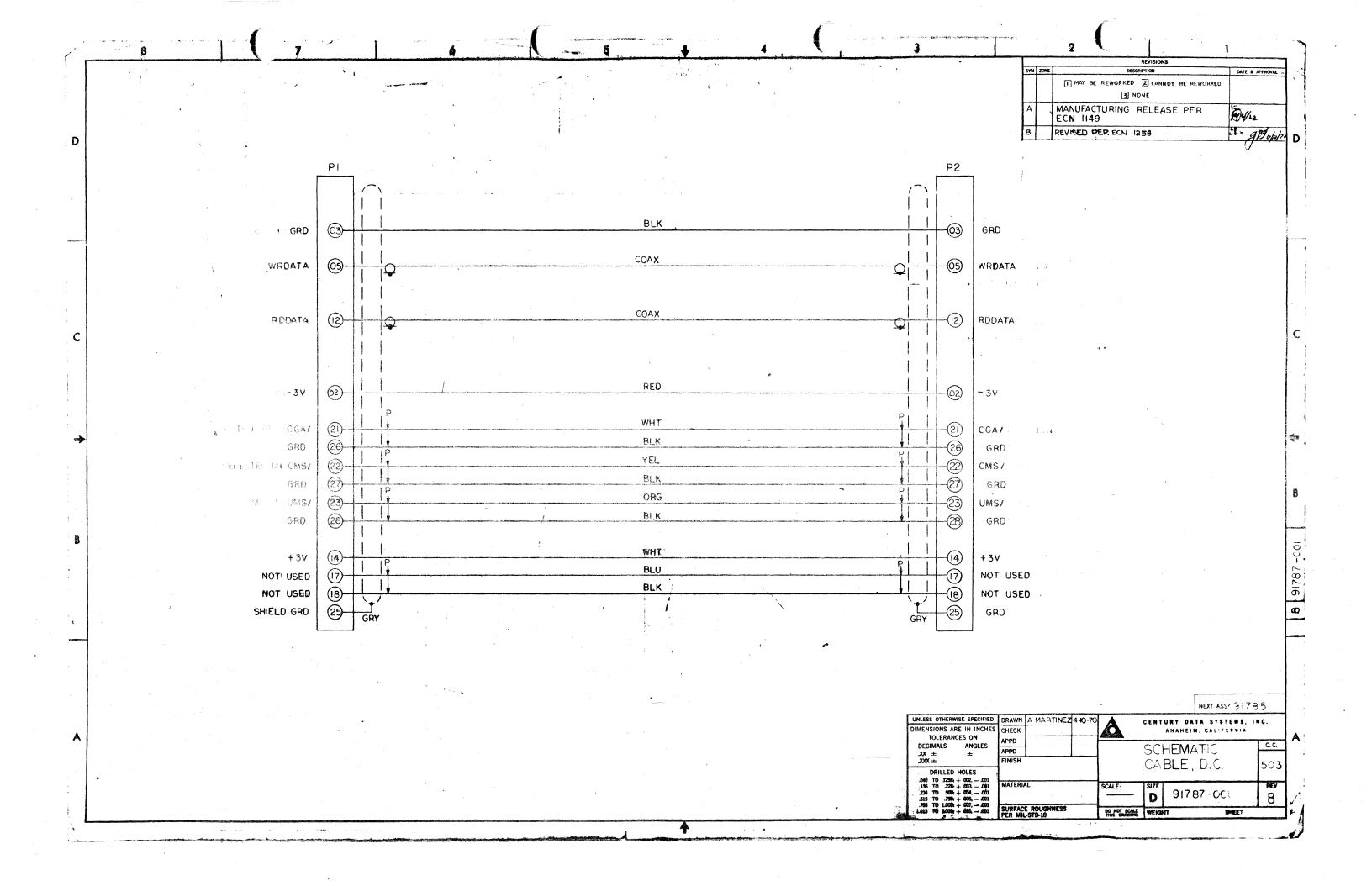


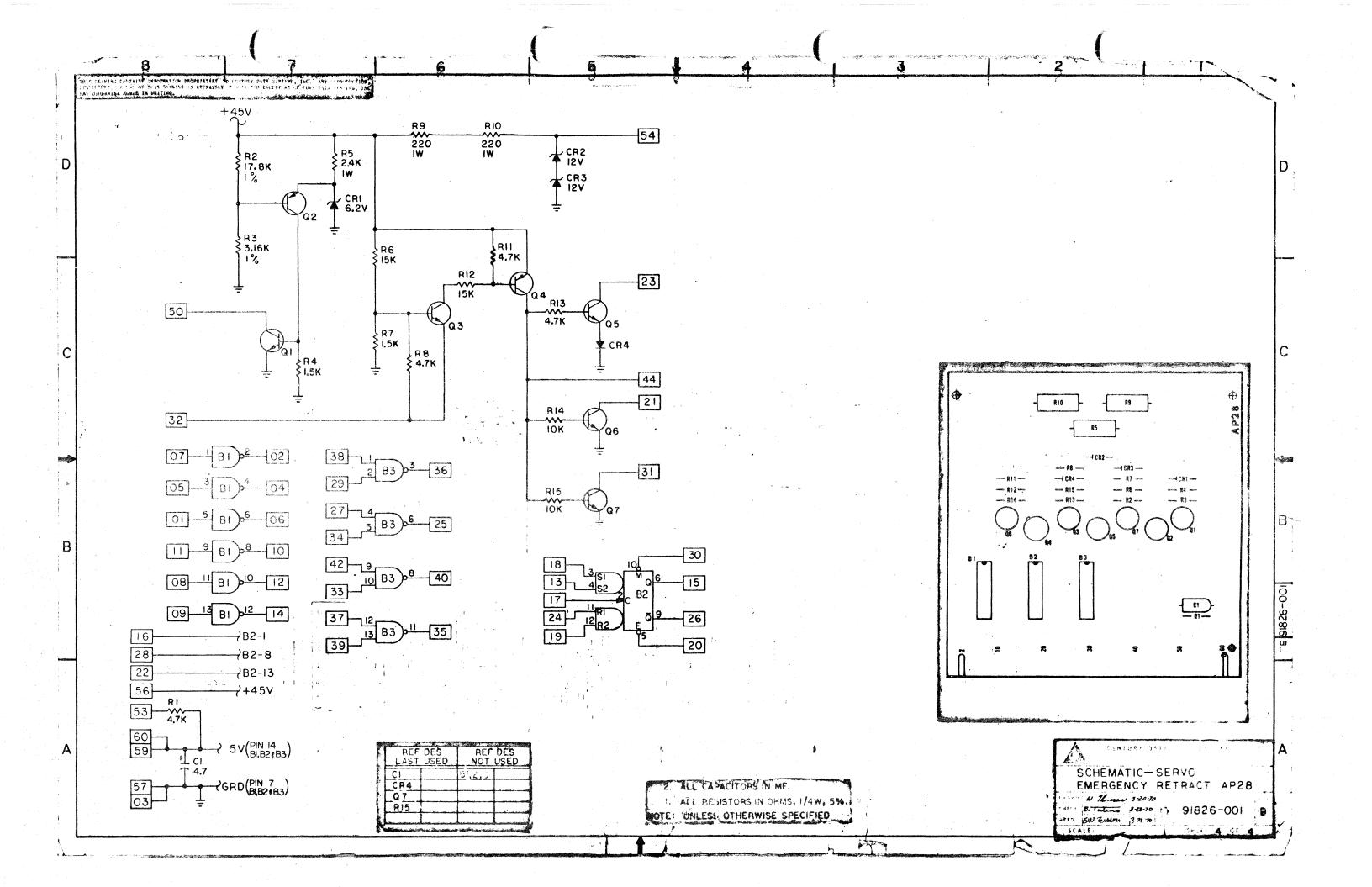
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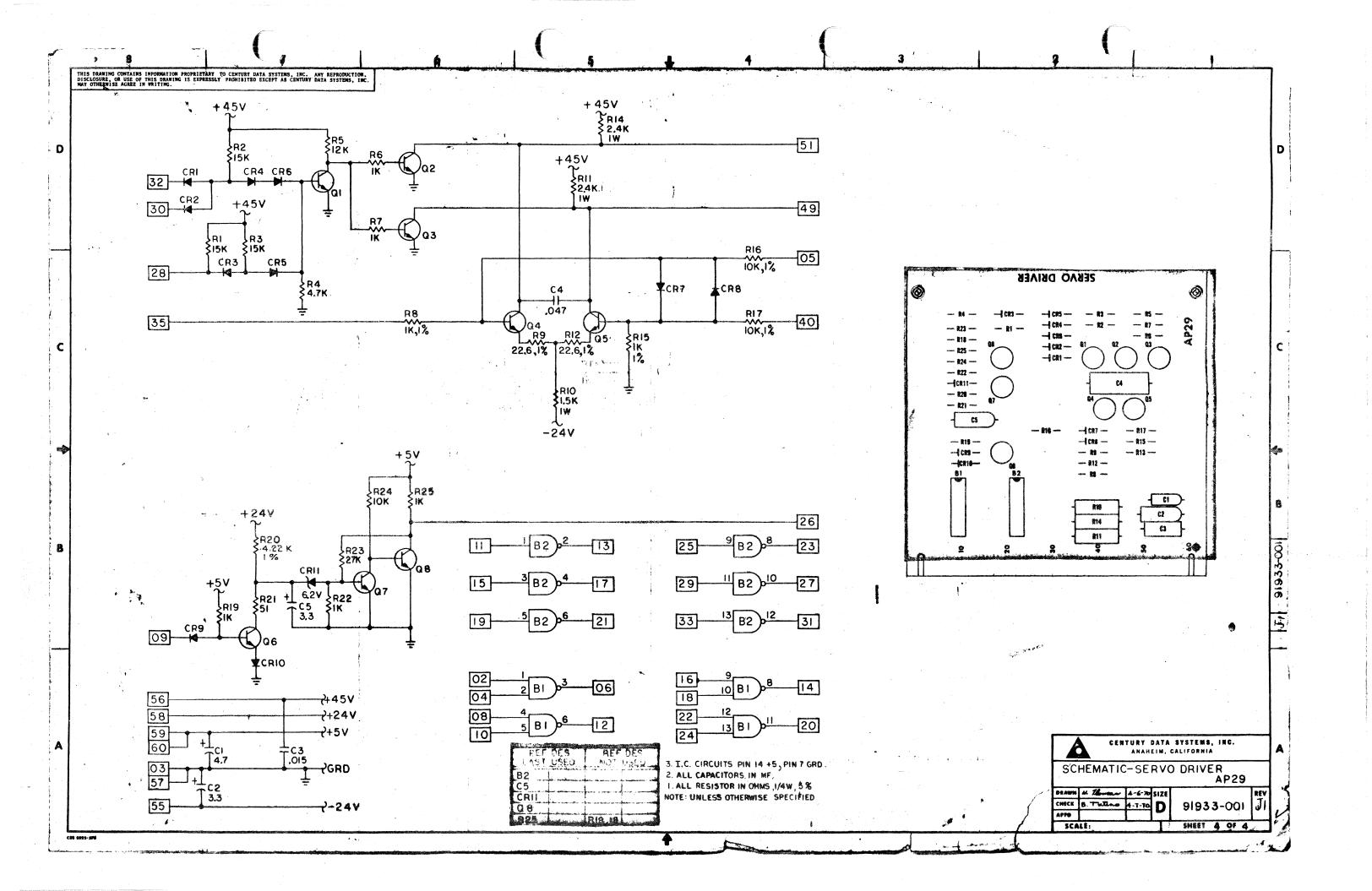


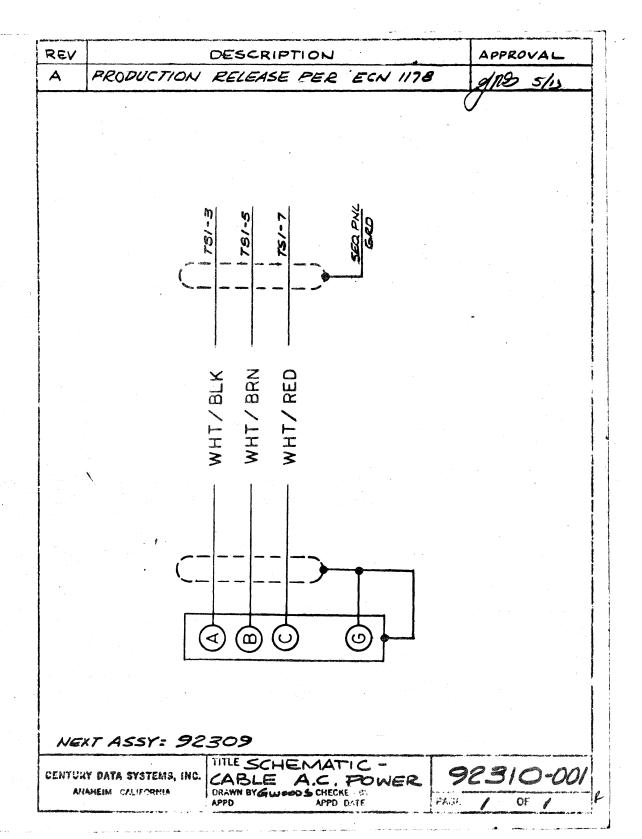




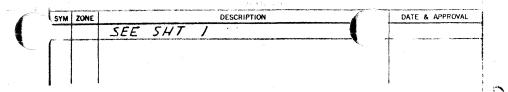




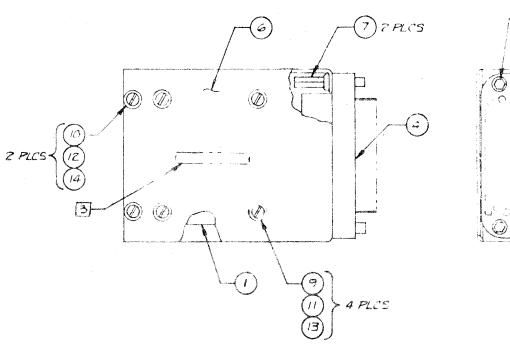


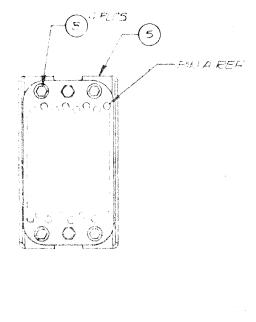


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WIRE NO	FROM	TO
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3	E	E
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142		
15) 4T	I AT
16	PWB! -CR	PG-CR





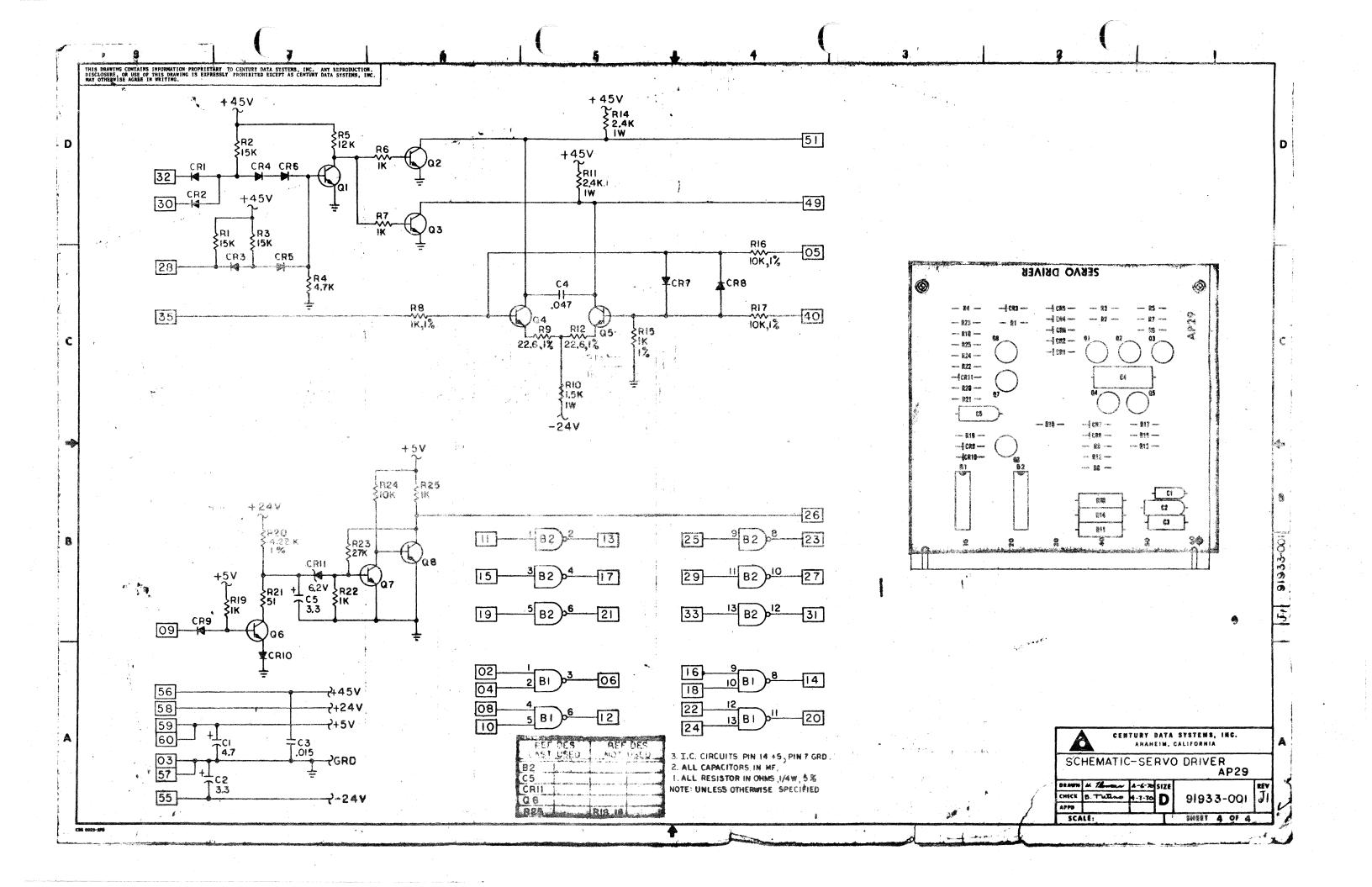
3. MARK COS PART NO & LATEST REV. LETTER, APPROX WHERE SHOUND.

2. USE AMP EXTRACTION TOOL NO. 305183 FOR PIN REMOVAL.

I. ALL HARDWARE PER CENTURY DATA O.C.P.S.

NOTES:

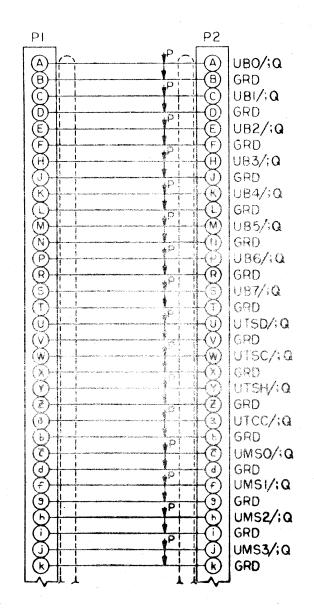
		NEXT ASSY	
Circon D. Quieno D-23-70		CENTURY DATA SYSTEMS, ANAHEIM, CALIFORNIA	INC.
APPD B Julius 5-25-70 APPD FINISH	,		C.C.
MATERIAL	SCALE:	SIZE	REV
SURFACE ROUGHNESS PER MIL-STD-10	DO NOT SCALE		3 OF 3
	CHECK B. Jutino 5-25-70 APPD B. Jutino 5-25-70 APPD FINISH MATERIAL SURFACE ROUGHNESS	CHECK B. Jutino 5-25-70 APPD B. Jutino 5-25-70 APPD FINISH MATERIAL SCALE:	DRAWN Jones 5-19-7 CENTURY DATA SYSTEMS, ANAHEIM, CALIFORNIA APPD B. Jutino 5-25-70 APPD ASSEMBLY, FINISH SCALE: SCALE: 1/1 SIZE 92313-001 SURFACE ROUGHNESS DO NOT SCALE WEIGHT

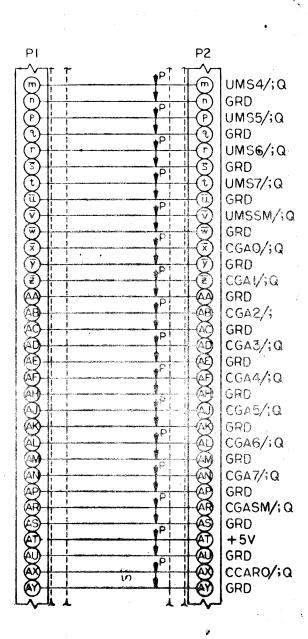


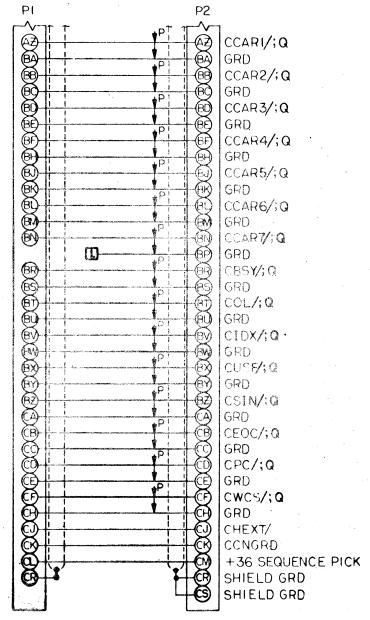
REVISIONS

OVE 2008 DESCRIPTION

A PRODUCTION RELEASE PER ECN 1176 d 100 51/2/0



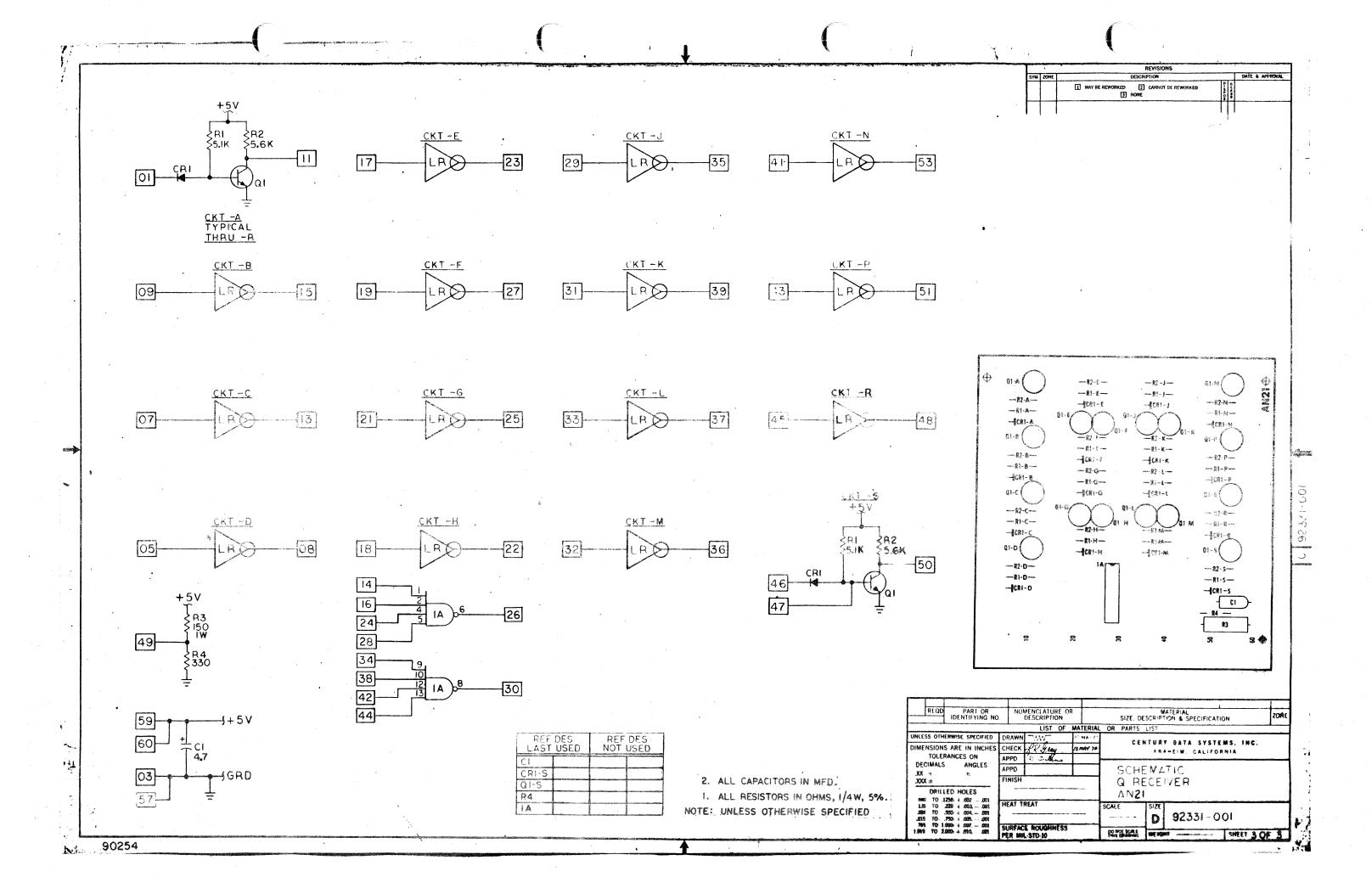


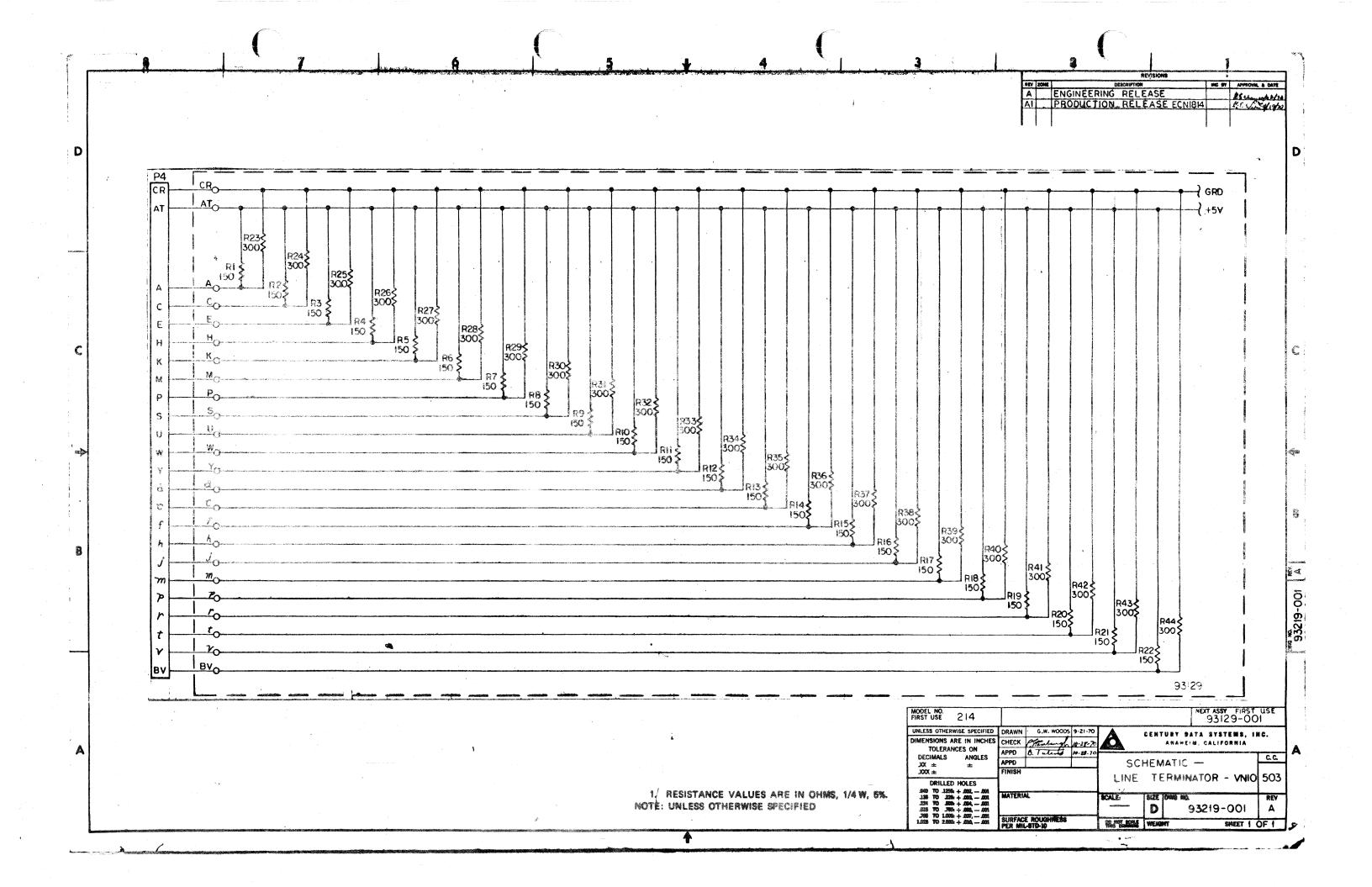


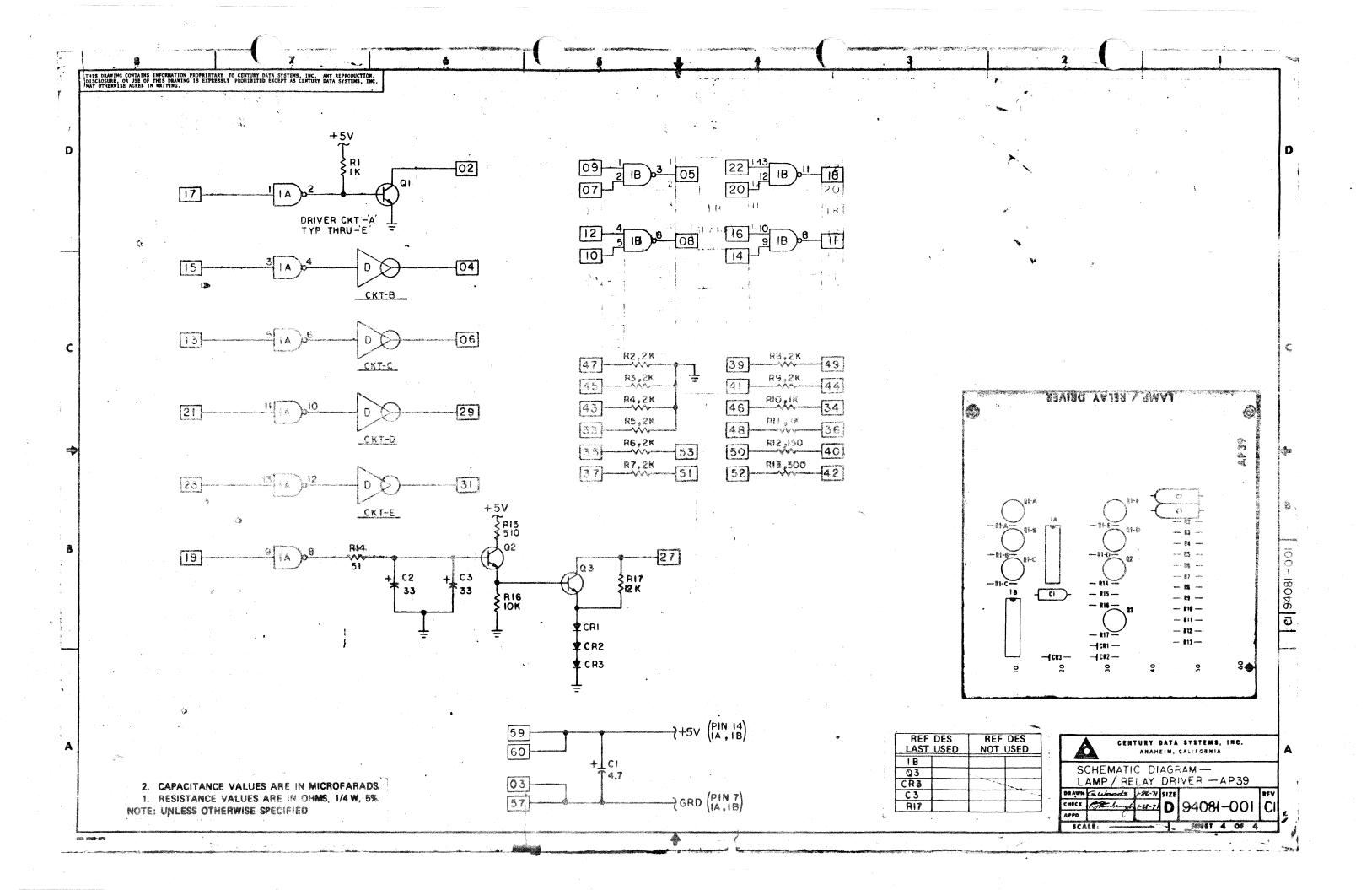
NOTE:

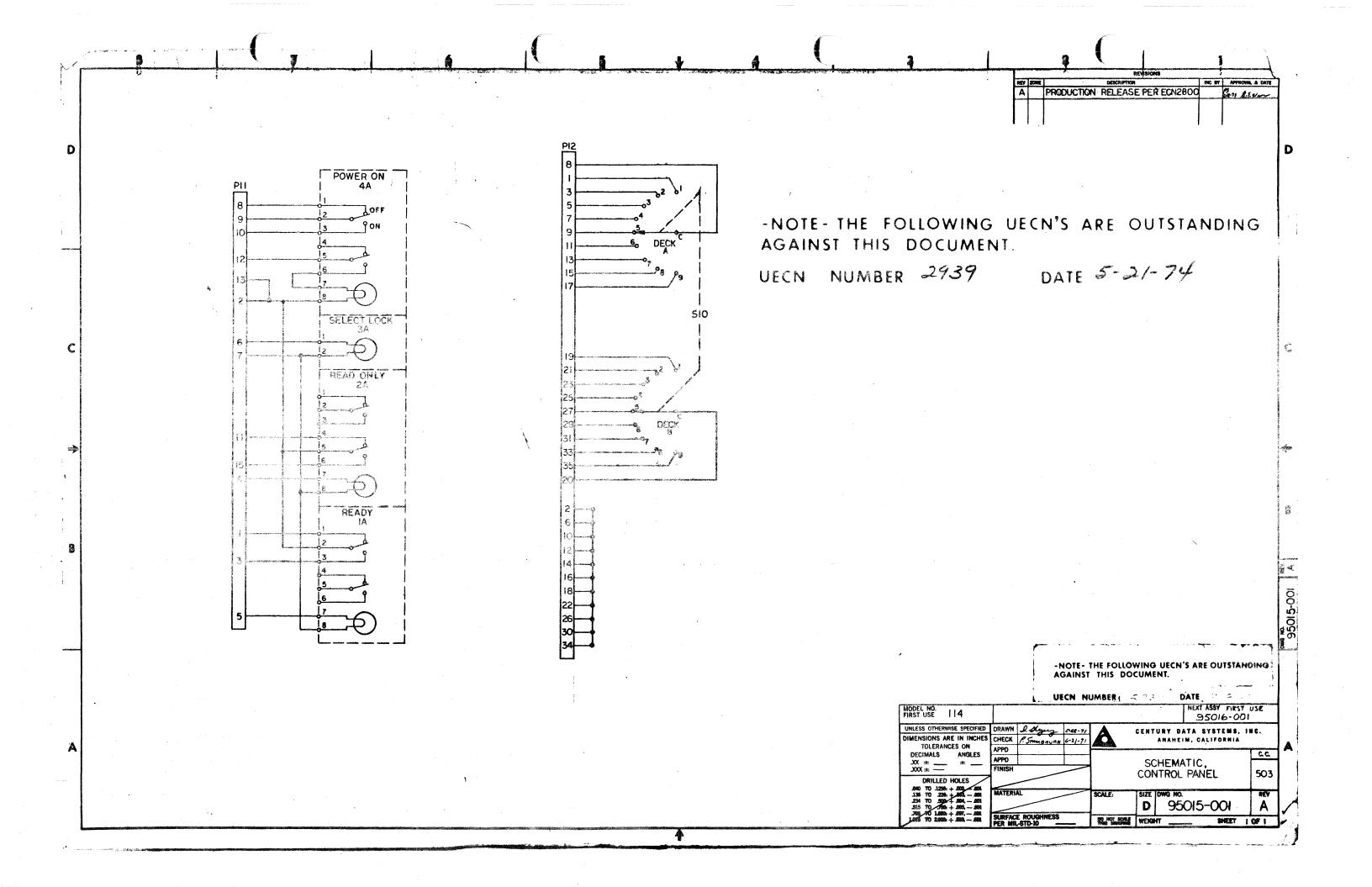
NEXT ASSY **92316** UNLESS OTHERWISE SPECIFIED DRAWN Dodugny 1-17-9 CENTURY DATA SYSTEMS, INC. DIMENSIONS ARE IN INCHES CHECK ARAHEIM, CALIFORNIA TOLERANCES ON DECIMALS ANGLES C.C. XX ± ___ ± ___ APPD SCHEMATIC -503 SIGNAL CABLE DRILLED HOLES MATERIAL 92317-001 D WEIGHT -SHEET | OF |

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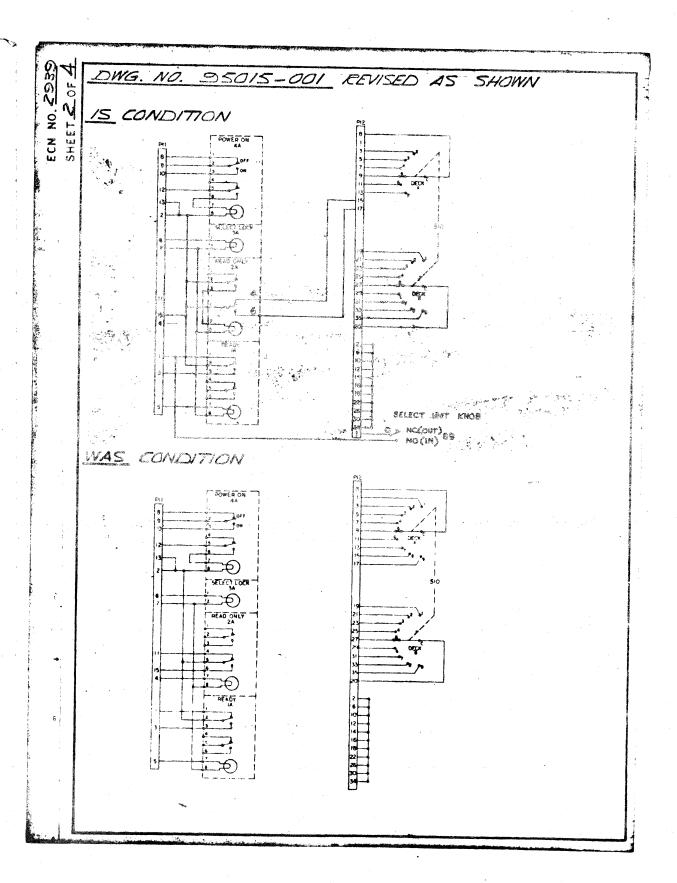








<u></u> ∆ ce	entury	Data s	STEMS INC				CHANGE N	CHANGE MI DITTE	P) ewß	14,41	/	ECN No	29 of
PART NAME		D	DWG NO.	′57E		REV IS WAS	PROJECT			NICORP ECN	X	361	3
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12	506	2A-2	44-8	SOL	19			B
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41	20	SD-N.O.	1A-1	506	19			B
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REWORK INSTRUCTIONS

- 1. Remove connector(s) from mating connector(s) P11 & P12, and remove control panel from unit.
- 2. Remove switch & indicator assembly from panel bracket. Remove rotary switch from control panel bracket.
- 3. Place switch assembly upside down in vise and cut all ty-raps.
- 4. Remove the following wires (7 ea.):

From	To	From	To
P11-4	2A-7	2A-5	4A-8
S10A-1	P12-1	511-11.	2A-4
SlGA-8	P12-15	P11-15	2A-6
S10A-9	P12-17		

5. Add the following wires (8 ea.); use 22 Ga. stranded with P/N 90537-822.

Terminatio	n From	To Term	ination	l Remarks
Solder	2A-5	2A-2	Solder	The second secon
91346-001	F12-15	2A-4	Solder	- Company of the Comp
91346-001	F12-17	2A-6	Solder	
90480 -00\$.	P11-15	F11-2	90440-002	or = crimp together Ref only remove pin & restrip
Solder	2A-2	4A-8	Solder	
Solder	2A-3	2A-7	Solder	
90568-002	59-NO.	11-1	Solder	
90568-002	S9-C	P12-1	91345-001	

Notes: 1) Wires added need not be identified.

- 2) For terminals 90440-002 use TOOLHT-1031C
- 3) For terminals 91346-001 use TOOLHTR1719C
- 4) Lengths of wires added have to be determined in work
- 6. Ty-rap the wires per Q.C. product standard #101.
- 7. Insert switch & indicator assembly in control panel bracket; do same for rotary switch.
- 8. Install control panel on unit using (4 plcs)

l ea. #8 flat washer 90488-005

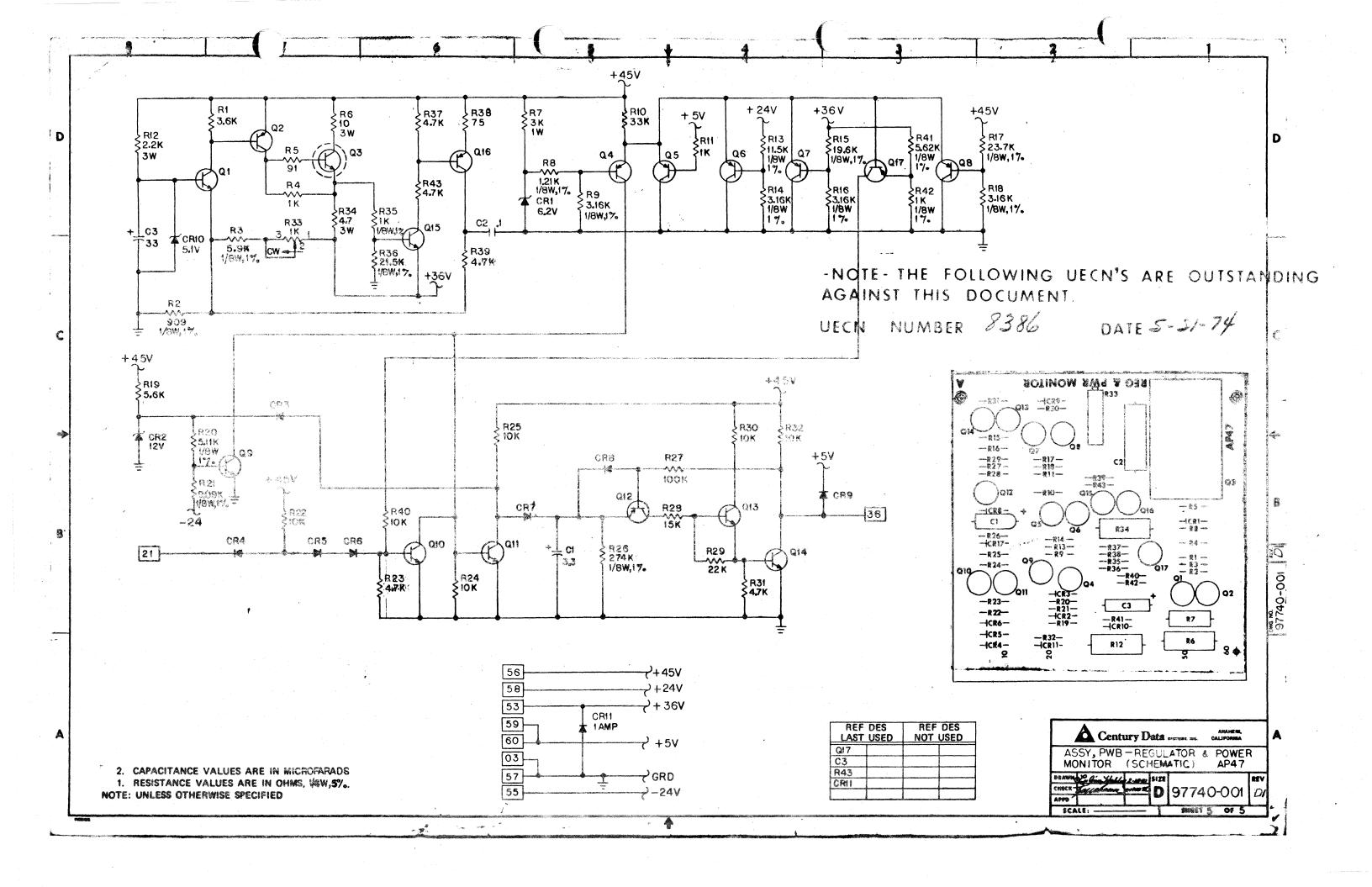
1 ea. #8 lockwasher Int. Tooth 90490-004.

1 ea. 8-32 nut 90487-005

- 9. Plug connector(s) back into mating connectors.
- 10. Submit unit for inspection.

Century Data

ECN NO. 2939 SHEET 34 OF 4



Century Data systems inc.	ENGINEERING	CHANGE NOTICE	DIST. CODE	ECNNO 1	the state of the s
CHANGE CLASS VELLUM EFFECTIVITY	SERIAL	NO. / MFG. INC. POINT	FIELD CHANGE STATUS		
A _ INC _ (1) (2) (3) (4)	MODEL S/N	MIP		UNI	SPARES
				MANDATORY	
C UNINCE 3 6 7 6				RETROFIT ON FAILURE	āl
NEXT BUILD				NO EFFECT	
					- 5 I
DCR NO.				n	n I
11313				F.C.N. NO.	
DISPOSITION OF PARTS		AFFECT		NOTES	
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